

OFFICE OF ACQUISITION

Border Wall Mock-Up and Prototype Test Final Report

February 23, 2018

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Developed By:

Office of Acquisition Systems Engineering Division 1901 South Bell Street Arlington, VA 22202

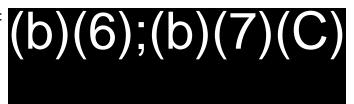
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Border Wall Mockup and Prototype Test Final Report	ENT12-BW-14-000004 Rev A

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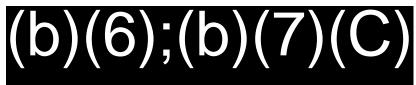


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(b)(6);(b)(7)(C)

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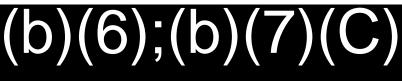


Date 23 Feb 2018

(b)(6);(b)(7)(C)

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Border Wall Mockup and Protot	type Test Final Report	ENT12-BW-14-000004 Rev A
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Revision History

Version	Date	Description of Change
A	2/23/2018	Initial Release

Border Wall Mockup and Prototype Test Final Report	ENT12-BW-14-000004 Rev A
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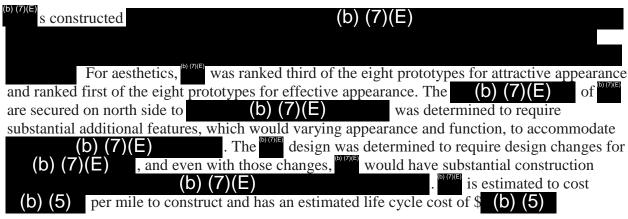
Executive Summary

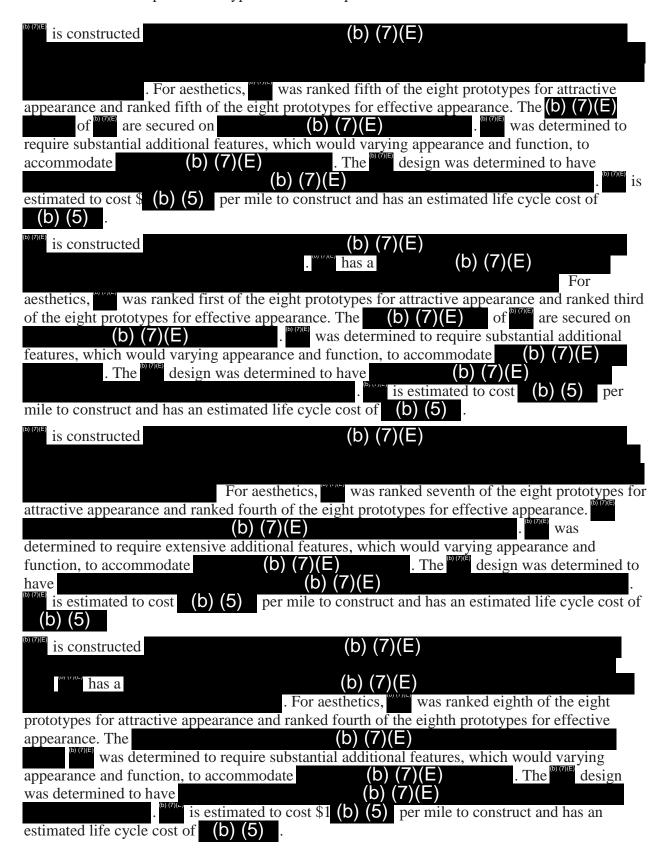
The Border Wall Mockup and Prototype Test was primarily conducted in San Diego Sector during 24 October – 15 December 2017. The test team and test design were a product of a "whole Government" approach. The test event had participants from US Border Patrol (USBP), Office of Facilities and Asset Management (OFAM)), Border Patrol Tactical Unit (BORTAC), CBP Operations Support, U.S. Army Corps of Engineers (USACE), United States Special Operations Command (SOCOM) 7th Special Forces Group, and SOCOM Marine Corps Special Operations Command (MARSOC).

The Mock-up and Prototype Test was an early acquisition, non-attributional assessment of infrastructure design characteristics for the CBP Border Wall Program. The Mock-up and Prototype Test is part of a larger concept development phase to determine which design attributes most effectively and efficiently meet CBP's operational requirements for the Border Wall Program as part of an overall Impedance and Denial (I&D) capability. The purpose of the Mock-up and Prototype Test was to provide input to the Border Wall design specification team. The results of the test were not intended to provide direct conclusions or pass/fail scoring. The results of this performance characterization are one of multiple inputs the Border Wall design specification team will use to reach conclusions on border wall features and designs.

The Border Wall Mockup and Prototype Test was conducted on 8 prototypes during which 13 contract requirements were tested resulting in a performance characterization. The test event organized the 13 requirements by test approach: Breaching, Scaling, Aesthetics, Constructability, and Design Review. Breaching was timed scenarios physically penetrating the mock-ups. Scaling was timed scenarios climbing the prototypes. Aesthetics was the collection and analysis of input from 72 participants on the aesthetics of each prototype. Constructability was the observation of the prototype construction, noting and documenting construction innovations, issues, and limitations. The design review was an analysis using as-built design packages and observations from the prototype construction.

The test team designated the four solid concrete prototypes as (b) (7)(E) and the four other border wall prototypes as (b) (7)(E) The results are summarized as follows:





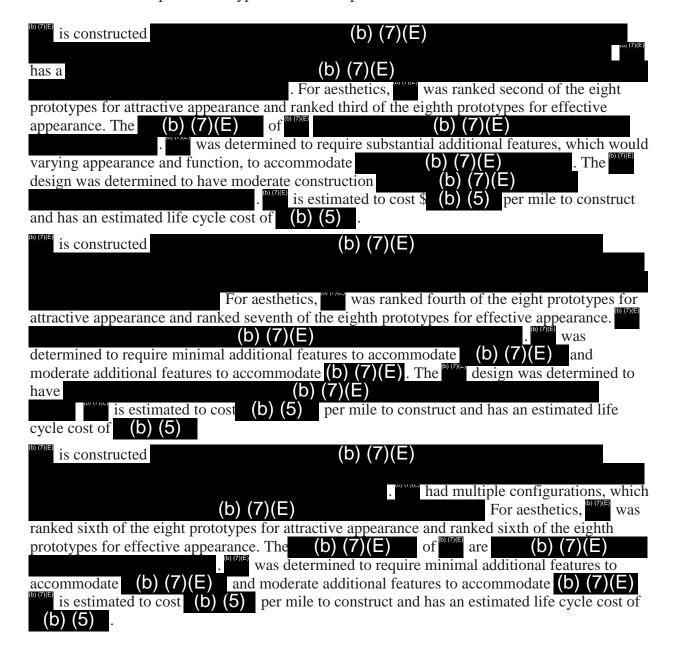


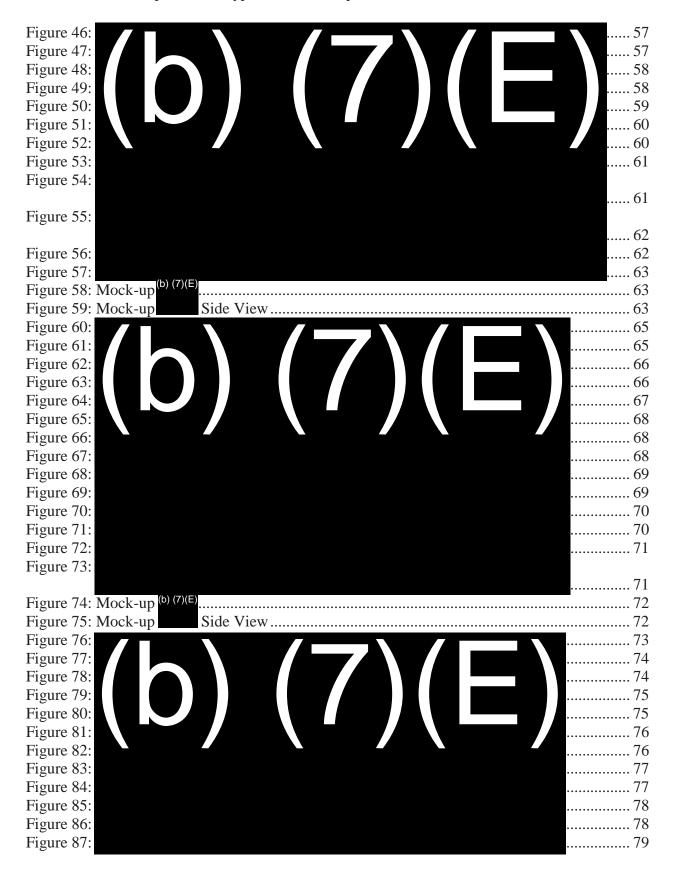
Table of Contents

Revi	ision	Histor	у	V
Exec	cutiv	e Sumr	nary	vii
			its	
		_		
1			n	
•	1.1		ground	
		_	Purpose and Objectives	
2			pproach	
_	2.1		Documentation	
	2.1		Test Planning Documentation	
			Test Reporting Documentation	
	2.2		Schedule	
	2.3		ocation	
	2.4		Articles	
	∠,4		Prototype Test Articles	
			Mock-up Test Articles	
		2.4.2	As-built Design Package Test Articles	
	2.5			
			Team	
	2.6		Deviations	
		2.6.1	Major Deviations	
			Moderate Deviations	
	2.7		Minor Deviations	
	2.7		ng	
	2.8		ment	
2			Verification and Validation	
3				
	3.1		hing Test Case	
			Requirements	
			Test Case Execution	
		3.1.3	Analysis	
			Breaching Results	
	3.2	Scalin	g Test Case	
		3.2.1	Requirements	
		3.2.2	Test Case Execution	118
		3.2.3	Analysis	128
		3.2.4	Scaling Results	129
	3.3	Aesth	etics Paired Comparison Test Case	165
		3.3.1	Requirement	
		3.3.2	Test Case Execution	166
		3.3.3	Analysis	
		3.3.4	Aesthetics Paired Comparison Results	
	3.4		ructability Test Case	
		3.4.1	Requirements	
			Test Case Execution	

	3.4.3	Analysis	. 173
	3.4.4	Constructability Results	. 174
3.5	Engine	eering Design Review Test Case	178
	3.5.1	Requirements	. 179
	3.5.2	Test Case Execution	. 179
	3.5.3	Analysis	. 179
	3.5.4	Engineering Design Review Results	. 180
3.6	Stakeh	older and Subject Matter Expert Feedback	184
App	endix A	A RFP Requirements	185
App	bendix E	3 Test Observation Reports	188
		C Acronyms	

List of Figures

Figure 1: Test Sites Map	20
Figure 2: Border Prototype Site (Construction Site) Map	21
Figure 3: Mock-up layout at Pogo Row	21
Figure 4: Border Prototypes Site	22
Figure 5: Mock-ups at Pogo Row	23
Figure 6: As-built Design Example	23
Figure 7: Breach Size Measurement Disc	
Figure 8: Mock-up Breaching Scenarios for Each Mock-up	32
Figure 9: (b) (7)(E)	
Figure 10:	
Figure 11:	35
Figure 12:	35
Figure 13:	36
Figure 14:	36
Figure 15:	37
Figure 16:	38
Figure 17:	38
Figure 18:	39
Figure 19:	40
Figure 20:	41
Figure 21: Mock-up (b) (7)(E)	44
Figure 22: Mock-up ide View	44
Figure 23:	45
Figure 24:	46
Figure 25:	46
Figure 26:	47
Figure 27:	47
Figure 28:	48
Figure 29:	48
Figure 30:	49
Figure 31:	49
Figure 32:	50
Figure 33:	50
Figure 34:	51
Figure 35:	51
Figure 36:	52
Figure 37:	52
Figure 38:	53
Figure 39: Mock-up (b) (7)(E)	53
Figure 40: Mock-up Side View	53
Figure 41: / / /	54
Figure 42:	55
Figure 43:	55
Figure 44:	56
Figure 45:	56



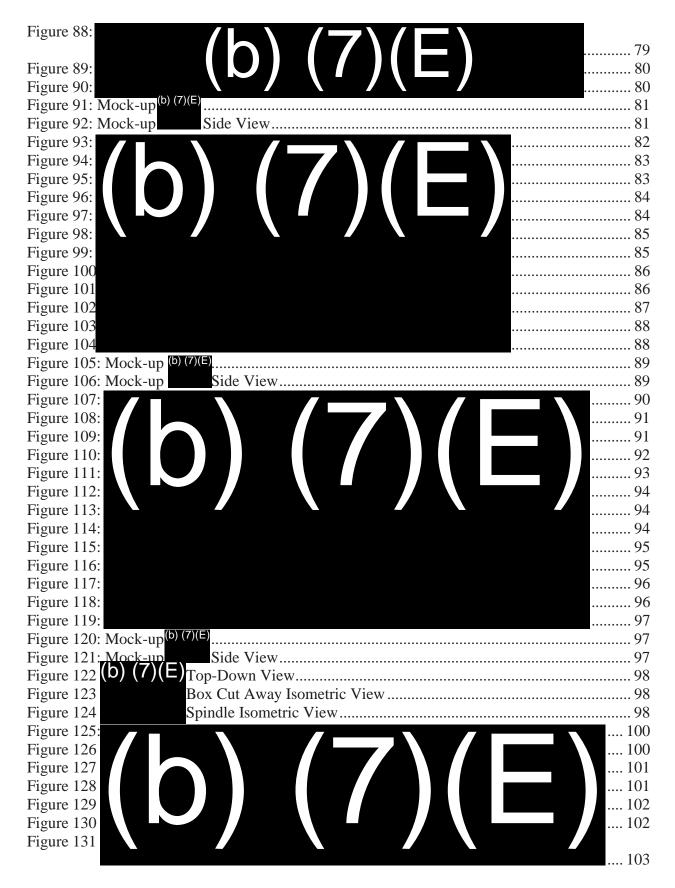


Figure		
Figure	133:	104
Figure	134:	105
Figure	135:	105
Figure		105
Figure	137: Mock-up (b) (7)(=)	106
Figure		106
Figure		107
Figure	140:	108
Figure	141:	109
Figure	142:	109
Figure		110
Figure	144:	110
Figure	145:	111
Figure	146:	112
Figure	147:	112
Figure	148:	113
Figure	149:	114
Figure		114
Figure		115
Figure		
Figure		
Figure		117
Figure		117
Figure		
Figure		120
Figure		120
Figure		121
Figure		121
Figure		122
Figure		122
Figure		123
Figure		124
Figure		124
Figure		125
Figure		126
Figure		126
Figure		127
Figure		127
Figure		128
Figure		133
Figure		135 138
Figure		138 140
Figure		140 140
Figure		140 141
Figure		$r \rightarrow T$

Figure 179. /	142
Figure 178: (b) (7)(E)	142
Figure 180: () () () () () () () () () (143
Figure 181:	
Figure 182:	
Figure 184: Protections (b) (7)(5)	
Figure 184: Prototype (b) (7)(E)	
Figure 185: (b) (7)(E)	
Figure 186: Prototype	151
Figure 186: Prototype Figure 187: Prototype Figure 188: Prototype	152
Figure 188: Prototype	
Figure 189: Prototype	
Figure 190: Prototype	
Figure 191: Prototype	
Figure 192: Prototype	
Figure 193: Prototype	
Figure 194: Prototype	
Figure 195: Prototype	
Figure 196: Prototype	
Figure 197: Prototype	
Figure 198: Example of picture comparison from Excel-based paired comparison too	
Figure 199: Example of factor comparison from Excel-based paired comparison tool	107
List of Tables	
Table 1: Team Organization	
Table 1: Team Organization	27
Table 1: Team Organization	27 30
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements	27 30 31
Table 1: Team Organization	27 30 31 33
Table 1: Team Organization	27 30 31 33
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement	27 30 31 33 43
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement Table 8: Breaching Review Performance Characterization Statement	
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement Table 8: Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement	
Table 1: Team Organization Table 2: Test Team Equipment List	
Table 1: Team Organization Table 2: Test Team Equipment List	
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement Table 8: Breaching Review Performance Characterization Statement Table 9: Breaching Review Performance Characterization Statement Table 10: Breaching Review Performance Characterization Statement Table 11: Breaching Review Performance Characterization Statement Table 12: Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement Table 12: Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement Breaching Review Performance Characterization Statement Statement Table 12: Breaching Review Performance Characterization Statement Statement Statement Breaching Review Performance Characterization Statement Statement Statement Statement Breaching Review Performance Characterization Statement Statement	
Table 1: Team Organization	
Table 1: Team Organization Table 2: Test Team Equipment List	
Table 1: Team Organization	
Table 1: Team Organization Table 2: Test Team Equipment List	
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement Table 8: Breaching Review Performance Characterization Statement Table 9: Breaching Review Performance Characterization Statement Table 10: Breaching Review Performance Characterization Statement Table 11: Breaching Review Performance Characterization Statement Table 12: Breaching Review Performance Characterization Statement Table 13: Breaching Review Performance Characterization Statement Table 14: Breaching Review Performance Characterization Statement Table 15: Scaling Review Performance Characterization Statement Table 16: Scaling Test Case Times to Breach Table 17: (b) (7)(E)Scaling Performance Characterization Statements	
Table 1: Team Organization	
Table 1: Team Organization Table 2: Test Team Equipment List Table 3: Test Cases Table 4: Mockup Breaching Requirements Table 5: Breaching Team Assignments Table 6: Breaching Test Case Times to Breach Table 7: Breaching Review Performance Characterization Statement Table 8: Breaching Review Performance Characterization Statement Table 9: Breaching Review Performance Characterization Statement Table 10: Breaching Review Performance Characterization Statement Table 11: Breaching Review Performance Characterization Statement Table 12: Breaching Review Performance Characterization Statement Table 13: Breaching Review Performance Characterization Statement Table 14: Breaching Review Performance Characterization Statement Table 15: Scaling Review Performance Characterization Statement Table 16: Scaling Review Performance Characterization Statement Table 17: (b) (7) (E) Scaling Performance Characterization Statements Table 18: Scaling Test Case Times to Breach Table 18: Scaling Test Case Times to Breach Table 19: Scaling Test Case Times to Breach	
Table 1: Team Organization	

Table 22: Scaling Techniques and Scale Times	138
Table 23: Scaling Techniques and Scale Times	144
Table 24: Scaling Techniques and Scale Times	149
Table 25: Scaling Techniques and Scale Times	154
Table 26: Scaling Techniques and Scale Times	159
Table 27: (b) (7)(E) Test Scoring Definitions	164
Table 28: Test Results	164
Table 29: Aesthetics Paired Comparison Requirement	165
Table 30: Aesthetics Performance Characterization Statements	168
Table 31: Attractiveness wall prototype rankings from all participants	169
Table 32: Attractiveness factor rankings for all participants	169
Table 33: Appearance of barrier effectiveness rankings for all participants	169
Table 34: Appearance of barrier effectiveness factor rankings for all participants	169
Table 35: Attractiveness wall prototype rankings by participant position	170
Table 36: Attractiveness factor rankings by participant position	170
Table 37: Appearance of barrier effectiveness rankings by participant position	170
Table 38: Appearance of barrier effectiveness factor rankings by participant position	171
Table 39: Attractiveness wall prototype rankings by participant prototype familiarity	171
Table 40: Attractiveness factor rankings by participant prototype familiarity	171
Table 41: Appearance of barrier effectiveness rankings by participant prototype	
familiarity	172
Table 42: Appearance of barrier effectiveness factor rankings by participant prototype	
familiarity	172
Table 43: Constructability Requirements	173
Table 44: Constructability Performance Characterization Statements	174
Table 45: Constructability Performance Characterization Statements	174
Table 46: Constructability Performance Characterization Statements	175
Table 47: Constructability Performance Characterization Statements	176
Table 48: Constructability Performance Characterization Statements	176
Table 49: Constructability Performance Characterization Statements	177
Table 50: Constructability Performance Characterization Statements	177
Table 51: Constructability Performance Characterization Statements	178
Table 52: Engineering Design Review Requirements	179
Table 53: Engineering Design Review Performance Characterization Statements	181
Table 54: Engineering Design Review Performance Characterization Statements	181
Table 55: Engineering Design Review Performance Characterization Statements	182
Table 56: Engineering Design Review Performance Characterization Statements	182
Table 57: Engineering Design Review Performance Characterization Statements	183
Table 58: Engineering Design Review Performance Characterization Statements	183
Table 59: Engineering Design Review Performance Characterization Statements	184
Table 60: Engineering Design Review Performance Characterization Statements	
Table 61: Concrete Border Wall Requirements	185
Table 62: Other Border Wall Requirements	186
Table 63: Test Observation Reports	188

1 INTRODUCTION

The Mock-up and Prototype Test was an early acquisition, non-attributional assessment of infrastructure design characteristics for the Customs and Border Protection (CBP) Border Wall Program. The Mock-up and Prototype Test is part of a larger concept development phase to determine which design attributes most effectively and efficiently meet CBP's operational requirements for the Border Wall Program as part of an overall, Impedance and Denial (I&D) capability.

The purpose of this Final Report is to provide a detailed review of the test execution and test results. The test results provide a performance characterization of the eight submitted solutions with objective data on the breach deterrence, scalability, aesthetics, and other technical elements delineated in the Request for Proposal (RFPs) Requirements and listed in Appendix A.

1.1 Background

Transnational criminal organizations will exploit areas along the border that are most vulnerable, easiest to access, provide the best logistical support and allow for them to blend into border communities. The U.S. Border Patrol (USBP) relies on multiple interdependent capabilities to secure the border. They include but are not limited to domain awareness, impedance and denial, access and mobility, and mission readiness. Border wall infrastructure is the anchor to the current border security system that provides deterrence, in addition to impedance and denial.

Prototyping is an industry-tested approach to define the best solution when considering a new product or methodology. Through the construction of prototypes, CBP is partnering with industry to identify additional means and methods to construct border wall infrastructure. The prototypes will inform the final design standard which will likely continue to evolve to meet USBP's requirements. The Mock-up and Prototype Test is neither structured as a pass/fail evaluation nor will the results be used to down-select a specific prototype design. The test results inform the selection of the best attributes for inclusion in future border wall design specifications.

1.2 Test Purpose and Objectives

The purpose of the Mock-up and Prototype Test was to provide input to the Border Wall design specification team.

The objectives of the test, as documented at Test Event Gate Review 0 (TEGR-0), are as follows:

- **TO-1:** To characterize the performance of the Solid Concrete Wall Mock-up and Prototype against the Threshold and Objective requirements in the Solid Concrete Border Wall Design/Build Indefinite Delivery Indefinite Quantity (IDIQ) Contract C.3.1 Proposal Border Wall Design Considerations.
- **TO-2:** To characterize the performance of the Other Border Wall Mock-up and Prototype against the Threshold and Objective requirements in the Border Wall Design/Build IDIQ Contract Section C.3.1 Proposal Border Wall Design Considerations.
- **TO-3:** To provide stakeholder and subject matter expert feedback on the Border Wall Mock-ups and Prototypes.

2 OVERALL APPROACH

The Mock-up and Prototype Test consisted of five test cases. The five test cases were breaching, scaling, aesthetics, engineering design review analysis, and constructability inspection. The breaching and scaling test cases were conducted on the mock-ups and prototypes located in San Diego Sector. The aesthetics test was conducted using a computer-based pair-wised comparison of prototype photographs. The design review analysis was conducted by engineering subject matter experts using as-built design packages and information gathered during the prototype construction. The constructability inspection was conducted by Office of Facility and Asset Management (OFAM) engineers who observed the prototype construction.

2.1 Test Documentation

Test documentation consists of test planning documents: TEGR Briefings, Test Plan, and Test Readiness Review Briefing; and test reporting documents Government Daily Status Reports, Government Quick Look Briefing, and the Final Report. These documents are summarized as follows:

2.1.1 Test Planning Documentation

- Border Wall Mock-Up and Prototype Test Plan, document (b) (7)(E)
- **Test Event Gate Review Briefings**. These briefings present the test objectives, design, schedule, and funding to Government Stakeholder to gain the buy-in and approval to proceed to the next step of test planning for the Mock-up and Prototype Test. For this test, the briefings consist of a TEGR-0, a kick-off brief; a TEGR-1/2, a test design review and initial readiness review; TEGR-3, a test readiness review; and a TEGR-4, a quick-look brief on the test results.

2.1.2 Test Reporting Documentation

- **Daily Status Reports**. Daily Status Reports summarized the day's activities; tests executed, Test Observation Reports (TOR) and plans for the next day of testing.
- Quick Look Briefings. The Government Quick Look Briefing was presented after the completion of the test. The briefing provided a summary of the test cases conducted, the observations made during the test execution, and preliminary test results and findings for the test.
- Border Wall Mock-Up and Prototype Final Report, *ENT12-BW-14-000004*. This document, which provides the detailed results of the test.

2.2 Test Schedule

The Breaching Test Case was executed 28 November to 16 December 2017 at (b) (7)(E). The Scaling Test Case was executed 28 November to 7 December 2017 at Border Prototype Site. The Aesthetics Paired Comparison Test Case was executed 13 November to 16 December 2017 in (b) (7)(E). The Constructability Test Case was executed 24 to 26 October 2017 at Pogo Row. The Engineering Design Review Test Case was executed over the period 28 November 2017 to 31 January 2018.

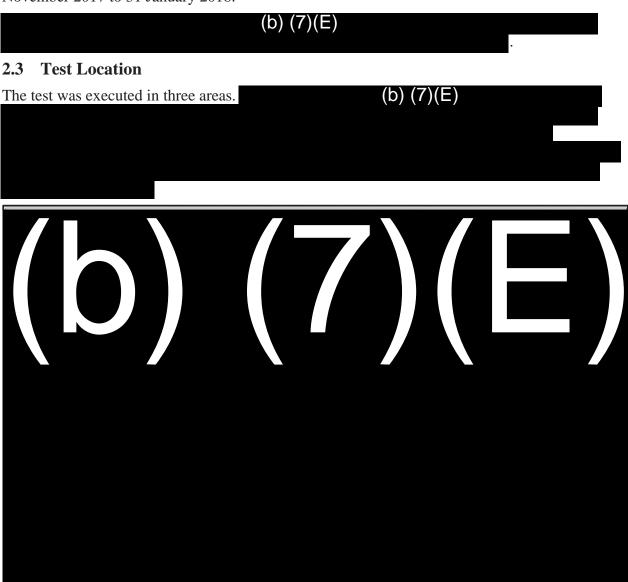
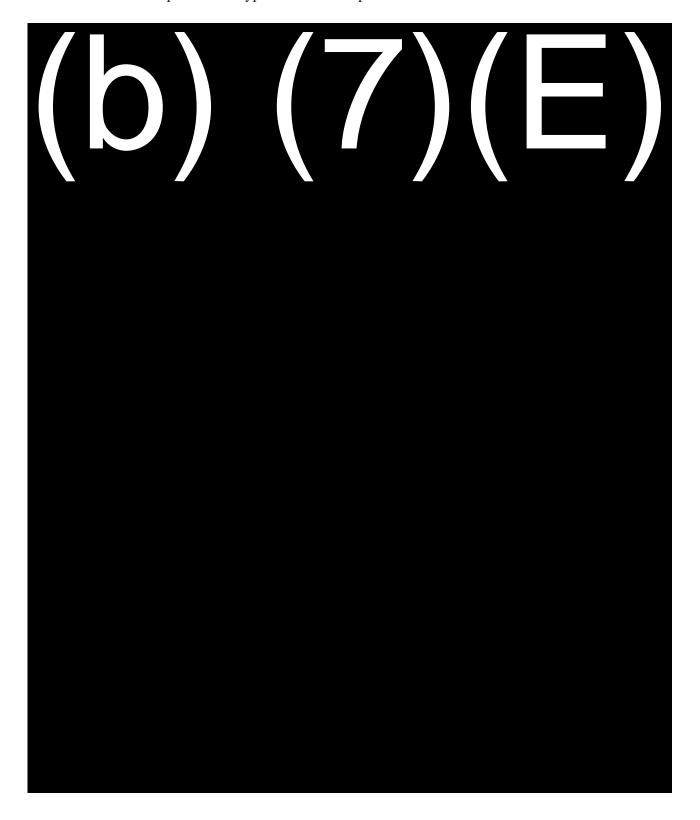


Figure 1: Test Sites Map



2.4 Test Articles

The test evaluated the eight submitted solutions, each of which consists of a prototype, a mockup, and an as-built design package. The body of this test report uses the term submitted solutions; however, in other contexts, submitted solutions may be referred to as the prototypes, mock-ups and prototypes, or other similar terms.

2.4.1 Prototype Test Articles

The contract requirements for the solid concrete border wall and other border wall required the prototypes to be (b) (7)(E) and meet all of the border wall requirements specified within the Government RFP, with the exception of the (b) (7)(E). The Government awarded eight contracts, and eight prototypes were built. All the prototypes are (numbered west to east) and the four other border wall prototypes as (numbered west to east), as depicted in Figure 4.

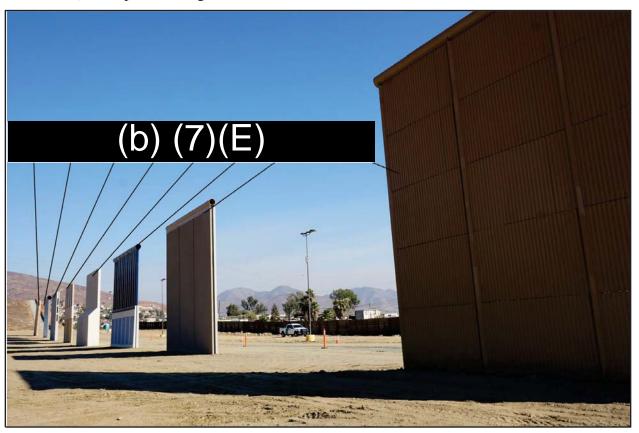


Figure 4: Border Prototypes Site

2.4.2 Mock-up Test Articles

The contract requirements for the solid concrete border wall and other border wall required the mock-ups to be a (b) (7)(E) mock-up of an exemplar section of its corresponding prototype. The mock-ups replicated the structural design of the prototype's (b) (7)(E) The test team referred to the four solid concrete mock-ups as (b) (7)(E) through (b) (7)(E) and the four other border wall mock-ups as (b) (7)(E) through (b) (7)(E) as shown in Figure 5. The (b) (7)(E) was unique from the other mock-ups in that the (b) (7)(E) there were (b) (7)(E)



Figure 5: Mock-ups at (b) (7)(E)

2.4.3 As-built Design Package Test Articles

The as-built design package test articles are the contractually required as-built design packages submitted to the Government at the end of the construction period, an example page is shown in Figure 6. Eight contractors submitted as-built design package test articles. The as-built design packages were aggregated by OFAM in the document Border Wall Prototypes Description Packages.

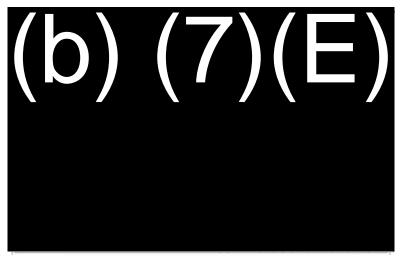


Figure 6: As-built Design Example

2.5 Test Team

Table 1 identifies the Integrated Test Team that supported execution of the Mock-up and Prototype Test.

The test team consisted of personnel from CBP Enterprise Services Office of Acquisition, CBP Operations Support Capability and Requirements Division (CRD), CBP OFAM, United States Army Corps of Engineers (USACE), and breaching and scaling experts. The breaching and scaling experts were personnel from Border Patrol Special Operations Group Element Border Patrol Tactical Unit (BORTAC), National and United States Special Operations Command (USSOCOM), 7th Special Forces Group and Marine Special Operations Command (MARSOC) Raiders.

Table 1: Team Organization

Table 1: Team Organization			
Mock-up and Prototype Integrated Test Team			
Team			
Count	Role	Assignment	Test Site Location
1	Test Director	Responsible for external communications, and overall coordination	Pogo Row/Border Prototype Site
2	Test Manager	Government Lead	Pogo Row/Border Prototype Site
3	SE Director	Technical Authority	Pogo Row/Border Prototype Site
4	Test Lead - Prototype	Responsible for scaling test	Border Prototype Site
5	Data Collector - Prototype	Scaling team 1, runs video camera, collects scaling times	Border Prototype Site
6	Data Collector - Prototype	Scaling team 2, runs video camera, collects scaling times	Border Prototype Site
7	Data Manager - Prototype	Records all scaling data, responsible for all scaling forms and execution flow	Border Prototype Site
8	Field Test Coordinator - Prototype	Manages test site, coordinates and organizes site logistics	Border Prototype Site
9	Test Lead - Mock-up	Responsible for breaching test	Pogo Row
10	Test Site Coordinator	Manages test site, coordinates and organizes site logistics	Pogo Row
11	Data Collector - Mock-up	Breaching trial 1, runs video camera, collects breaching times	Pogo Row
12	Data Collector - Mock-up	Breaching trial 2, runs video camera, collects breaching times	Pogo Row
13	Data Collector - Mock-up	Breaching trial 3, runs video camera, collects breaching times	Pogo Row
14	Data Manager - Mock-up	Records all breaching data, responsible for all breaching forms and execution flow	Pogo Row
15	Test Execution Analyst - Mock-up	Analyzes data, drafts test report and quick look brief	Pogo Row
16	Construction Subject Matter Expert	Ensures breaching procedures and safety being adhered to	Pogo Row

17	Construction Subject Matter Expert	Ensures breaching procedures and safety being adhered to	Pogo Row
18	Construction Subject Matter Expert	Ensures breaching procedures and safety being adhered to	Pogo Row
19	Breaching and Scaling Lead	Leads and coordinates breachers and scalers	USBP
20	Breacher - BORTAC	Breaches mock-up	Pogo Row
21	Breacher - BORTAC	Breaches mock-up	Pogo Row
22	Breacher - BORTAC	Breaches mock-up	Pogo Row
23	Breacher - BORTAC	Breaches mock-up	Pogo Row
24	Breacher - BORTAC	Breaches mock-up	Pogo Row
25	Breacher - BORTAC	Breaches mock-up	Pogo Row
26	Breacher - BORTAC	Breaches mock-up	Pogo Row
27	Breacher - BORTAC	Breaches mock-up	Pogo Row
28	Breacher - BORTAC	Breaches mock-up	Pogo Row
29	Breacher - BORTAC	Breaches mock-up	Pogo Row
30	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
31	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
32	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
33	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
34	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
35	Scaler - BORTAC	Scalers Prototype	Border Prototype Site
36	Breacher - SFG	Breaches mock-up	Pogo Row
37	Breacher - SFG	Breaches mock-up	Pogo Row
38	Breacher - SFG	Breaches mock-up	Pogo Row
39	Breacher - SFG	Breaches mock-up	Pogo Row
40	Breacher - SFG	Breaches mock-up	Pogo Row
41	Breacher - SFG	Breaches mock-up	Pogo Row
42	Breacher - SFG	Breaches mock-up	Pogo Row
43	Breacher - SFG	Breaches mock-up	Pogo Row
44	Breacher - SFG	Breaches mock-up	Pogo Row
45	Breacher - SFG	Breaches mock-up	Pogo Row
46	Scaler - SFG	Scalers Prototype	Border Prototype Site
47	Breacher - MARSOC	Breaches mock-up	Pogo Row
48	Breacher - MARSOC	Breaches mock-up	Pogo Row
49	Human Factors SME	Creates and executes paired comparison aesthetics testing	Pogo Row
50	Design Review POC	Leads and coordinates test design review	USACE
51	Design Review Lead	Executes test design review	USACE
52	Design Review Civil Engineer	Civil Engineer SME	USACE
53	Design Review Structural Engineer	Structural Engineer SME	USACE

2.6 Plan Deviations

This section describes the deviations from the test plan that occurred during the test.

- Minor Deviation A minor deviation is a change to the test resulting from an issue that is not
 system related. A Test Lead is authorized to make the necessary documentation, schedule, or
 event changes to successfully execute or continue to execute test events. An example of a
 minor deviation would be if at the start of a scaling trial, the scaler is not properly belayed
 and needs to fix the belay and restart.
- Moderate Deviation A moderate deviation is a change to the test resulting from an issue that is system related but can be resolved in less than one shift. The Test Director is authorized to make the necessary documentation, schedule, or event changes to successfully execute or continue to execute test events. An example of a moderate deviation would be if during a scaling trial, a part of the prototype is damaged, and the maintenance action will be less than a shift, but in order to continue the test event, personnel assignments and test event structure for that shift may have to be altered somewhat to accommodate continuation of the test event.
- Major Deviation A major deviation is a change to the test resulting from an issue that is system related and cannot be resolved in one shift. An example of a major deviation is a crack in a mock-up under test that extends into other test quadrants. Before a major deviation to the test plan is executed, the Test Director will inform the Program Manager or the Program Manager's delegate, who will make a decision on how to proceed. Once the decision is made by the Program Manager or the Program Manager's delegate, the Test Director will carry out his guidance, make appropriate deviations to the test plan, and continue to execute the test.

2.6.1 Major Deviations

Removal of BT-1 breaching technique

The BT-1 breaching technique using the (b) (7)(E) breaching technique proved to be ineffective and was removed from the breaching test case.

(b) (7)(E) breaching technique on (b) (7)(E) mock-up stopped

The compromised structural integrity of caused by the conditions resulting in the technique being stopped and the (b) (7)(E) portion not executed.

(b) (7)(E) technique added to breaching test case on (b) (7)(E) mock-up

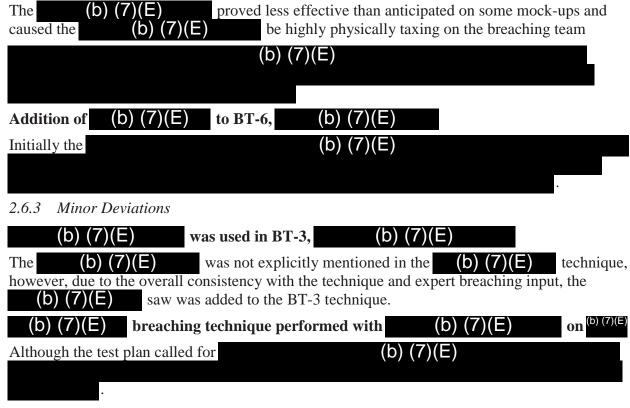
Based on input of breaching expert, (b) (7)(E) technique was executed on quadrant of with no planned breach.

2.6.2 Moderate Deviations

Reschedule breaching test case techniques to make (b) (7)(E) breaching last technique

The (b) (7)(E) breaching technique was rescheduled to be last breaching technique on each mock-up, since the technique had the potential to impact the structural integrity of the entire mock-up.

(b) (7)(E) breaching team change

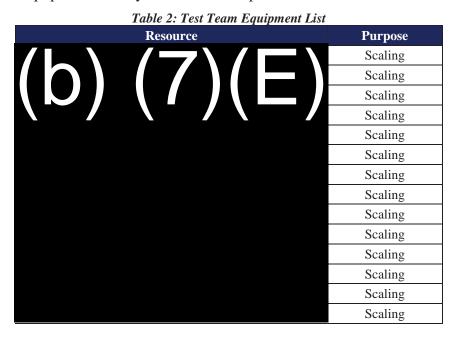


2.7 Training

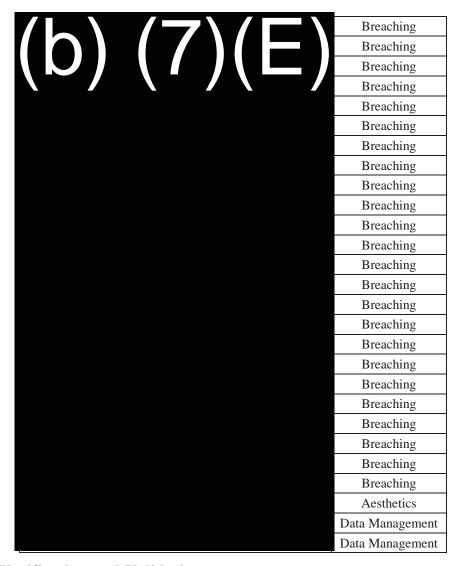
The test team was trained, during the test preparation and dry run period, 28 November to 1 December 2017, prior to the execution of testing.

2.8 Equipment

Table 2 lists the equipment used by the test team to perform their duties.



/ L \	Scaling
	Scaling Scaling Scaling
\ - /	Scaling
	Breaching



2.9 Data Verification and Validation

Data Verification and Validation (V&V) was performed by:

- Data Collector
- Data Manager
- Test Lead

V&V Activities included:

- Confirm completeness of data forms
- Confirm format of data elements and data results meet expected results
- Tracking of test procedure results to the requirements and test objectives

Key data elements for V&V were:

- Data forms
- Photographs
- Recorded Video
- Test Observation Reports

3 RESULTS

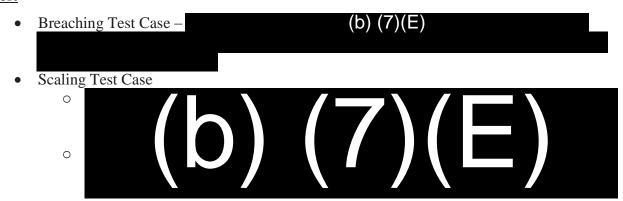
The five test cases were breaching, scaling, aesthetics paired comparison, engineering design review, and constructability. Table 3 lists the test cases and the reference names for the requirements under test. The results for each requirement are in the corresponding Test Case section below. The requirement reference names include TR and OR to designate Threshold Requirement and Objective Requirement, respectively. Table 4, Table 15, Table 29, Table 43, and Table 52 list the requirement reference names and full requirement text for each test case.

Table 3: Test Cases

The Mockup and Prototype Test utilized three methods for requirements verification: Test, Inspection, and Analysis. The specific tests and methods were as follows:

Test

Engineering Design Review



 Aesthetics Paired Comparison Test Case – Quantitative test of observers' qualitative opinion of the aesthetics of the Prototypes

Inspection

Constructability – Provided performance characterization statement from the OFAM construction experts that observed the prototype construction

Analysis

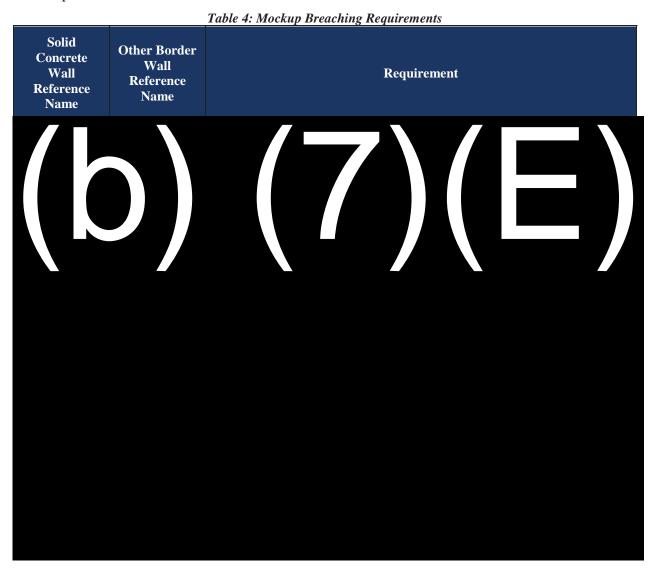
 Engineering Design Review – Provided performance characterization statement from Design Review Board, consisting of USACE engineers, Design Specification Team, and OFAM representatives, of the full design package

3.1 Breaching Test Case

The Breaching Test Case characterized the performance of the submitted solutions' capability to deter a threat with tools to breach the border wall. Teams of breaching experts from BORTAC, SOCOM, and MARSOC used breaching techniques, with predetermined sets of tools, to attempt to create (b) (7)(E), in the border wall mock-ups. The test team attempted to breach each mock-up with (b) (7)(E). The Breaching Test Case was executed at Pogo Row.

3.1.1 Requirements

Table 4 lists the breaching requirements for both the Solid Concrete and Other Border Wall mock-up.



3.1.2 Test Case Execution

The Breaching Test Case consisted of four teams (team A, team B, team C, and team D) that used breaching techniques, with predetermined sets of tools, to attempt to create (b) (7)(E) diameter breach in the border wall mock-ups.

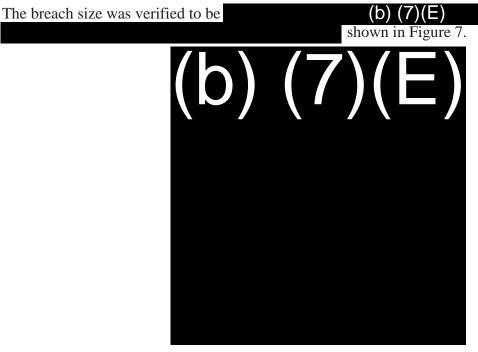


Figure 7: Breach Size Measurement Disc

An overview of the breaching techniques that were applied to the mock-ups are depicted in Figure 8.



Figure 8: Mock-up Breaching Scenarios for Each Mock-up

The breachers were split into four breaching teams and assigned specific breaching techniques with pre-determined tool sets. The techniques assigned to each team are presented in Table 5.

Table 5: Breaching Team Assignments

Team	Number of Breachers	Technique 1	Technique 2
A	(b) $(7)(E)$	BT-4*	BT-7
В		BT-2	BT-6
С		BT-3	BT-5
D		BT-1	BT-8

^{* (}b) (7)(E) of BT-4 was executed by team A; however (b) (7)(E) for BT-4 was executed by all teams.

The breaching test case execution consists of these high-level steps:

- Breachers attempted to make a (b) (7)(E) diameter breach in the mock-up
- Breachers had a (b) (7)(E) diameter measurement tool and the border wall was considered breached when the tool was passed through the mock-up
- For (b) (7)(E) the wall was considered breached when (b) (7)(E) were made
- Breaching was observed by a data collector who recorded the breaching progress and time
- Breaching progress was recorded and photographed at intervals. In the case of BT-4 was recorded and photographed beyond (b) (7)(E)
- Video was recorded for all breaching attempts
- Breachers provided observations in Test Observation Reports

3.1.2.1 Breaching Technique BT-1

Breaching technique BT-1 used a (b) (7)(E) as the primary tool with secondary tools of (b) (7)(E) , shown in Figure 9.

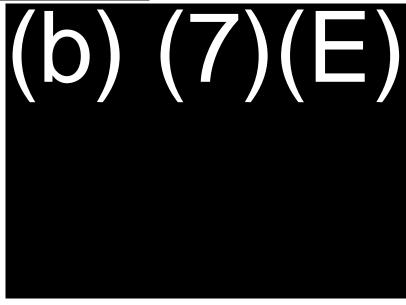


Figure 9: (b) (7)(E)

During breaching tool practice, the breaching experts determined that the Breaching Technique BT-1 was (b) (7)(E)

on the

Border Wall mock-ups.

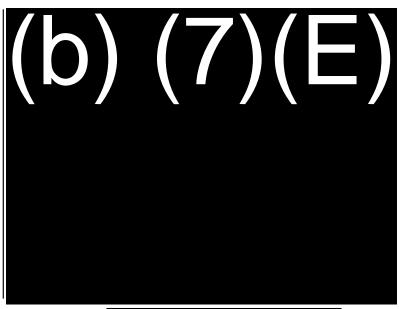


Figure 10: (b) (7)(E)

3.1.2.2 Breaching Technique BT-2

Breaching technique BT-2 used a (b) (7)(E) as a primary tool with secondary tools of (b) (7)(E) . The (b) (7)(E) used was a (b) (7)(E) , show in Figure 11. BT-2 used (b) (7)(E) including (b) (7)(E) and are shown in Figure 12.

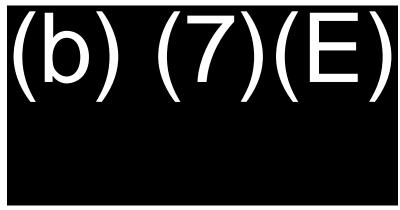


Figure 11: (b) (7)(E)

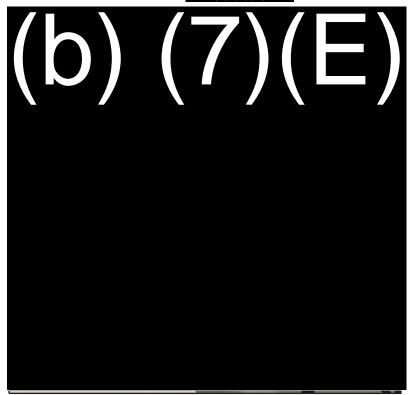


Figure 12:

(b) (7)(E)

The BT-2 breaching technique used the

(b) (7)(E)

, shown in

Figure 19, was used

(b) (7)(E)

3.1.2.3 Breaching Technique BT-3

Breaching technique BT-3 used a (b) (7)(E) as a primary tool with secondary tools of a (b) (7)(E), shown in Figure 13.

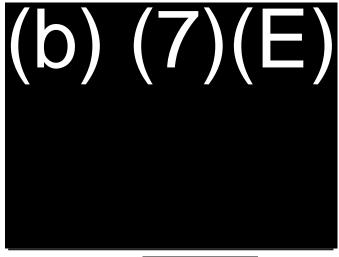


Figure 13: (b) (7)(E)

The BT-3 breaching technique used the (b) (7)(E) and (b) (7)(E) to (b) (7)(E), supplemented by (b) (7)(E).

3.1.2.4 Breaching Technique BT-4

Breaching technique BT-4 used an (b) (7)(E) shown in Figure 14, as the primary tool with secondary tools of (b) (7)(E), shown in Figure 12. The (b) (7)(E) used was (b) (7)(E)

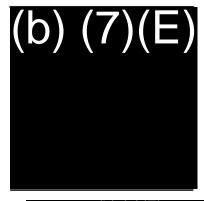
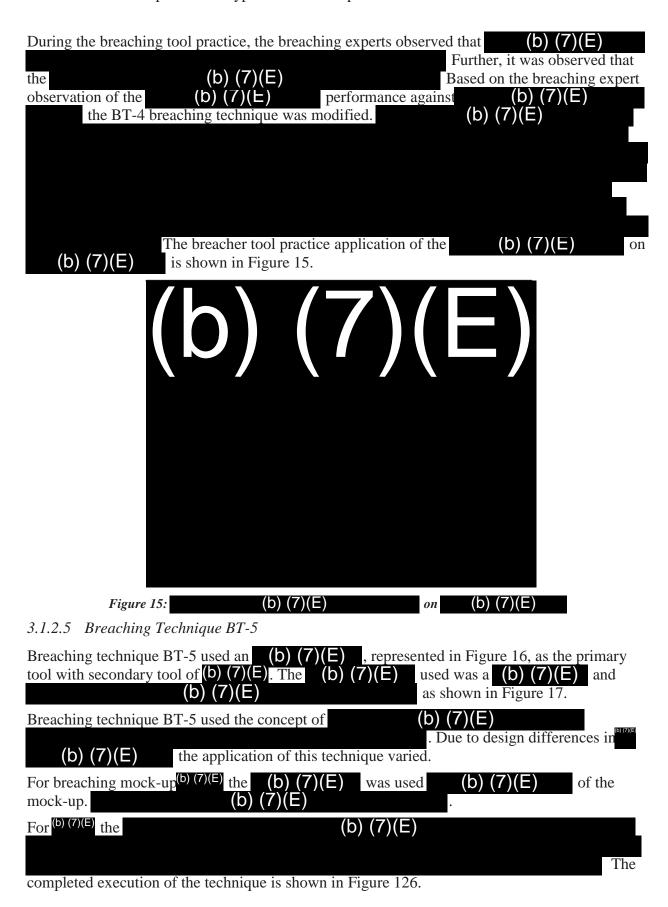
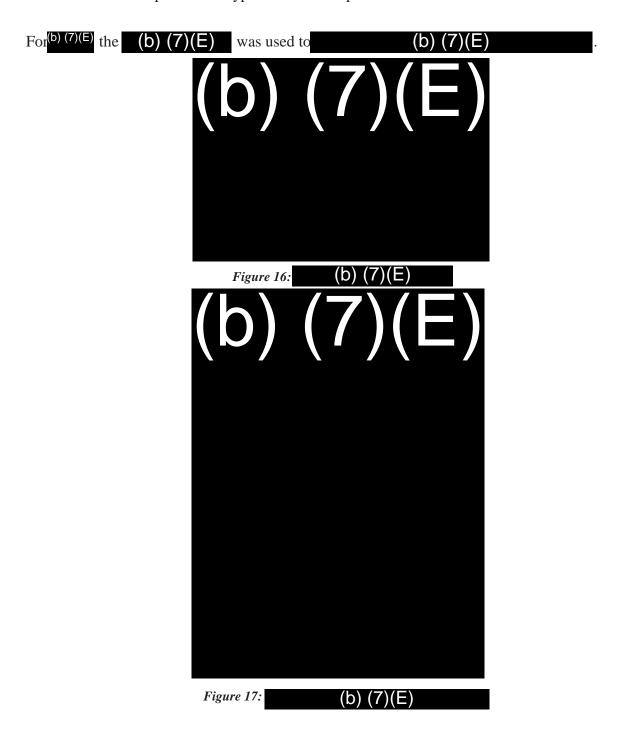


Figure 14: (b) (7)(E)





3.1.2.6 Breaching Technique BT-6

Breaching technique BT-6 used a (b) (7)(E) as the primary tool with secondary tool of a (b) (7)(E) . The (b) (7)(E) used was a (b) (7)(E) .

(b) (7)(E) , shown in Figure 18.

Breaching technique BT-6 used (b) (7)(E) . Due to design differences in (b) (7)(E) .

(b) (7)(E) , the application of this technique varied.

(b) (7)(E) . Due to design differences in (b) (7)(E) .

(c) (7)(E) . Due to design differences in (b) (7)(E) .

(d) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(f) (7)(E) . Due to design differences in (b) (7)(E) .

(b) (7)(E) . Due to design differences in (b) (7)(E) .

(b) (7)(E) . Due to design differences in (b) (7)(E) .

(b) (7)(E) . Due to design differences in (b) (7)(E) .

(b) (7)(E) . Due to design differences in (b) (7)(E) .

(c) (7)(E) . Due to design differences in (b) (7)(E) .

(d) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(f) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(f) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(h) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(f) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)(E) .

(f) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

(g) (7)(E) . Due to design differences in (b) (7)(E) .

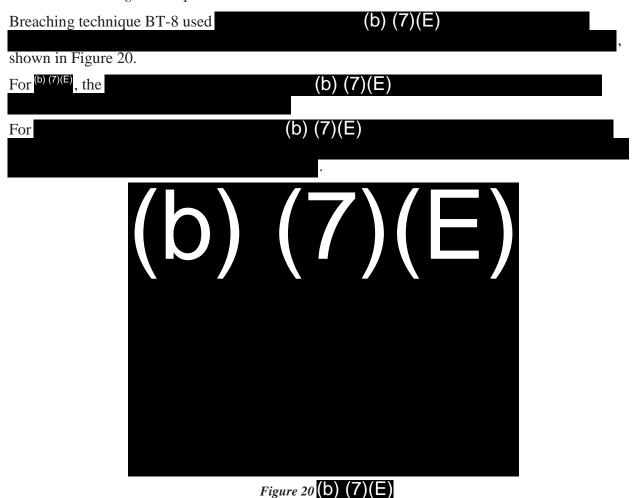
(g) (7)(E) . Due to design differences in (b) (7)(E) .

(e) (7)(E) . Due to design differences in (b) (7)

3.1.2.7 Breaching Technique BT-7

Breaching technique BT-7 used (b) (7)(E) as shown Figure 19. Breaching technique BT-7 used Due to design differences in the (b) (7)(E) (b) (7)(E) the application of this technique varied. (b) (7)(E) Figure 19: (b) (7)(E) For breaching mock-u (b) (7)(E) For breaching mock-up

3.1.2.8 Breaching Technique BT-8



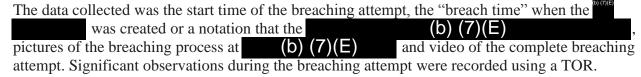
3.1.3 Analysis

The following sections describe the data collected and analysis performed for each breaching technique.

3.1.3.1 Breaching Technique BT-1 Data and Analysis

The BT-1 technique was not executed and no data was collected, and therefore, no analysis was performed.

3.1.3.2 Breaching Technique BT-2 Data and Analysis



Analysis consisted of subtracting the breach time from the start time to calculate the "time to breach".

3.1.3.3 Breaching Technique BT-3 Data and Analysis

The data collected was the start time of the breaching attempt, the "breach time" when the breach was created or a notation that the pictures of the breaching process (b) (7)(E), and video of the complete breaching attempt. Significant observations during the breaching attempt were recorded using a TOR.

Analysis consisted of subtracting the breach time from the start time to calculate the "time to breach".

3.1.3.4 Breaching Technique BT-4 Data and Analysis

The data collected was the start time of the breaching attempt, the "breach time" when the breach was created.

(b) (7)(E)

the start of the BT-4 breaching technique.

Significant observations during the breaching attempt were recorded using a TOR.

Analysis consisted of reviewing the photographs of the breaching and structural integrity comprise to characterize the breach progress done by the technique. The review resulted in a characterization of the mock-ups resistance to the technique.

3.1.3.5 Breaching Technique BT-5 Data and Analysis

The data collected was the start time of the breaching attempt, the "breach time" when the breach was created or a notation that the pictures of the breaching process at (b) (7)(E), and video of the complete breaching attempt. Significant observations during the breaching attempt were recorded using a TOR.

Analysis consisted of subtracting the breach time from the start time to calculate the "time to breach".

3.1.3.6 Breaching Technique BT-6 Data and Analysis

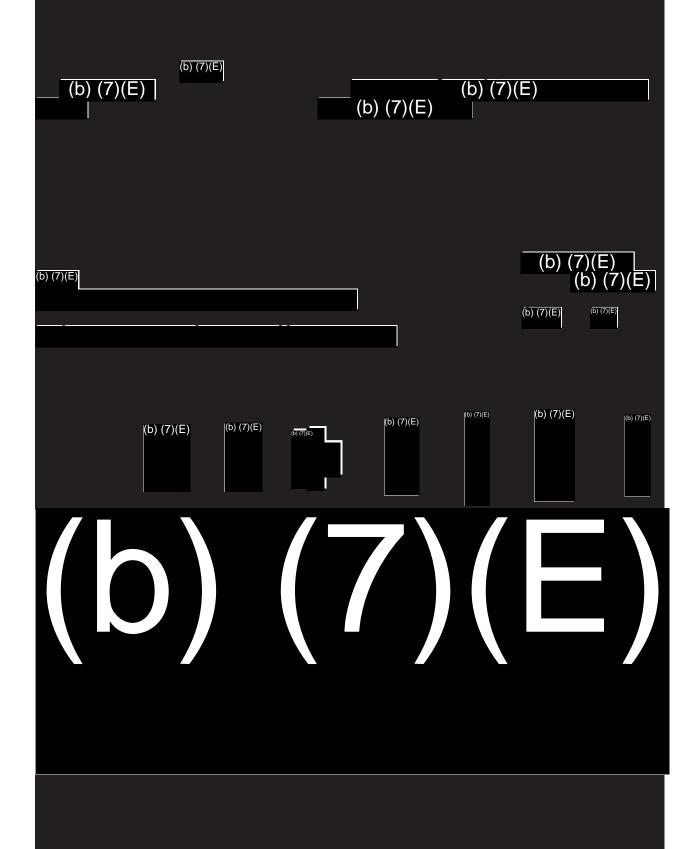
The data collected was the start time of the breaching attempt, the "breach time" when the was created or a notation that the pictures of the breaching process at (b) (7)(E), and video of the complete breaching attempt. Significant observations during the breaching attempt were recorded using a TOR.

Analysis consisted of subtracting the breach time from the start time to calculate the "time to breach".

3.1.3.7 Breaching Technique BT-7 Data and Analysis

The data collected was the start time of the breaching attempt, the "breach time" when the reach was created or a notation that pictures of the breaching process at (b) (7)(E) and video of the complete breaching attempt. Significant observations during the breaching attempt were recorded using a TOR.

Analysis consisted of subtracting the breach time from the start time to calculate the "time to breach".



$3.1.4.1 \quad Mock-up$ (b) (7)(E)

The (b) (7)(E) represents the (b) (7)(E) Mock-up (b) (7)(E) is shown in Figure 21 and Figure 22.

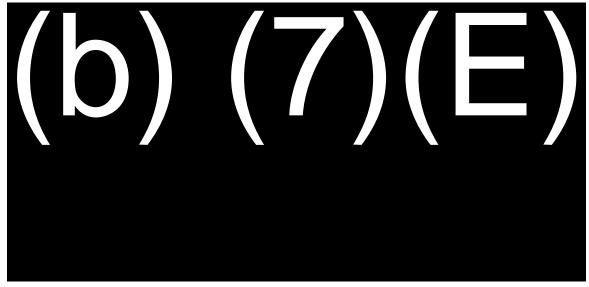


Figure 21: Mock-up (b) (7)(E)

Figure 22: Mock-up^{(b) (7)(E)} Side View

Table 7 lists the Breaching Test Case performance characterization statement for the submitted solution [D177]

Requirement

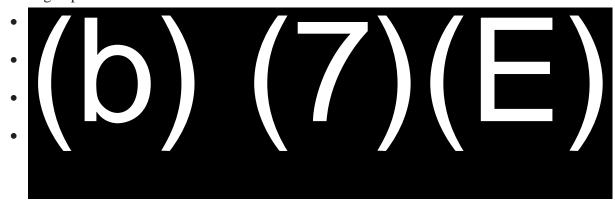
Performance Characterization Statement

(b) (7)(E)

3.1.4.1.1 Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observations is documented in TORs 30 and 106, Appendix B.

Breaching experts observed:





3.1.4.1.2 Breaching Technique BT-2 ((b) (7)(E)

The (b) (7)(E) by breaching technique BT-2, (b) (7)(E) . The progress of the

breaching is shown in Figure 23, Figure 24, Figure 25, and Figure 26.



Figure 23: Breaching (b) (7)(E)

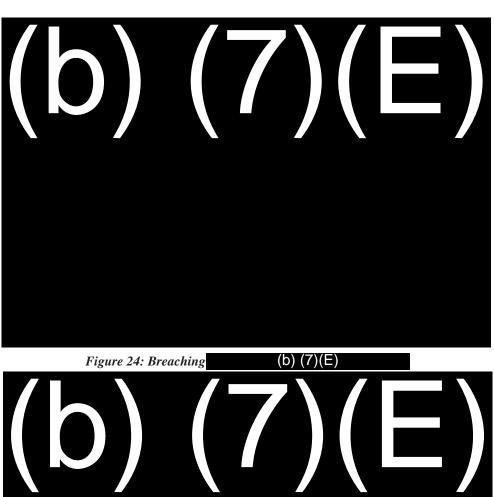




Figure 26 (b) (7)(E)

3.1.4.1.3 Breaching Technique BT-3

(b) (7)(E)

The (b) (7)(E)

. The progress of the breaching is shown in Figure 27,

Figure 28, Figure 29, Figure 30, Figure 31, Figure 32, and Figure 33.



Figure 27: Breaching

(b) (7)(E)



Figure 28: Breaching (b) (7)(E)

Figure 29: Breaching (b) (7)(E)



Figure 30: Breaching (b) (7)(E)

Figure 31: Breaching



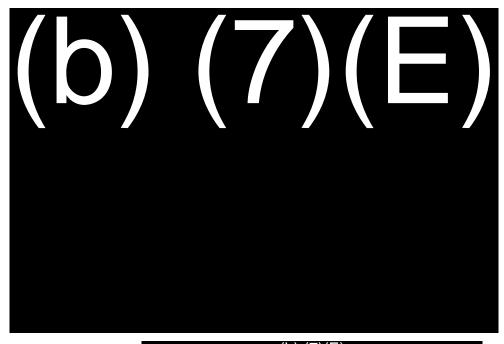
Figure 32: Breached (b) (7)(E)

Figure 33: (b) (7)(E) Breach Measurement

The

3.1.4.1.4 Breaching Technique BT-4 (The (b) (7)(E) by breaching technique BT-4, (b) (7)(E) progress of the breaching is shown in Figure 34, Figure 35, Figure 36, Figure 37, and Figure 38. (b) (7)(E) Figure 34: Breaching

> (b) <u>(7)(E)</u> Figure 35: Breaching



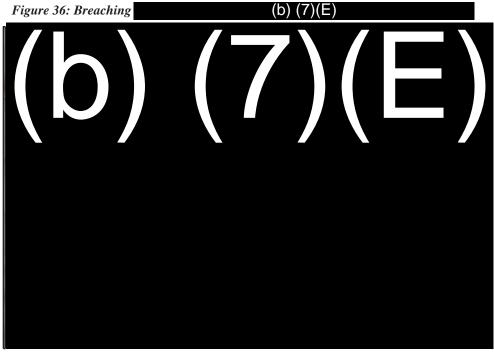


Figure 37: Breaching (b) (7)(E)

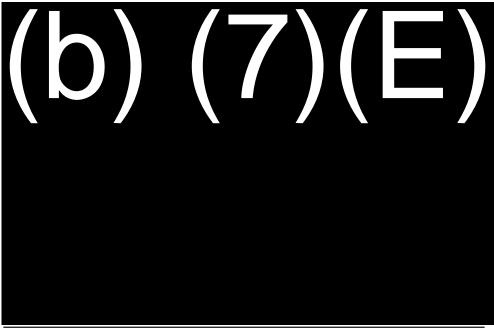


Figure 38: Breaching (b) (7)(E)

3.1.4.2 *Mock-up* (b) (7)(E)

The (b) (7)(E) Mock-up (b) (7)(E) is

shown in Figure 39 and Figure 40.

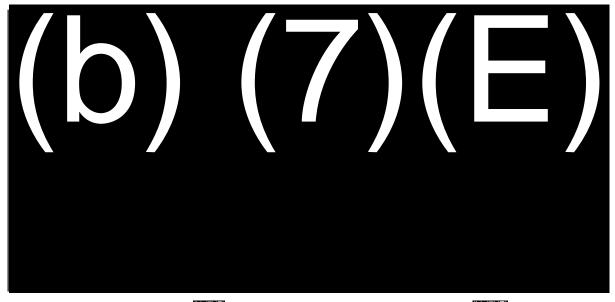


Figure 39: Mock-up (b) (7)(E)

Figure 40: Mock-up (b) (7)(E) Side View

Table 8 lists the Breaching Test Case performance characterization statement for the submitted solution [DIT/IE]

Requirement Performance Characterization Statement

(b) (7) (E)

3.1.4.2.1 Stakeholder and Subject Matter Expert Feedback

No breaching feedback collected.

3.1.4.2.2 Breaching Technique BT-2 **(b) (7)(E)**

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-2, the (b) (7)(E). The progress of the breaching is shown in Figure 41, Figure 42, Figure 43, Figure 44, and Figure 45.

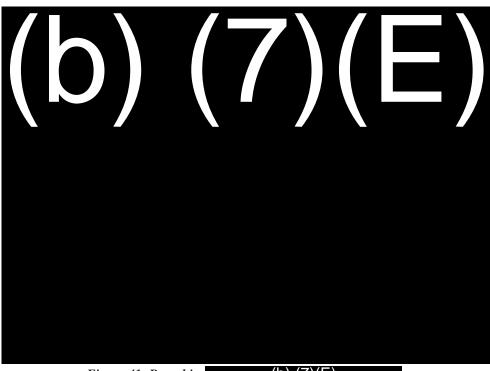


Figure 41: Breaching



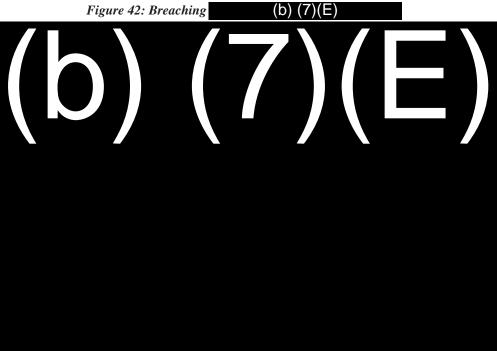
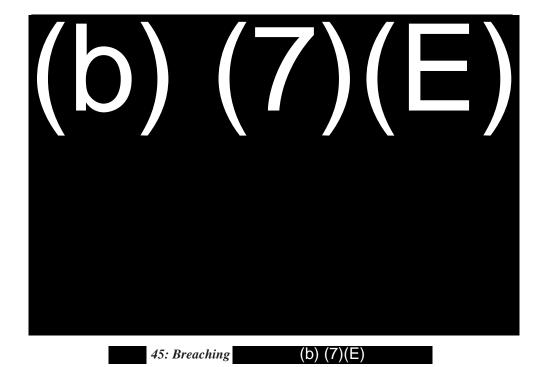


Figure 43: Breaching (b) (7)(E)



Figure 44: Breaching (b) (7)(E)



3.1.4.2.3 Breaching Technique BT-3 (b) (7)(E)

The (b) (7)(E) deterred the creation of a (b) (7)(E) breach by breaching technique BT-3, (b) (7)(E)

The progress of the breaching is shown in Figure 46,

Figure 47, Figure 48, Figure 49, and Figure 50.

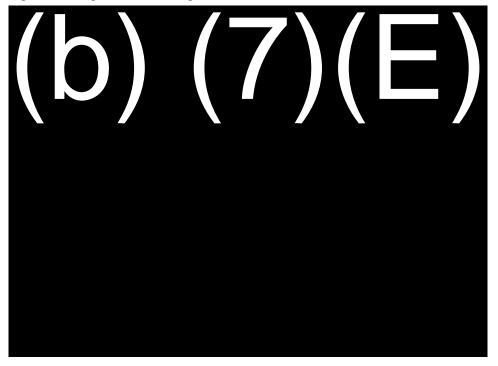


Figure 46: Breaching (b) (7)(E)

Figure 47: Breaching

(b) (7)(E)



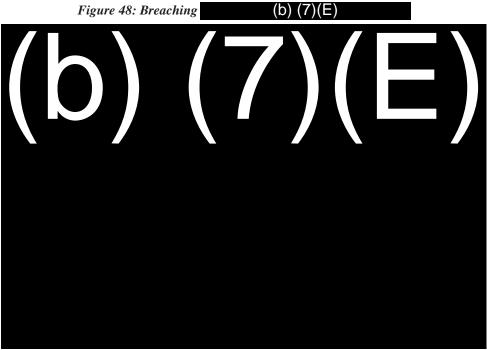


Figure 49: Breaching (b) (7)(E)

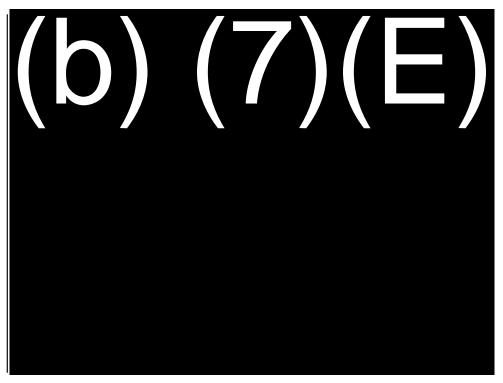
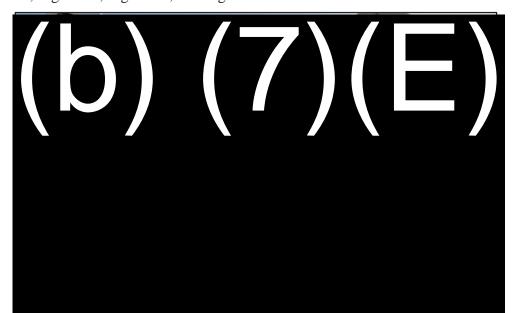


Figure 50: Breaching (b) (7)(E)

3.1.4.2.4 Breaching Technique BT-4 ((b) (7)(E)

The C-2M deterred the creation of a (b) (7)(E) breach by breaching technique BT-4, the (b) (7)(E) (b) (7)(E)

The progress of the breaching is shown in Figure 51, Figure 52, Figure 53, Figure 54, Figure 55, Figure 56, and Figure 57.



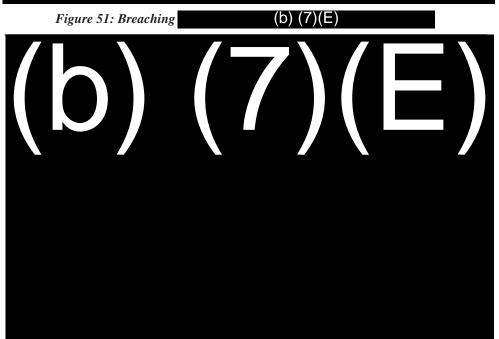


Figure 52: Breaching



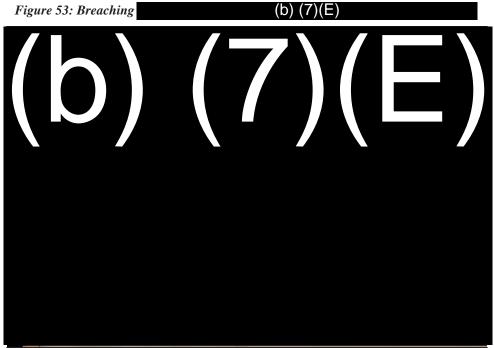


Figure 54: Breaching (b) (7)(E)



Figure 56: Breaching (b) (7)(E)



Figure 57: Breaching (b) (7)(E)

3.1.4.3 *Mock-up*(b) (7)(E)

The C-3M represents the (b) (7)(E)

Mock-up (b) (7)(E) is shown in Figure 58 and Figure 59.

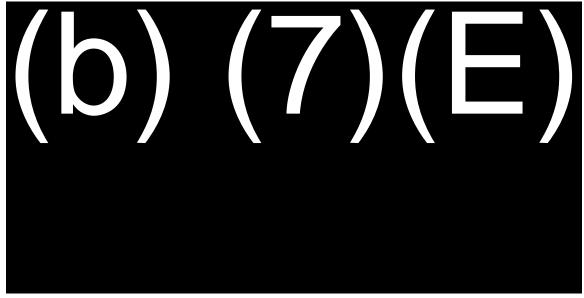
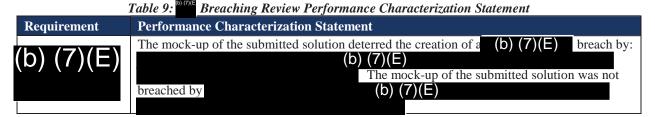


Figure 58: Mock-up (b) (7)(E)

Figure 59: Mock-up (b) (7)(E) Side View

Table 9 lists the Breaching Test Case performance characterization statement for the submitted solution [DITITIES]



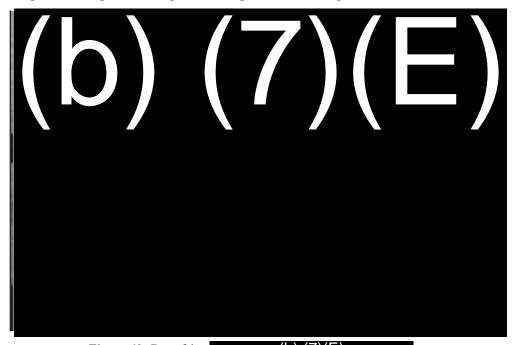
3.1.4.3.1 C-3M Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert feedback was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observations is document in TORs 105 and 108, Appendix B.

Breaching experts observed:

3.1.4.3.2 Breaching Technique BT-2 ((b) (7)(E)

The deterred the creation of a (b) (7)(E) by breaching technique BT-2, the (b) (7)(E). The progress of the breaching is shown in Figure 60, Figure 61, Figure 62, Figure 63, and Figure 64.



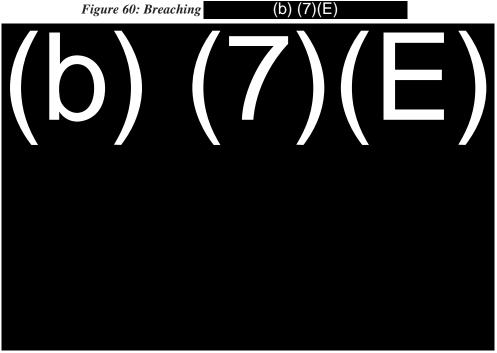


Figure 61: Breaching (b) (7)(E) inutes

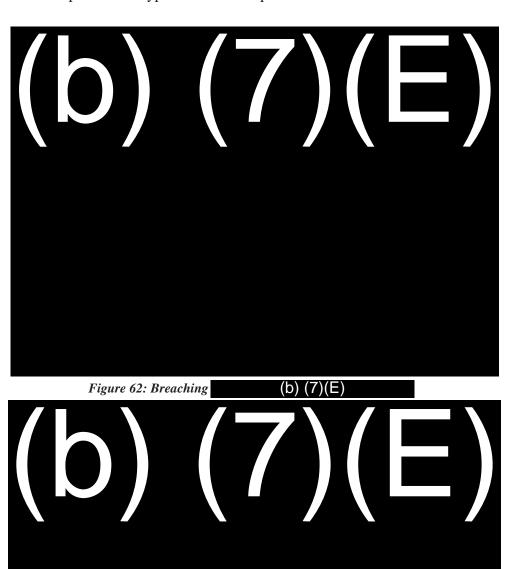
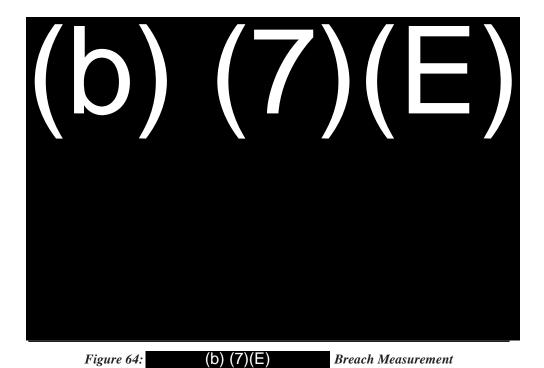


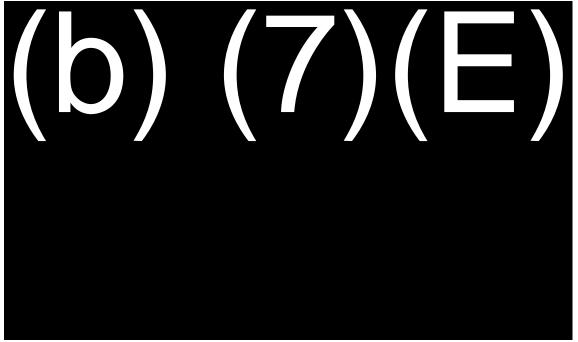
Figure 63: Breaching (b) (7)(E)



3.1.4.3.3 Breaching Technique BT-3 (b) (7)(E)

The (b) (7)(E) deterred the creation of a (b) (7)(E) breach by breaching technique BT-3, (b) (7)(E)

The progress of the breaching is shown in Figure 65,
Figure 66, Figure 67, Figure 68, and Figure 69.



(b) (7)(E)

Figure 65: Breaching

(b) (7)(E)

(b) (7)(E)

Figure 67: Breaching



Figure 68: Breaching (b) (7)(E)

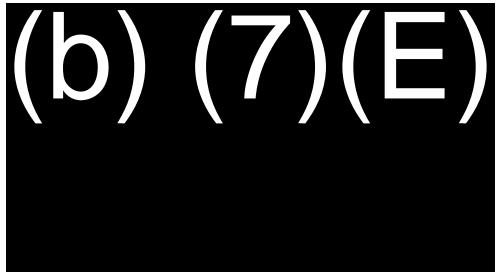
Figure 69: (b) (7)(E) Breach Measurement

3.1.4.3.4 Breaching Technique BT-4 ((b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-4, the (b) (7)(E)

The progress of the breaching is shown in Figure 70, Figure 72,

and Figure 73.



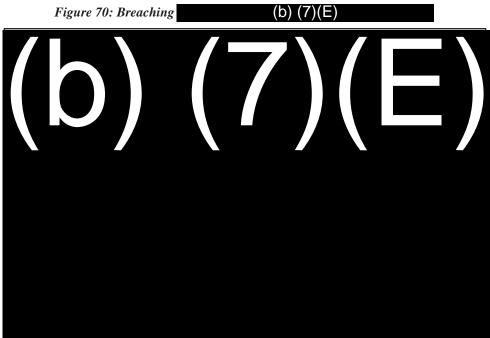


Figure 71: Breaching

(b) (7)(E)

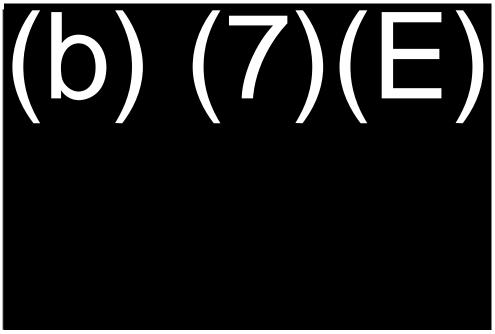


Figure 72: Breaching (b) (7)(E)



$3.1.4.4 \quad Mock-up^{(b)}$ (7)(E)

The (b) (7)(E) represents the (b) (7)(E) . Mock-up (b) (7)(E) is shown in Figure 21 and Figure 22.

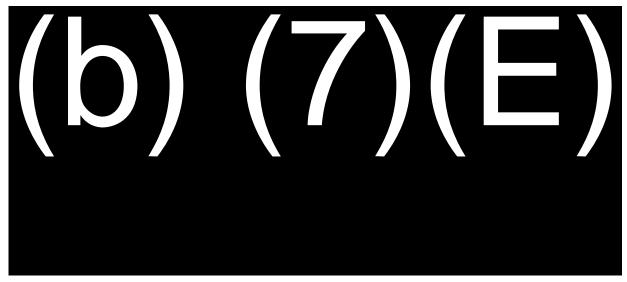


Figure 74: Mock-up (b) (7)(E)

Figure 75: Mock-up (b) (7)(E) ide View

Table 10 lists the Breaching Test Case performance characterization statement for the submitted solution [5](7)(E)

Requirement

Performance Characterization Statement

The mock-up of the submitted solution deterred the creation of a (b) (7)(E) breach by:

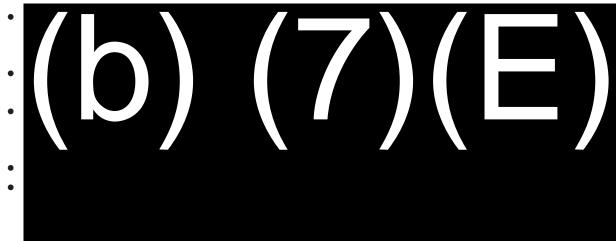
(b) (7)(E)

3.1.4.4.1 C-4M Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observation is documented in TOR 109, Appendix B.

Breaching experts observed:





3.1.4.4.2 *Breaching Technique BT-2* (**(b) (7)(E)**

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-2, (b) (7)(E). The progress of the breaching is shown in Figure 76, Figure 77, Figure 78, Figure 79, and Figure 80.

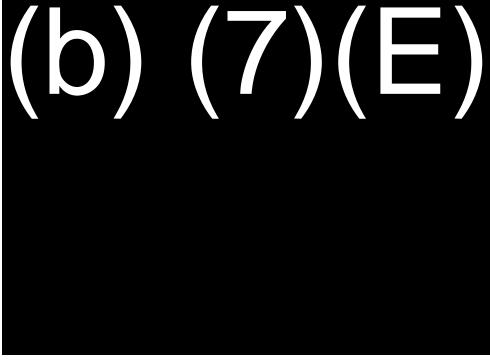
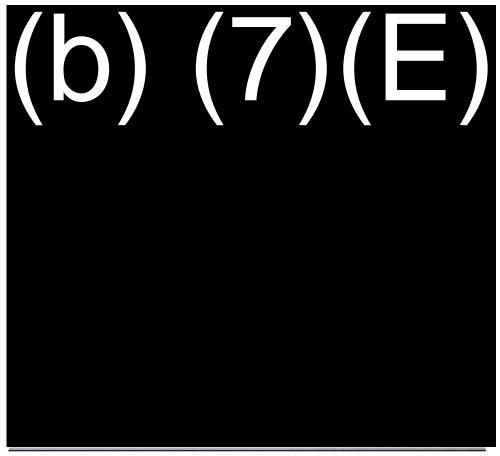


Figure 76: Breaching



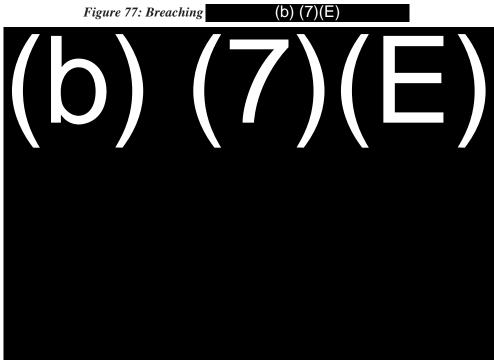
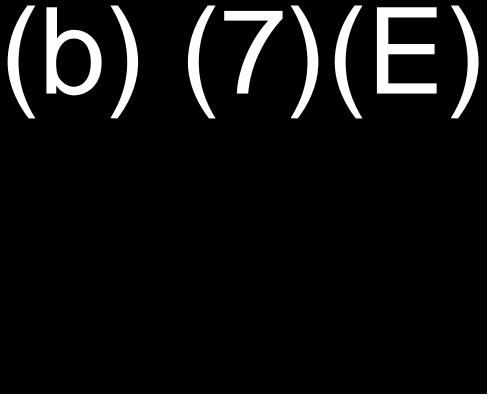


Figure 78: Breaching (b) (7)(E)



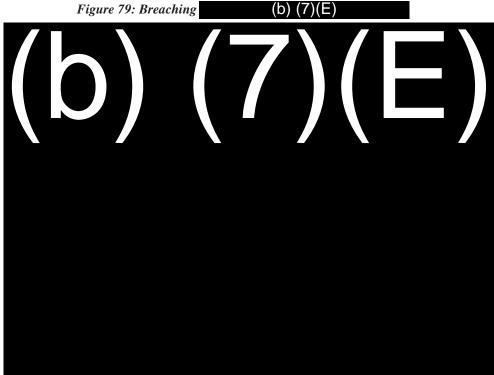


Figure 80: (b) (7)(E) Breach Measurement

3.1.4.4.3 Breaching Technique BT-3 (b) (7)(E)

The (b) (7)(E) deterred the creation of a (b) (7)(E) breach by breaching technique BT-3, (b) (7)(E) The progress of the breaching is shown in Figure 81, Figure 82, Figure 83, and Figure 84.



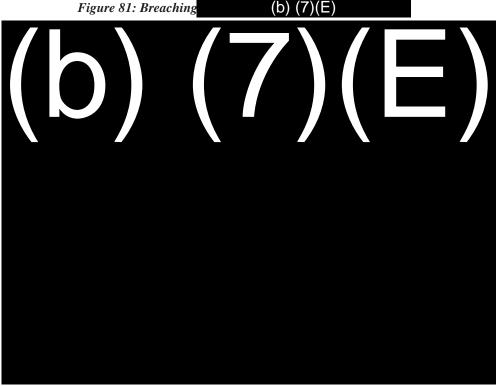
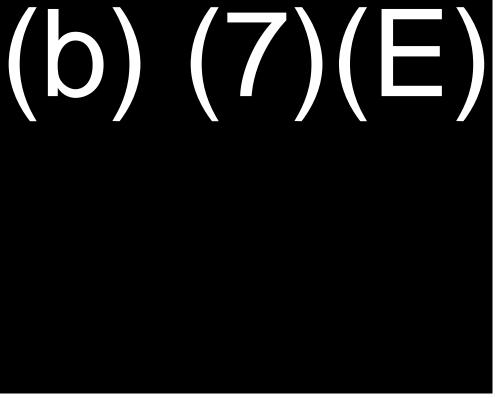


Figure 82: Breaching

(b) (7)(E)



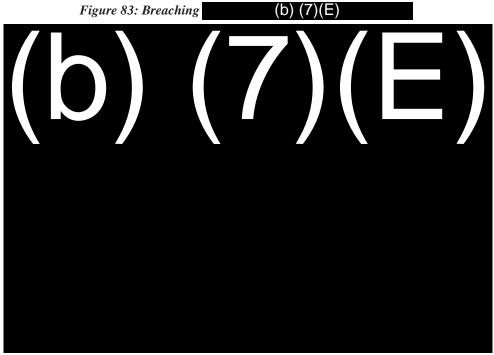


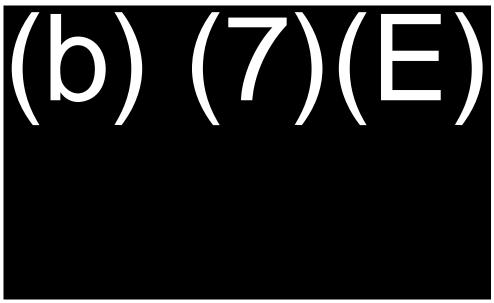
Figure 84: Breaching

(b) (7)(E)

3.1.4.4.4 Breaching Technique BT-4 ((b) (7)(E)

The (b) (7)(E) deterred the creation of a (b) (7)(E) breach by breaching technique BT-4, (b) (7)(E)

The progress of the breaching is shown in Figure 85, Figure 86, Figure 87, Figure 88 Figure 89, and Figure 90.



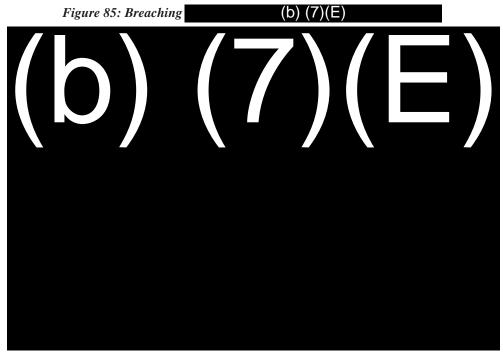


Figure 86: Breaching

(b) (7)(E)

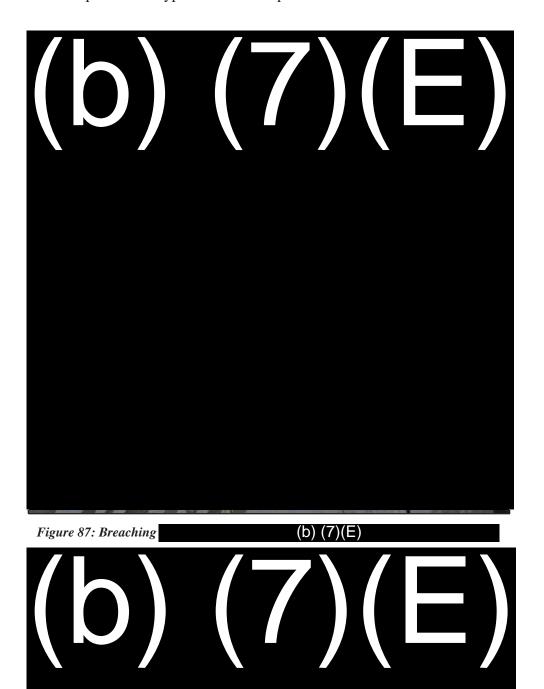
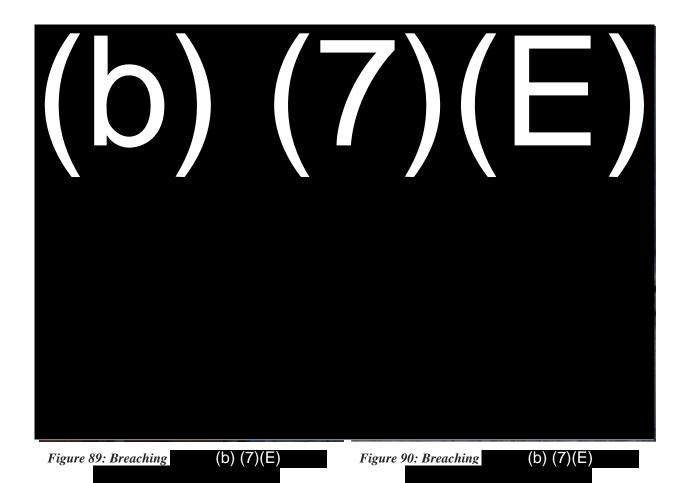


Figure 88: Breaching (b) (7)(E)



$3.1.4.5 \quad Mock-up^{(b)}$ (7)(E)



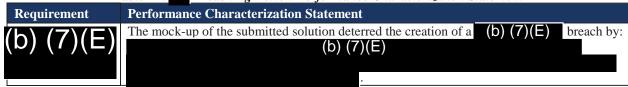
(b) (7)(E)

Figure 91: Mock-up (b) (7)(E)

Figure 92: Mock-up (b) (7)(E) Side View

Table 11 lists the Breaching Test Case performance characterization statement for the submitted solution (b)(7)(E)

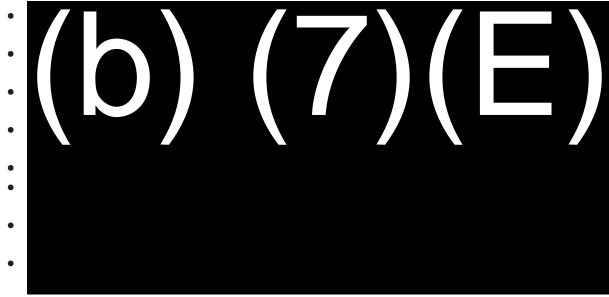
Table 11: Breaching Review Performance Characterization Statement



3.1.4.5. I(b) (7)(E) Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert feedback was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observations is document in TORs 102 and 107, Appendix B.

Breaching experts observed:



3.1.4.5.2 *Breaching Technique BT-5* **(b) (7)(E)**

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-5, The progress of the breaching is shown in Figure 93, Figure 94, and Figure 95.

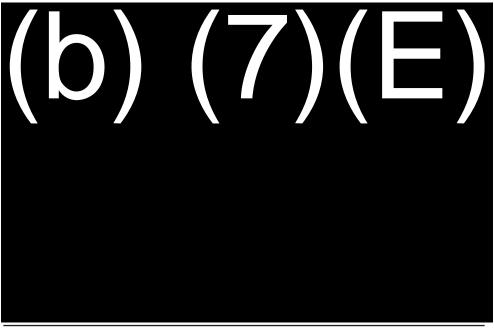
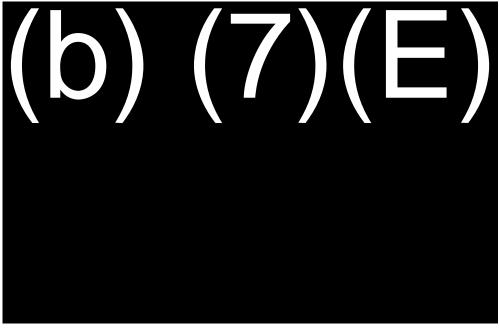


Figure 93: Breaching (b) (7)(E)



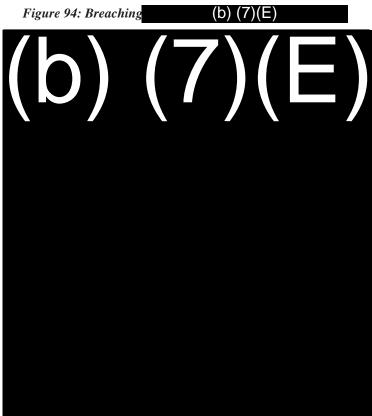


Figure 95: (b) (7)(E) Breach Measurement

3.1.4.5.3 Breaching Technique BT-6 (Plasma Cutter)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-5, (b) (7)(E) The progress of the breaching is shown in Figure 96, Figure 97, and Figure 98.



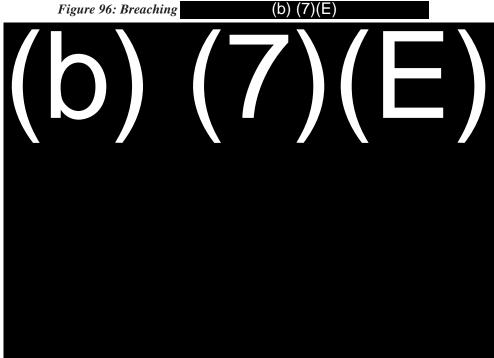


Figure 97: Breaching (b) (7)(E)

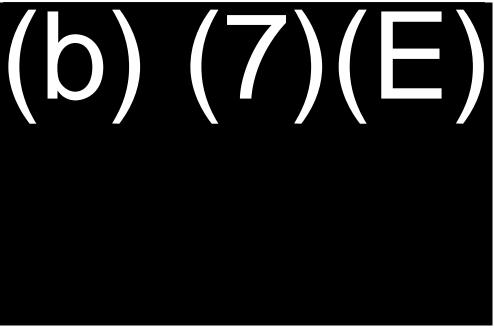


Figure 98: (b) (7)(E) Breach Measurement

3.1.4.5.4 Breaching Technique BT-7 (**(b)** (**7)**(**E**)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-7 (b) (7)(E)

The progress of the breaching is shown in Figure 99, Figure 100, Figure 101, and Figure 102.



Figure 99: Breaching (b) (7)(E)



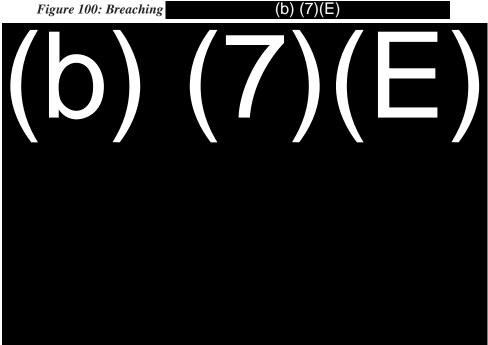


Figure 101: Breaching (b) (7)(E)

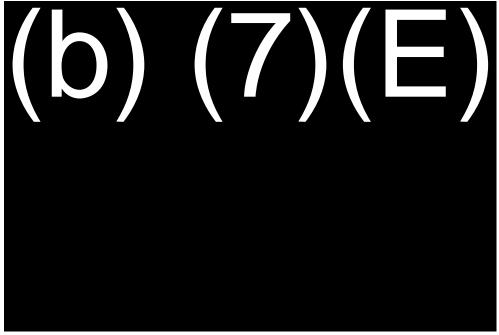


Figure 102: (b) (7)(E) Breach Measurement

3.1.4.5.5 Breaching Technique BT-8 (Quick Saw)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-8, (b) (7)(E)

The progress of the breaching is shown in Figure 103 and Figure 104.

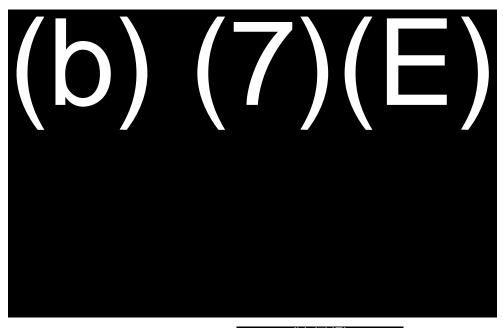


Figure 103: Breaching (b) (7)(E)

Figure 104: Breached (b) (7)(E)



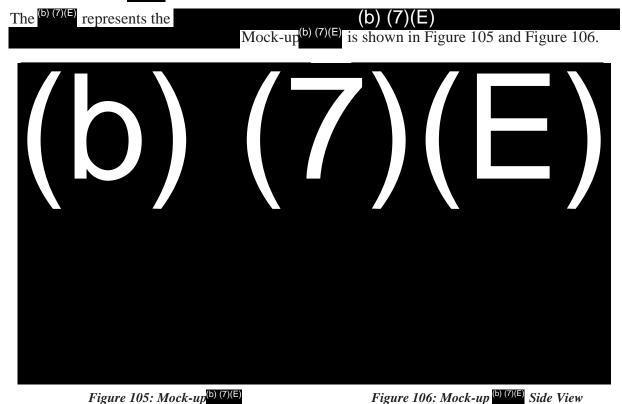
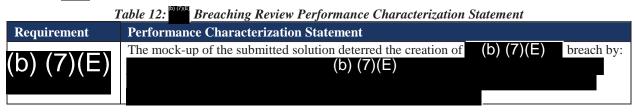


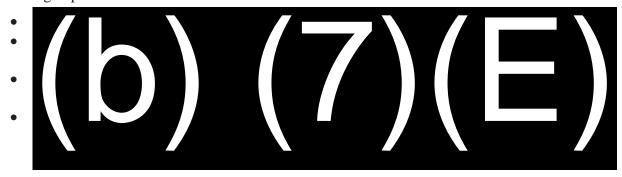
Table 12 lists the Breaching Test Case performance characterization statement for the submitted solution



3.1.4.6.1 (b) (7)(E) Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observations is documented in TORs 24 and 101, Appendix B.

Breaching experts observed:





3.1.4.6.2 Breaching Technique BT-2 ((b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-2. (b) (7)(E). The progress of the breaching is shown in Figure 107, Figure 108, Figure 109, and Figure 110.

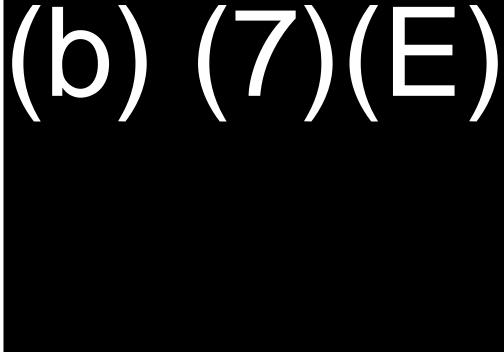
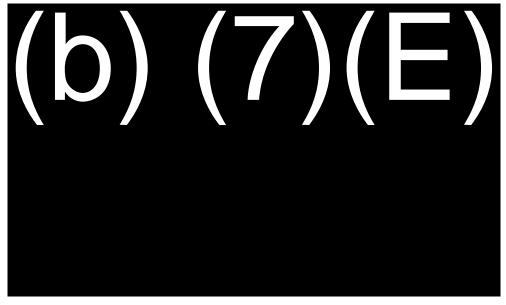


Figure 107: Breaching (b) (7)(E)



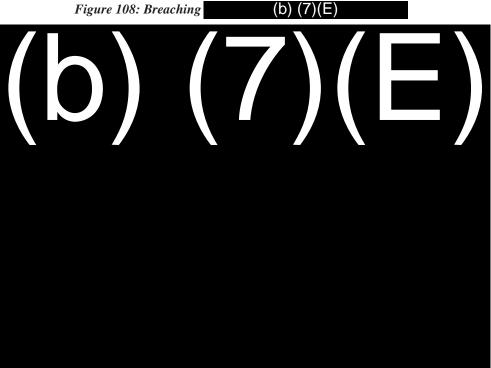


Figure 109: Breaching

(b) (7)(E)

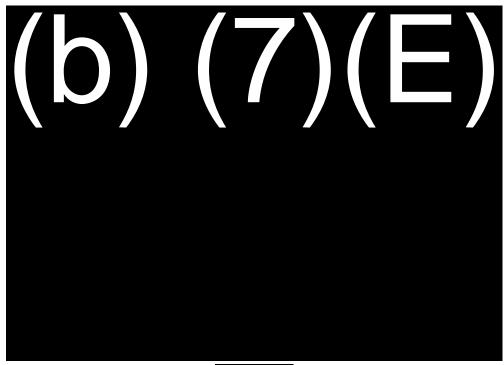


Figure 110: Breaching (b) (7)(E) Breach Measurement

3.1.4.6.3 Breaching Technique BT-3 (b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-3, (b) (7)(E)

The progress of the breaching is shown in Figure 111,

Figure 112, Figure 113, and Figure 114.

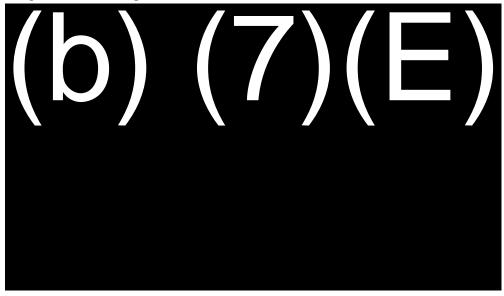


Figure 111: Breaching (b) (7)(E)

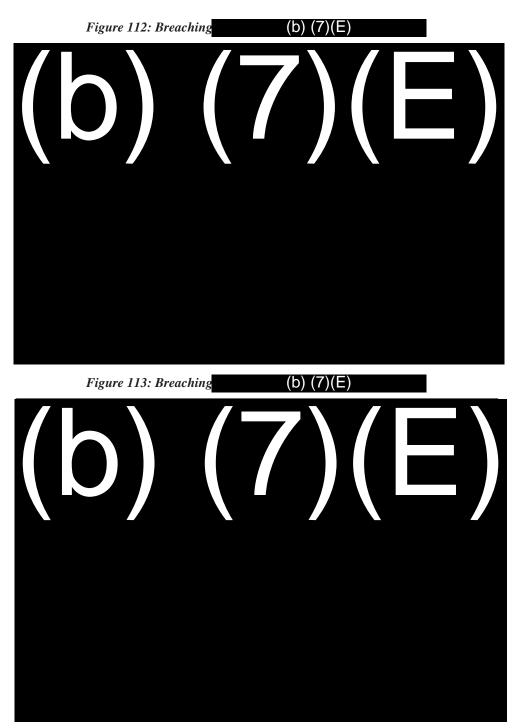


Figure 114: (b) (7)(E) Breach Measurement

3.1.4.6.4 Breaching Technique BT-4 ((b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-4, the (b) (7)(E)

The progress of the breaching is shown in Figure 115, Figure 116, Figure 117, and Figure 118.

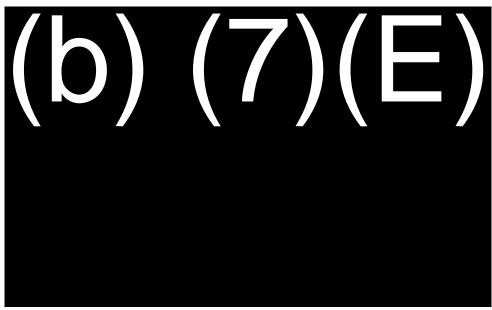
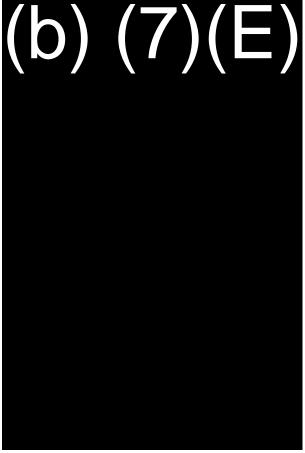


Figure 115: Breaching (b) (7)(E)

Figure 116: Breaching

(b) (7)(E)



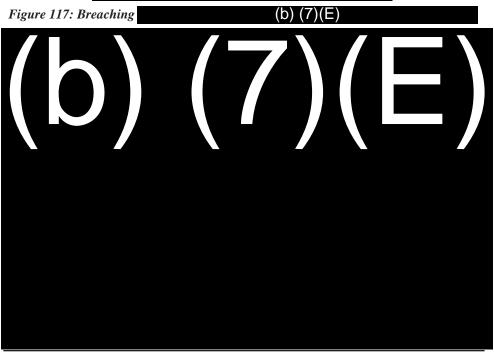


Figure 118: Breaching (b) (7)(E)



Figure 119: Breaching

(b) (7)(E)

 $3.1.4.7 \quad Mock-up^{\text{(b)}(7)(E)}$

The (b) (7)(E) represents the

(b) (7)(E)

Mock-up (b) (7)(E)

is shown in Figure 120 and Figure 121.

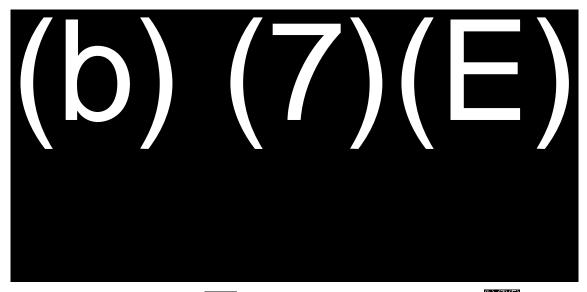


Figure 120: Mock-up (b) (7)(E)

Figure 121: Mock-up(b) (7)(E) Side View

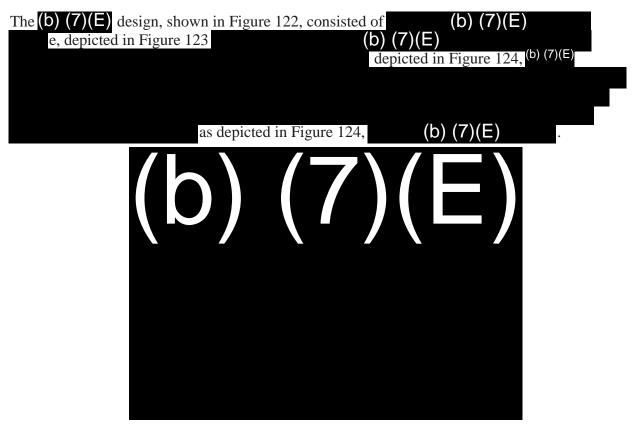


Figure 122: (b) (7)(E) Top-Down View

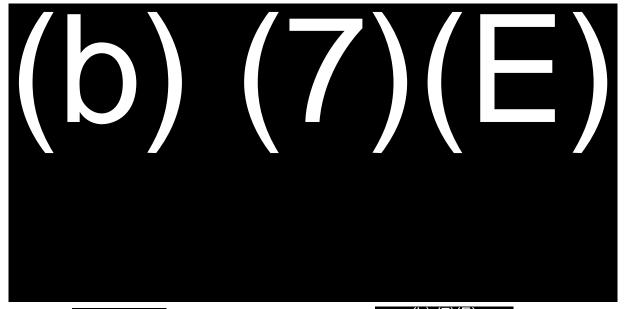
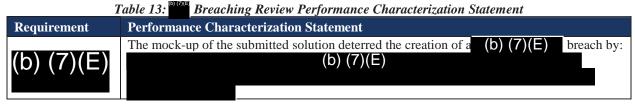


Figure 123: (b) (7)(E) Cut Away Isometric View Figure (b) (7)(E) Isometric View

Table 13 lists the Breaching Test Case performance characterization statement for the submitted solution (b)(7)(E)



3.1.4.7.1 (b) (7)(E) Stakeholder and Subject Matter Expert Feedback

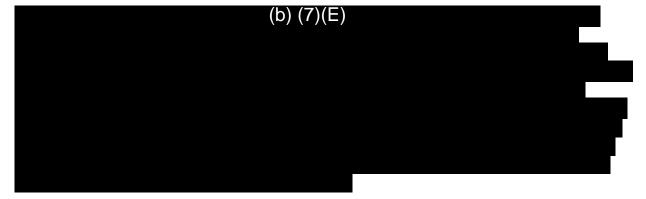
Stakeholder and subject matter expert was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observation is documented in TOR 15, Appendix B.

Breaching experts observed:



3.1.4.7.2 Breaching Technique BT-5 (b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-5, the (b) (7)(E) The progress of the breaching is shown in Figure 125, Figure 126, and Figure 127.



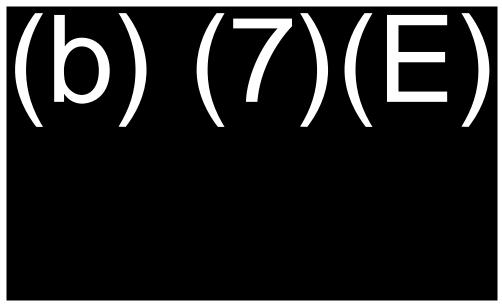


Figure 125: Breaching

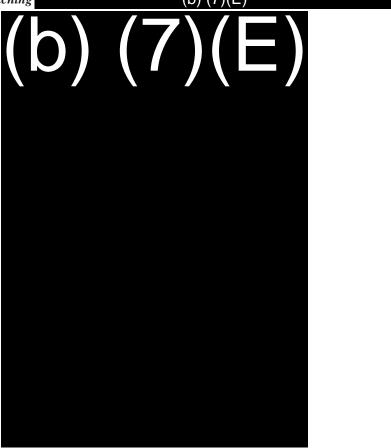


Figure 126: Breached



Figure 127: (b) (7)(E) Breach Measurement

3.1.4.7.3 Breaching Technique BT-6 (b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-6.(b) (7)(E) The breach is shown in Figure 128 and Figure 129.



Figure 128: Breaching (b) (7)(E)



Figure 129: Breaching (b) (7)(E) Breach Measurement

3.1.4.7.4 Breaching Technique BT-7 ((b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-7, (b) (7)(E)

The progress of the breaching is shown in Figure 130, Figure 131, Figure 132, and Figure 133.



Figure 130: Breaching (b) (7)(E)



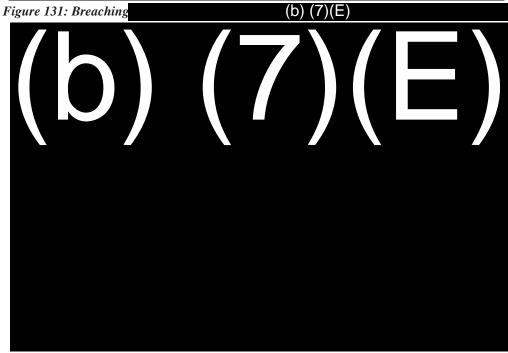


Figure 132: Breaching (b) (7)(E)

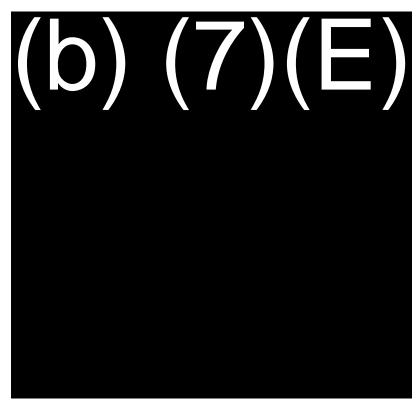
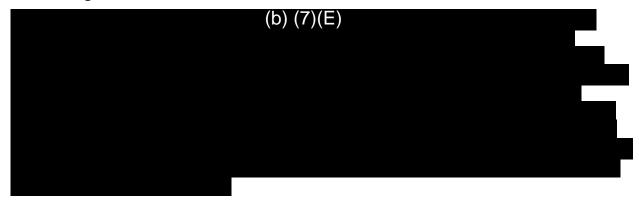


Figure 133: Breaching (b) (7)(E) Breach Measurement

3.1.4.7.5 Breaching Technique BT-8 (b) (7)(E)

The (b) (7)(E) deterred the creation of (b) (7)(E) breach by breaching technique BT-8, (b) (7)(E)

The progress of the breaching is shown in Figure 134, Figure 135, and Figure 136.



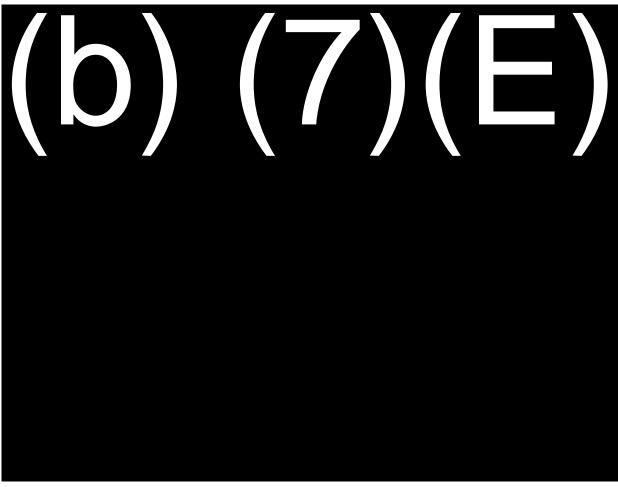


Figure 134:Breached (b) (7)(E) Figure 135: Breached (b) (7)(E)

Figure 136: Breaching (b) (7)(E) Breach Measurement

 $3.1.4.8 \quad Mock-up^{\text{(b)}(7)(E)}$

The (b) (7)(E) represents the (b) (7)(E)

Mock-up(b) (7)(E) shown in Figure 137 and Figure 138.

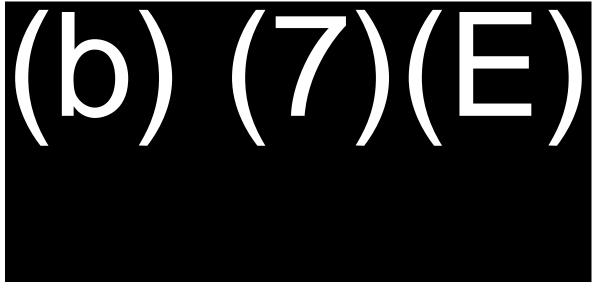


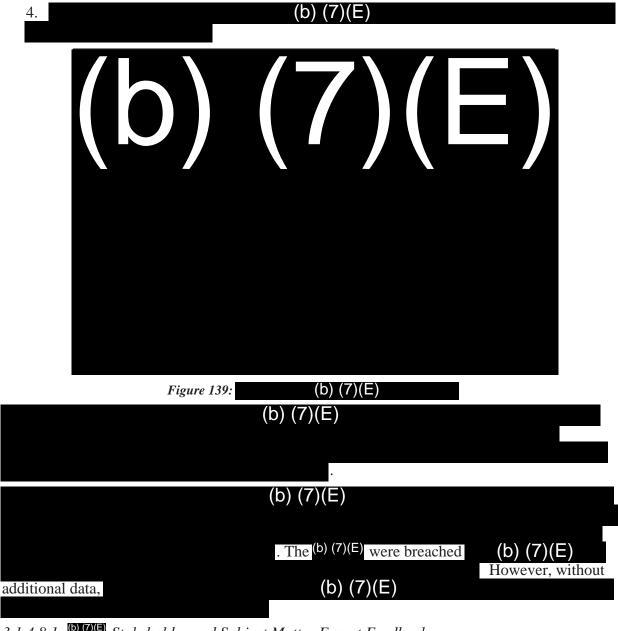
Figure 137: Mock-up (b) (7)(E)

Figure 138: Mock-up (b) (7)(E)Side View

Table 14 lists the Breaching Test Case performance characterization statement for the submitted solution (b) (7)(E

Table 14: Breaching Review Performance Characterization Statement Requirement **Performance Characterization Statement** (b) (7)(E) (b) (7)(E)

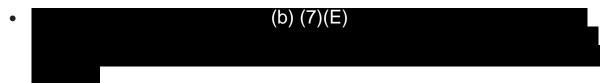
The $^{(b)}$ (7)(E) was unique from the other mock-ups in that the the (b) (7)(E) that made up the (b) (7)(E) there were (b) (7)(E)

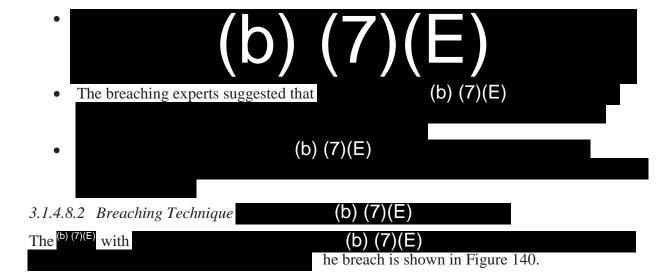


3.1.4.8.1 Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert feedback was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite breaching experts during the breaching. Full text of the observations is documented in TORs 3, 20, 23, 103, and 104, Appendix B.

Breaching experts observed:

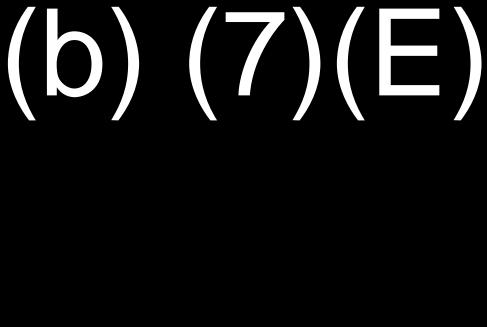






3.1.4.8.3 Breaching Technique (b) (7)(E)
The (b) (7)(E) with (b) (7)(E)

The progress of the breaching is shown in Figure 141, Figure 142, Figure 143, and Figure 144.



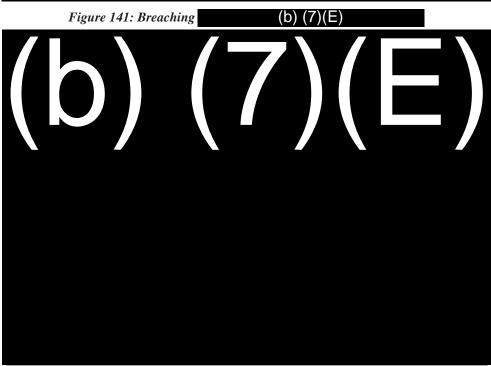
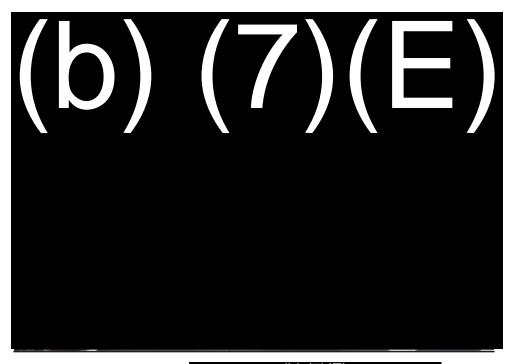


Figure 142: Breaching (b) (7)(E)



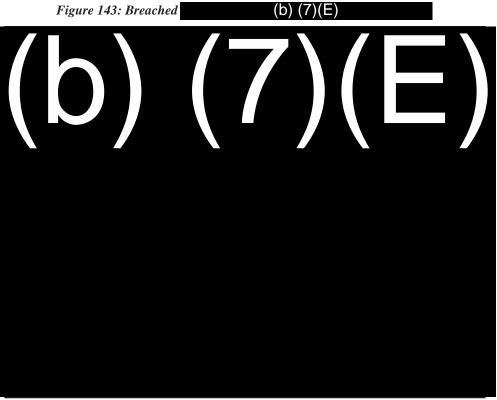
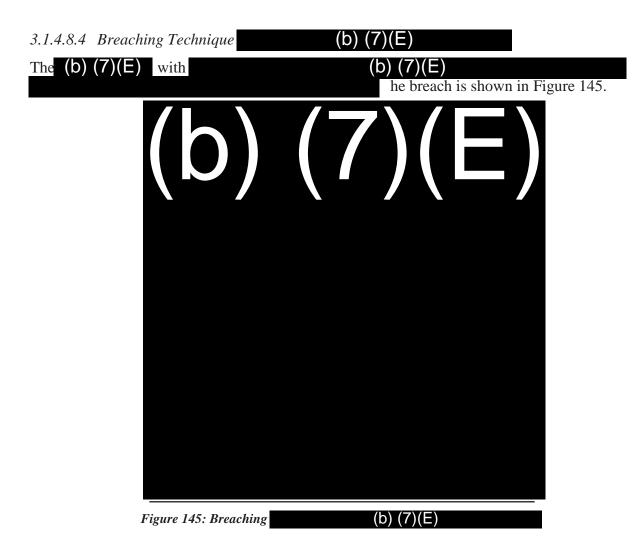


Figure 144: Breached (b) (7)(E) Breach Measurement



3.1.4.8.5 Breaching Technique

(b) (7)(E)

The (b) (7)(E) wit

(b) (7)(E)

The progress of the breaching is shown in Figure 146 and Figure 147.



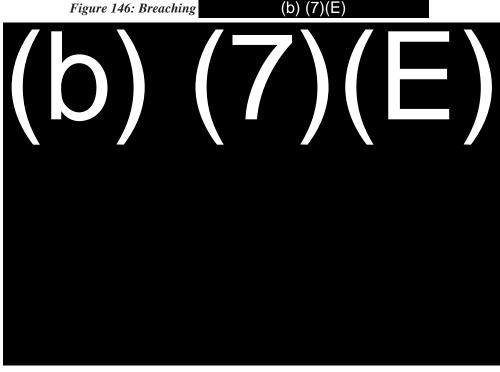
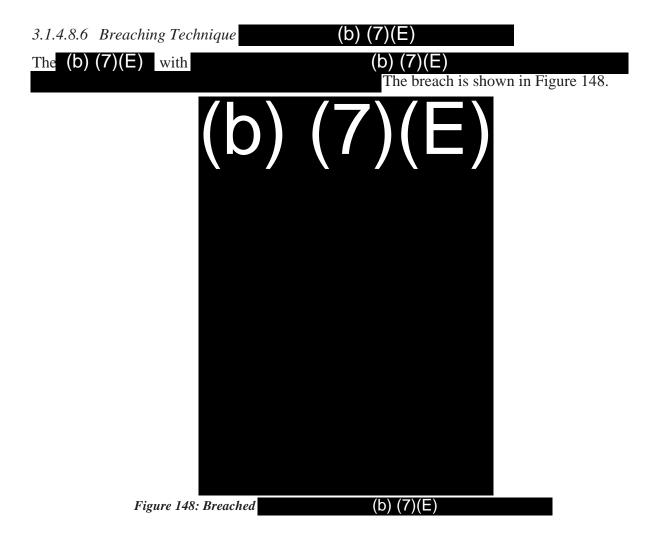


Figure 147: Breached (b) (7)(E)



3.1.4.8.7 Breaching Technique

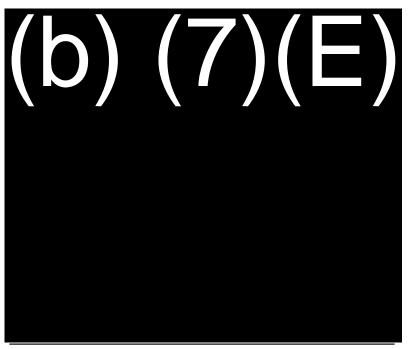
(b) (7)(E)

The (b) (7)(E) with

(b) (7)(E)

The progress of the breaching is

shown in Figure 149, Figure 150, and Figure 151.



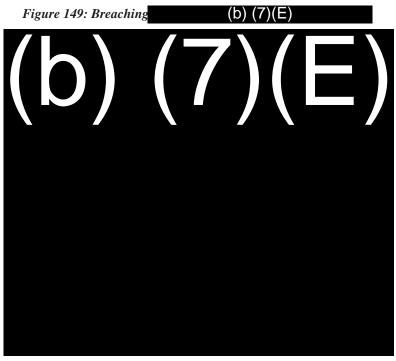


Figure 150: Breaching (b) (7)(E)

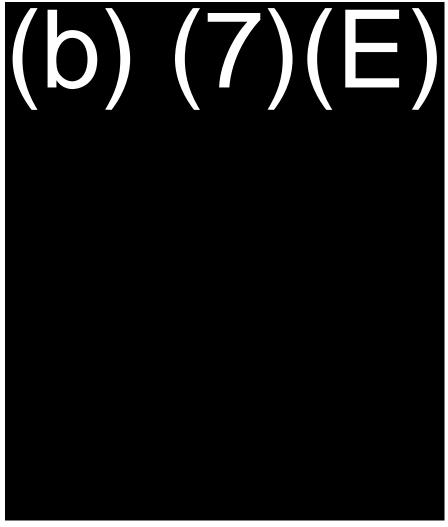


Figure 151: Breaching (b) (7)(E) Breach Measurement

3.1.4.8.8 Breaching Technique (b) (7)(E) The (b)(7)(E) with The progress of the breaching is shown in Figure 152 and Figure 153.

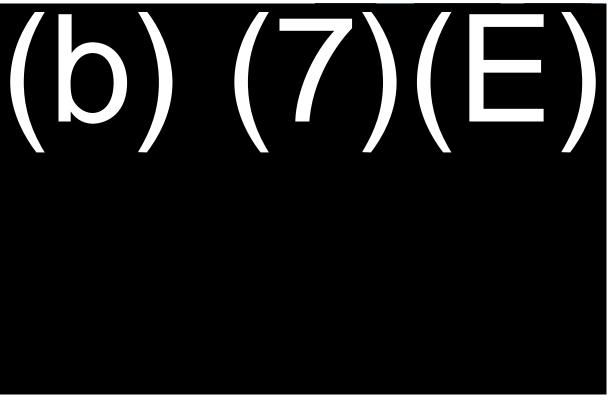


Figure 153: Breached Figure 152: Breaching (b) (7)(E)

(b) (7)(E)

3.1.4.8.9 Breaching Technique

(b) (7)(E)

The (b) (7)(E) with

(b) (7)(E)

The progress of the breaching is shown in Figure 154, Figure 155, and Figure 156.



(b) (7)(E)

Figure 154: Breached

(b) (7)(E)

Figure 155: Breached

(b) (7)(E)

Figure 156: (b) (7)(E) Breach Measurement

3.2 Scaling Test Case

The Scaling Test Case characterized the performance of the submitted solutions' capability to prevent climbing, also referred to as scaling, to the top of the border wall. Teams of scaling experts from BORTAC and SOCOM used scaling techniques (b) (7)(E) to attempt to reach the tops of the prototypes. Each prototype was attempted to be scaled with techniques appropriate for each design, as determined by the scaling experts. The Scaling Test Case was executed at the Border Prototype Site.

3.2.1 Requirements

Table 15 lists the scaling requirements for both the Solid Concrete and Other Border Wall submitted solutions.

Solid Concrete Wall Reference Name

(b) (7)(E)

(b) (7)(E)

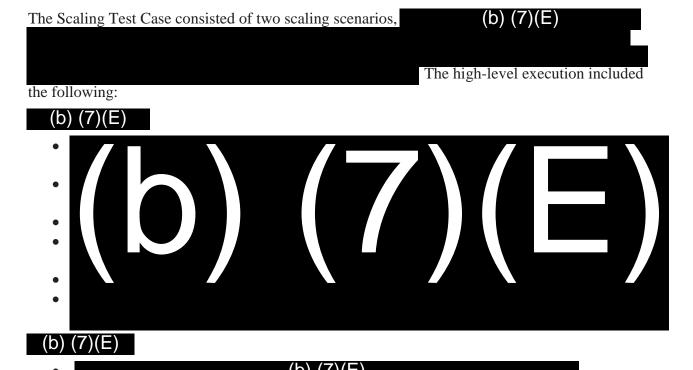
The wall design shall include

(b) (7)(E)

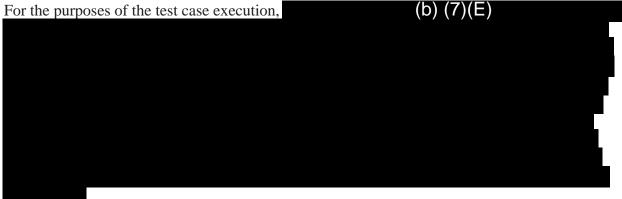
The wall design shall include

(b) (7)(E)

3.2.2 Test Case Execution







3.2.2.1 Scaling Techniques

Scaling techniques were developed prior to the test, and after the scaling experts were able to practice on the prototypes, the scaling techniques were modified as appropriate and additional techniques were developed. Although (b) (7)(E) techniques were available to climb the prototypes, only those techniques that were appropriate for a prototype were attempted for that prototype.

3.2.2.1.1 (b) (7)(E)

This technique describes

This technique was created to address the contract requirement

3.2.2.1.2

(b) (7)(E)

This technique describes

(b) (7)(E)

This technique describes

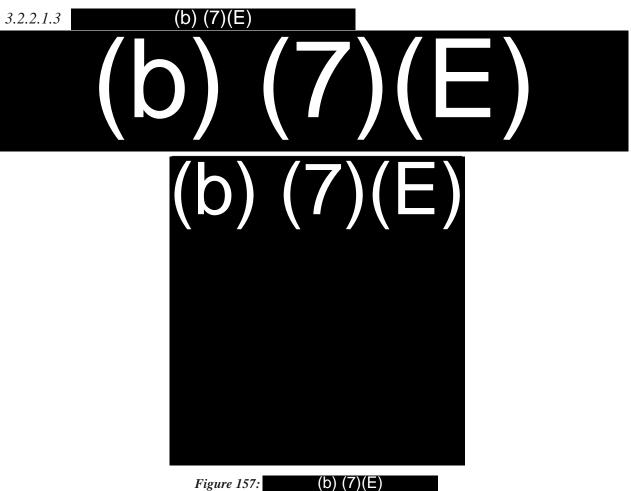
(b) (7)(E)

This technique describes

(b) (7)(E)

This technique was created to address the contract requirements

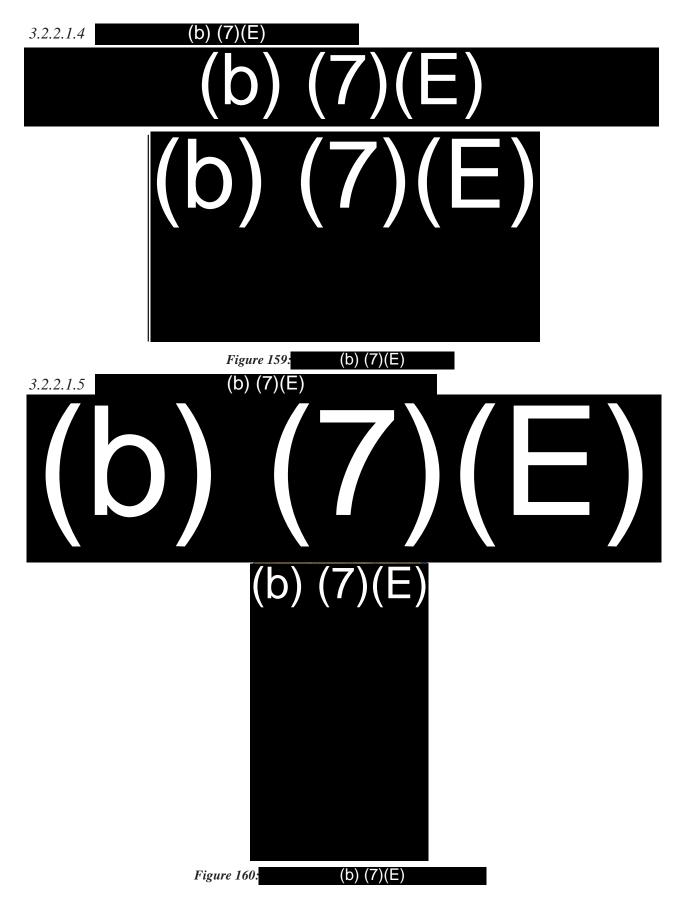
(b) (7)(E)



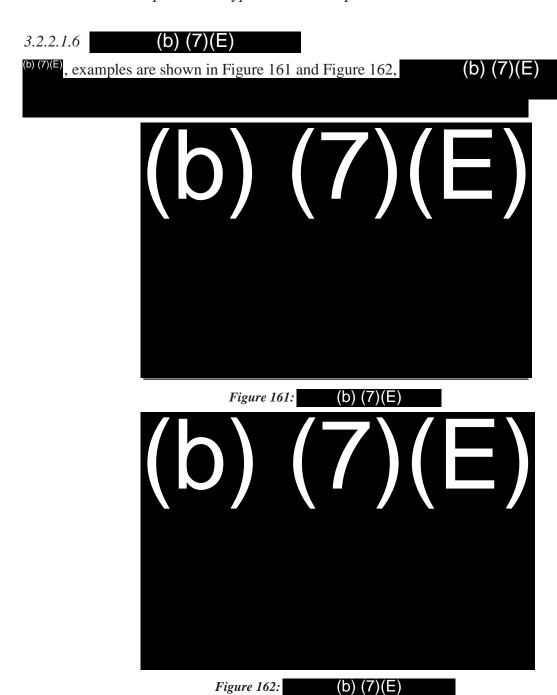
(b) (7)(E)

(b) (7)(E)

Figure 158: (b) (7)(E)



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3.2.2.1.7 (b) (7)(E)
(b) (7)(E), an example is shown in Figure 163
(b) (7)(E)

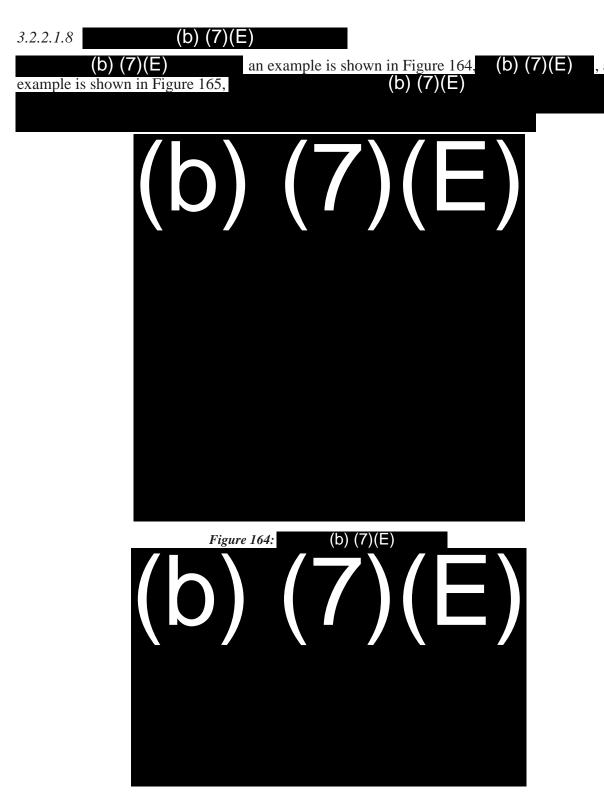
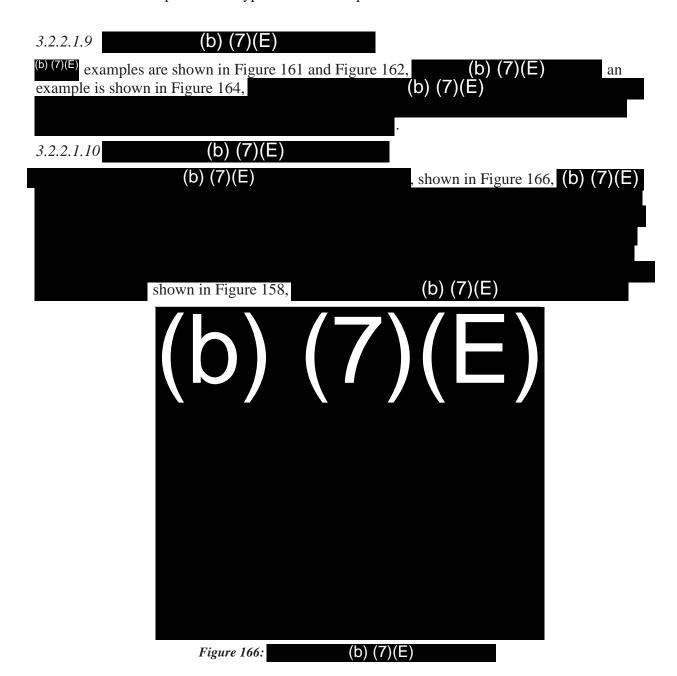
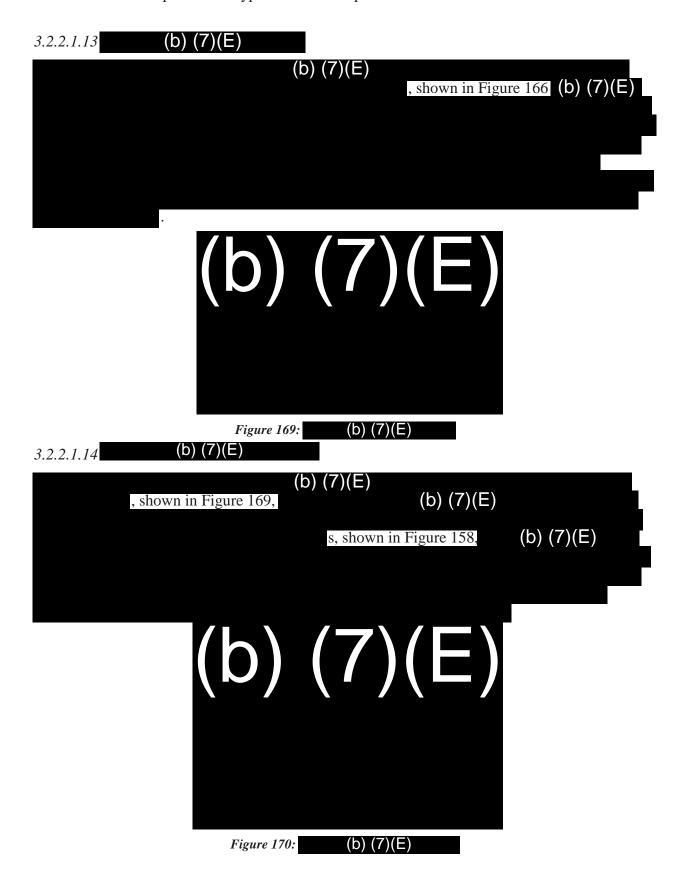


Figure 165: (b) (7)(E)



3.2.2.1.11 (b) (7)(E) (b) (7)(E) , shown in Figure 167, (b) (7)(E) Figure 167: (b) (7)(E) Figure 168: (b) (7)(E) 3.2.2.1.12 A two by four wooden board was tied to rope and thrown over the top of the prototype. The two (b) (7)(E) (b) (7)(E), shown in Figure 158,



3.2.2.2 **(b) (7)(E)**

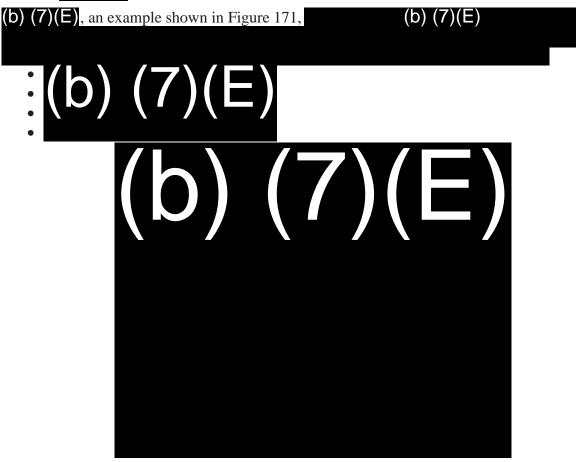


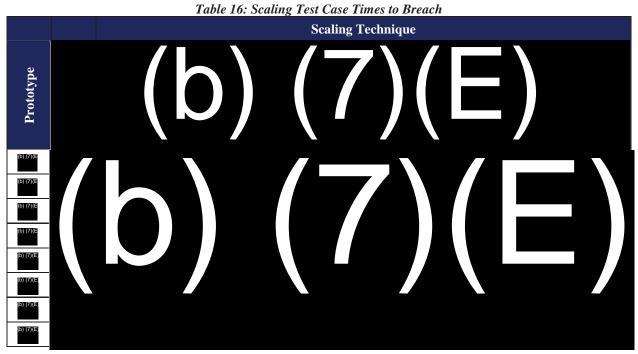
Figure 171: Example of (b) (7)(E)

3.2.3 Analysis

The data collected was the start time of the scale attempt, the "scale time" when scaler reaches the top of the prototype or a note that the scaler could not reach the top, pictures of the scaling process, and video of the complete scaling attempt. Significant observations during the scaling attempt were recorded using a TOR.

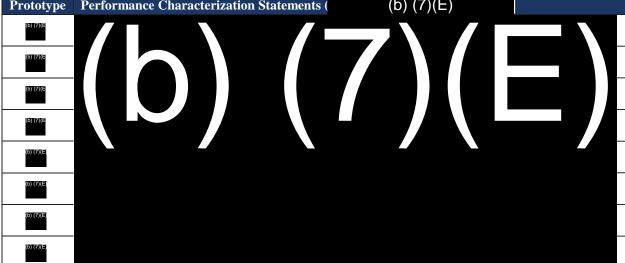
3.2.4 Scaling Results

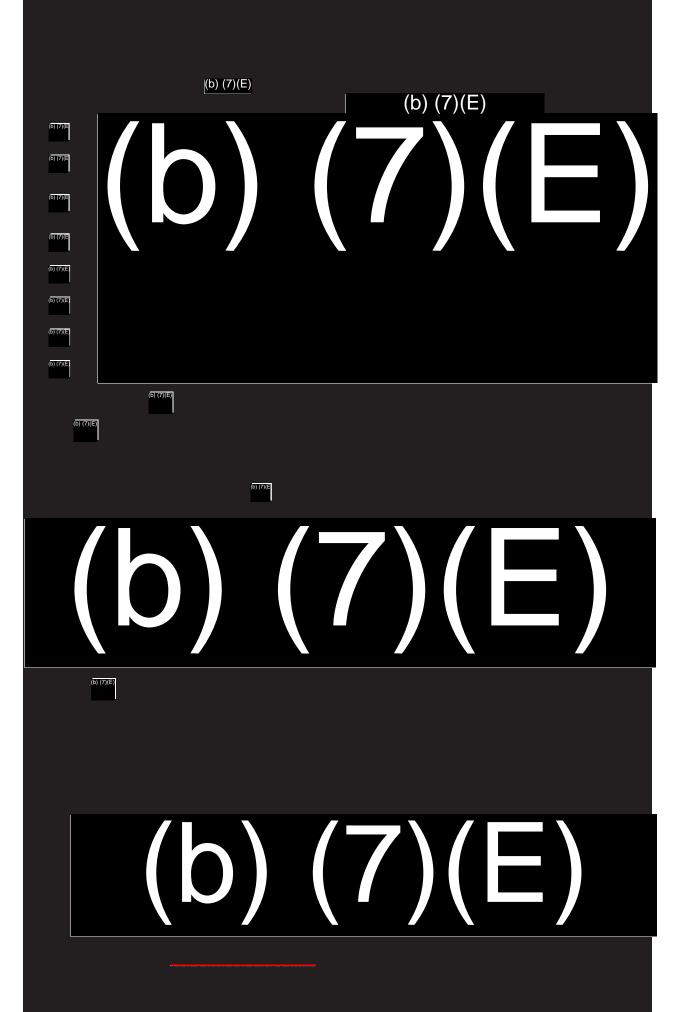
The scaling results, by scaling technique used on each prototype, are listed in Table 16. (b) (7)(E)

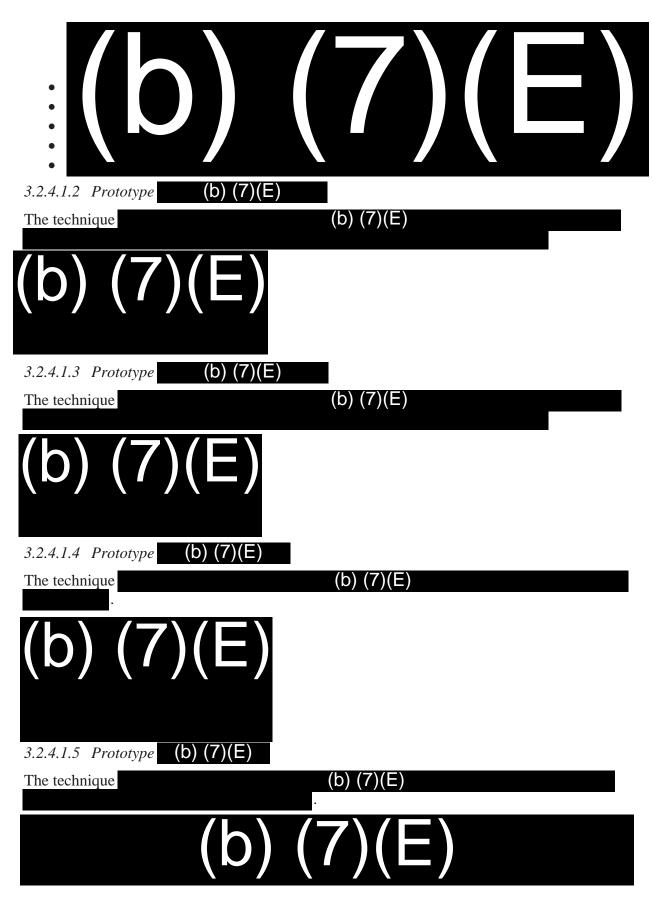


The performance characterization statements for the scaling requirements are listed in Table 17 and Table 18.

Table 17 (b) (7)(E) Scaling Performance Characterization Statements **Performance Characterization Statements (** (b) (7)(E) **Prototype**







3.2.4.1.7 *Prototype* (b) (7)(E) The technique (b) (7)(E), shown in Figure 172 (b) (7)(E)(b) (7)(E)Figure 172: (b) (7)(E) Scaling Technique on 3.2.4.1.8 Prototype (b) (7)(E) The technique (b) (7)(E)an example is shown in Figure 146,

The technique

(b) (7)(E)

an example is shown in Figure 146,

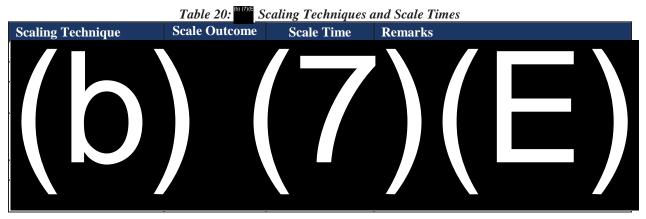
(b) (7)(E)

(b) (7)(E)



3.2.4.2 *Prototype* (5) (7)(5)

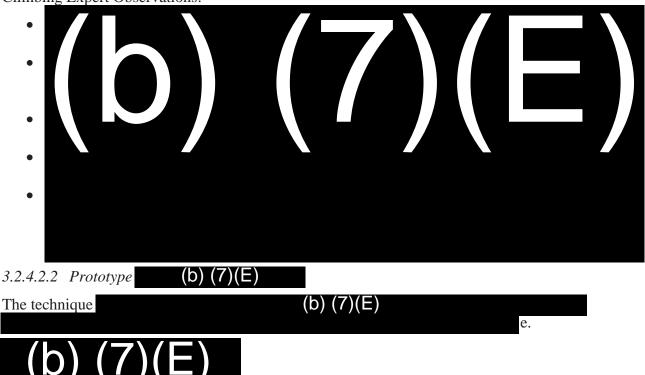
For the prototype, the scaling techniques, outcome, scale time, and remarks are listed in Table 20. Scale outcomes and scale times notated with estimated have either an administrative technical climbing gear set or an estimated climb time.

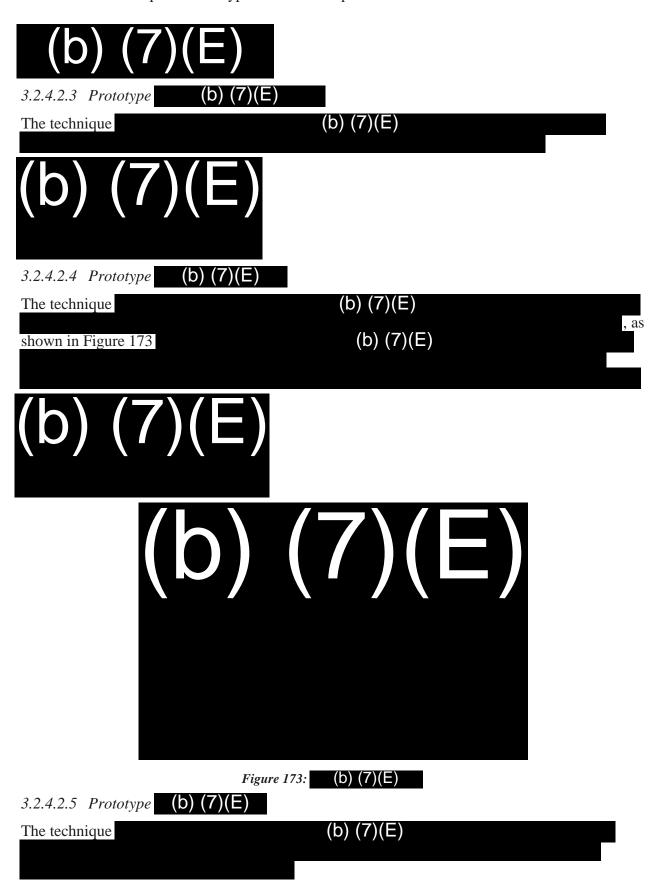


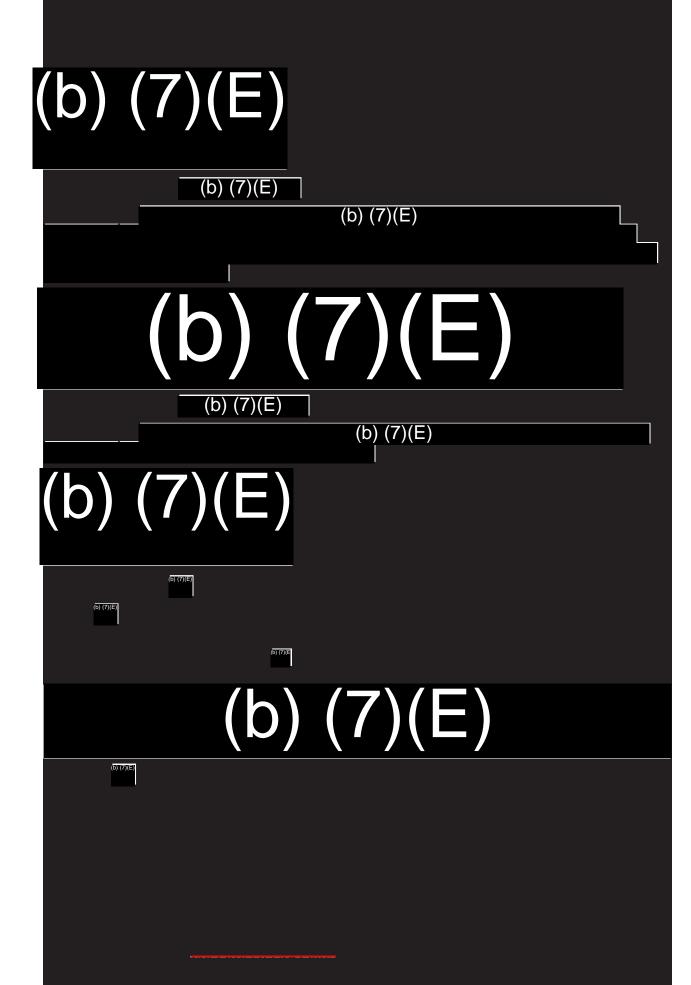
3.2.4.2.1 Stakeholder and Subject Matter Expert Feedback

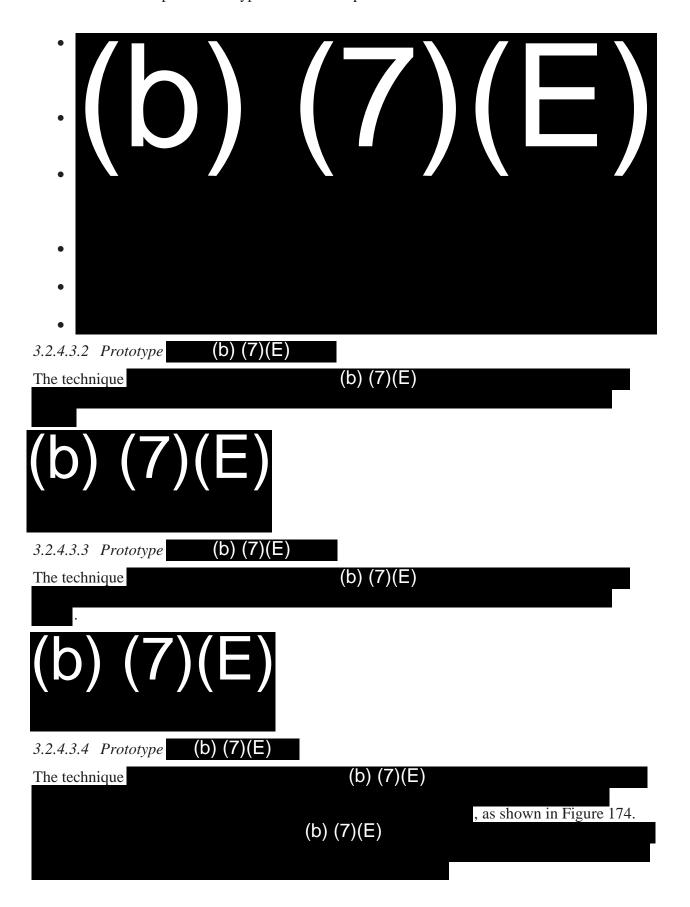
Stakeholder and subject matter expert feedback was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite climbing experts during the climbing. Full text of the observations is documented in TORs 105 and 108, Appendix B.

Climbing Expert Observations:









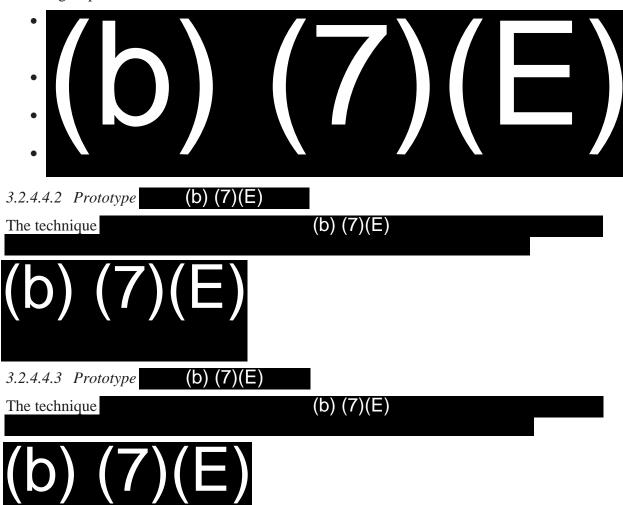
(b) (7)(E) (b) (7)(E)(b) (7)(E)

(b) (7)(E)

3.2.4.4.1 Stakeholder and Subject Matter Expert Feedback

Stakeholder and subject matter expert feedback was solicited and provided in the form of test observation reports. The primary source of feedback was from the onsite climbing experts during the scaling. Full text of the observations is documented in TORs 17, 18, 35, 42, 70, 71, 72, 73, 74, 75, and 76, Appendix B.

Climbing Expert Observations:



3.2.4.4.4 Prototype (b) (7)(E)The technique (b) (7)(E)shown in Figure 175, as shown in Figure 176. Figure 175: (b) (7)(E)Prototype *Figure 176:* (b) (7)(E)

3.2.4.4.5 Prototype (b) (7)(E)

Figure 177, (b) (7)(E)

shown in Figure 178.

(b) (7)(E)



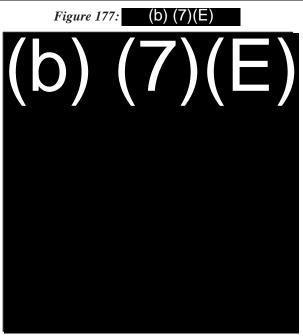
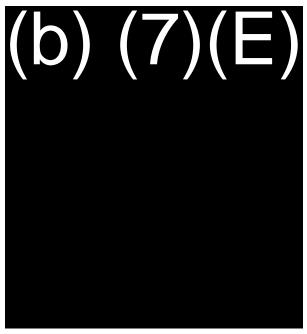


Fig	gure 178: (b) (7)(E)
3.2.4.4.6 Prototype (b) (7)(E)
The technique	(b) (7)(E) as shown Figure 179, (b) (7)(E)
	alconomica Filosoma 100
	shown in Figure 180.
(b) $(7)(E)$	



(b) (7)(E)

(b) (7)(E)

Figure 180: (b) (7)(E)

3.2.4.4.7 Prototype

(b) (7)(E)

The technique

(b) (7)(E)

(b) (7)(E)

(b) (7)(E)

(b) (7)(E)

3.2.4.5.2 Prototype

(b) (7)(E)

The technique

(b) (7)(E)

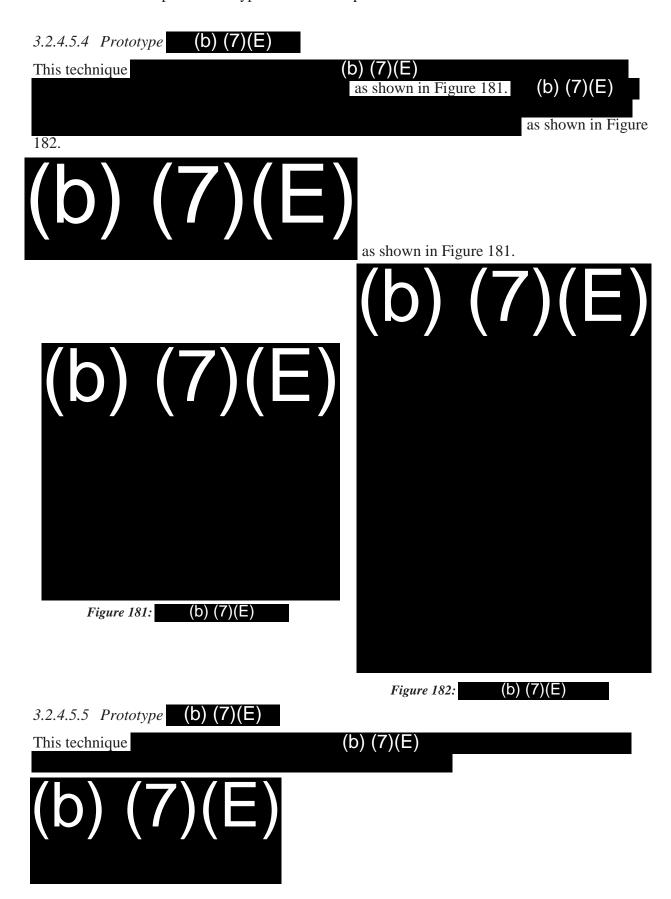
3.2.4.5.3 Prototype

(b) (7)(E)

The technique

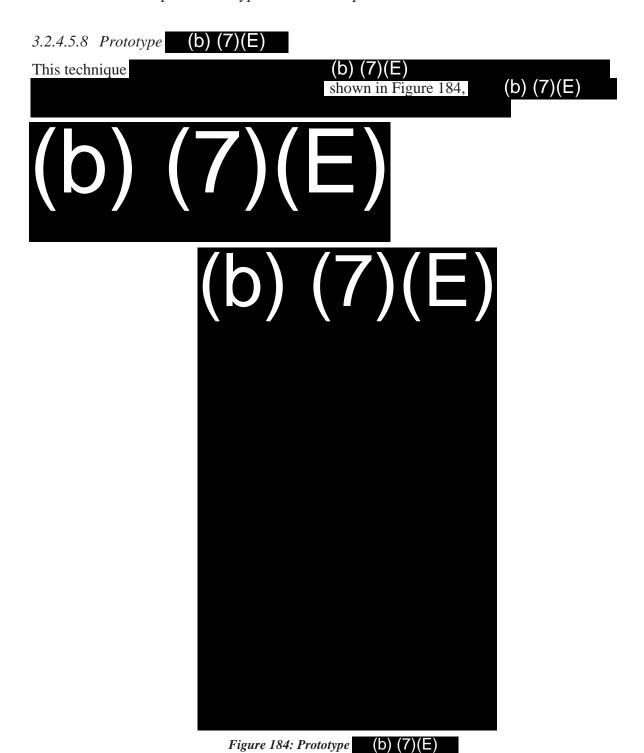
(b) (7)(E)

(b) (7)(E)



3.2.4.5.6 Prototype (b) (7)(E) This technique (b) (7)(E)3.2.4.5.7 *Prototype* (b) (7)(E) (b) (7)(E) (b) (7)(E) This technique shown in Figure 183, (7)(E)(b) (7)(E)

Figure 183: (b) (7)(E)



607/E
(b) (7)(E)
607/E

(b) (7)(E)

(b) (7)(E)

(b) (7)(E)

3.2.4.6.3 Prototype (b) (7)(E) The technique (b) (7)(E) *3.2.4.6.4 Prototype* (b) (7)(E) This technique as shown in Figure 185. (b) (7)(E)

Figure 185: (b) (7)(E)

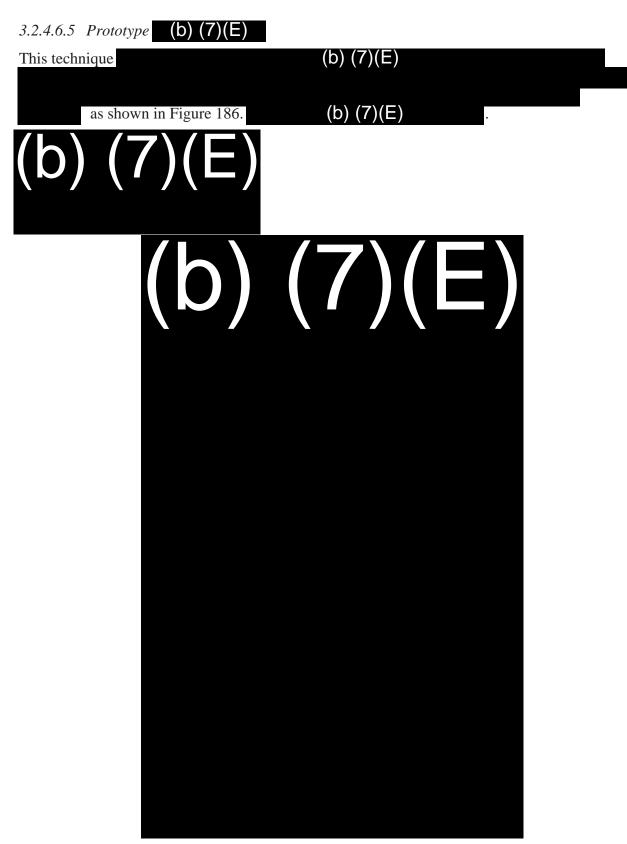
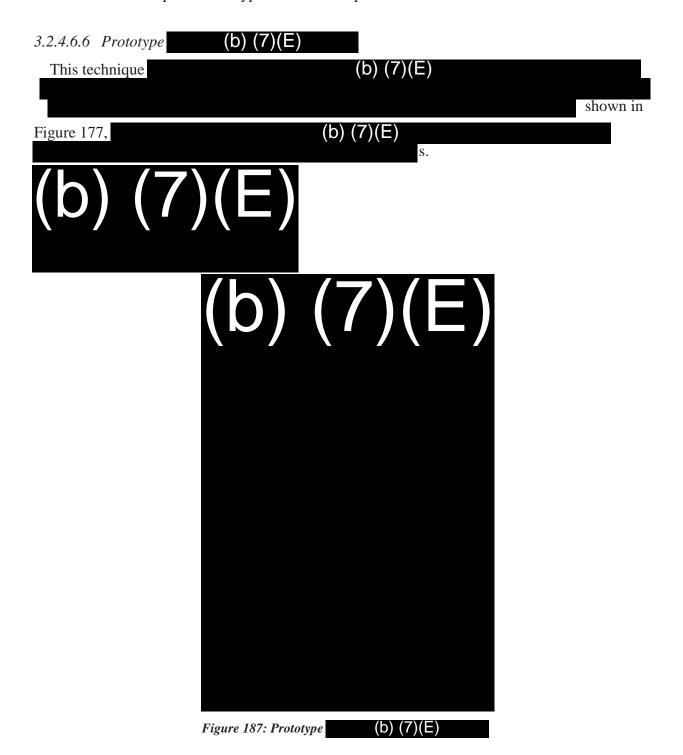
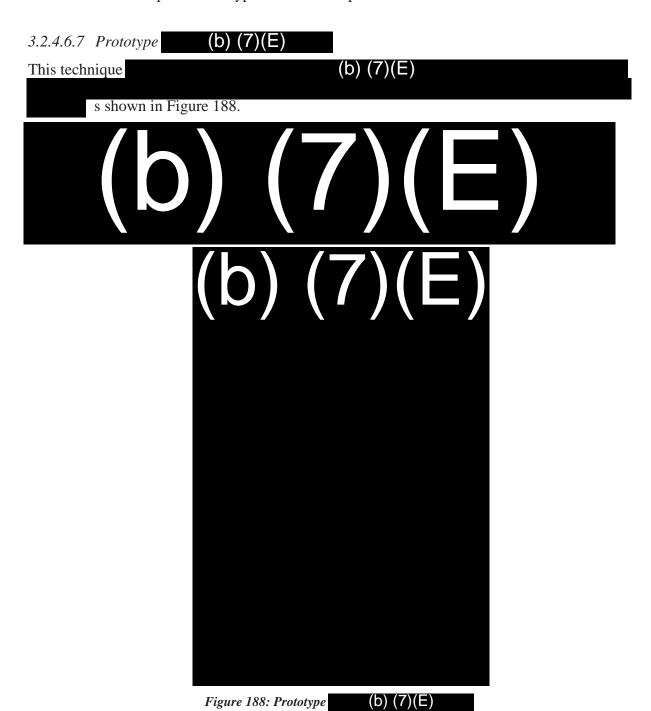


Figure 186: Prototype (b) (7)(E)





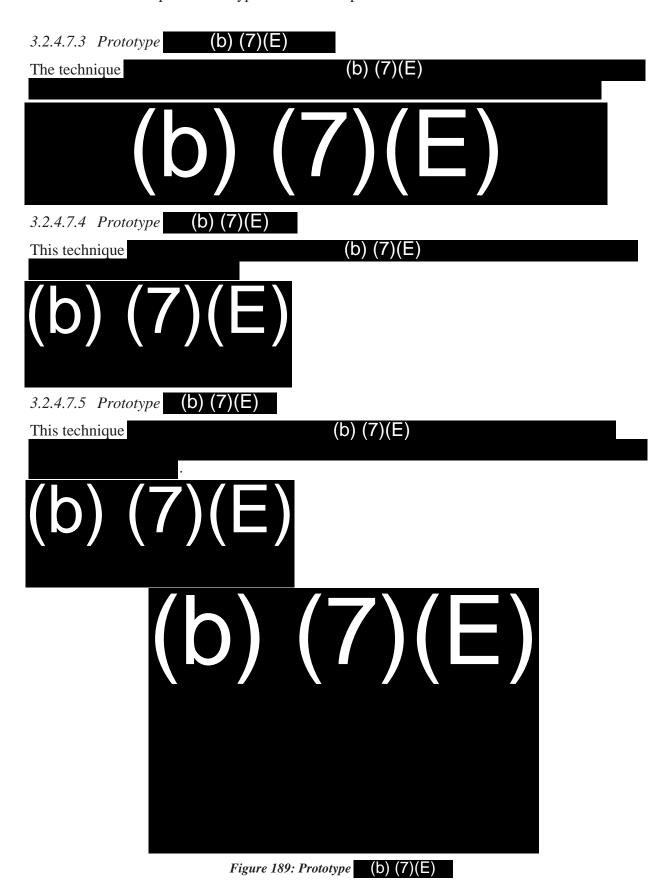
(b) (7)(E)

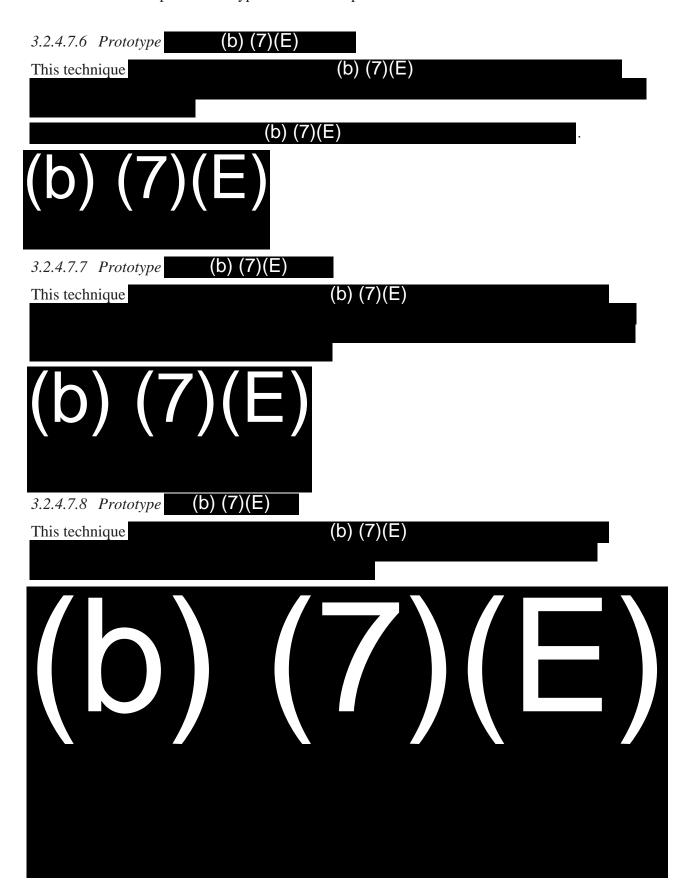
(b) (7)(E)

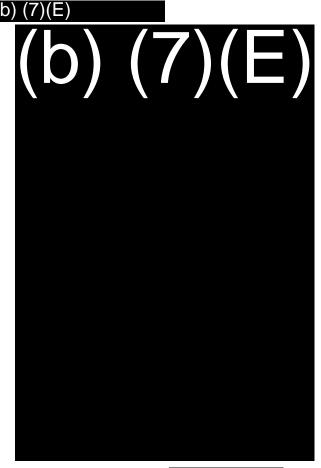
(b) (7)(E)

(b) (7)(E)

(b) (7)(E)



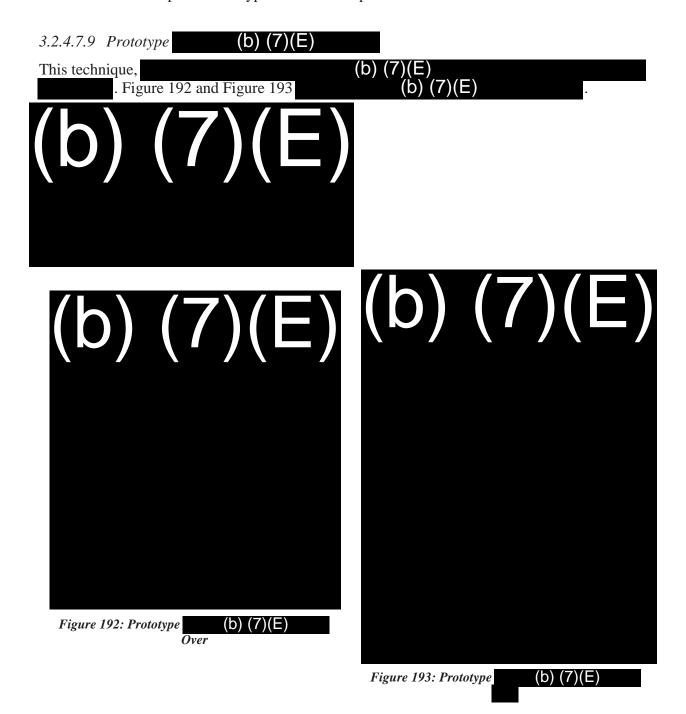




(b) (7)(E)

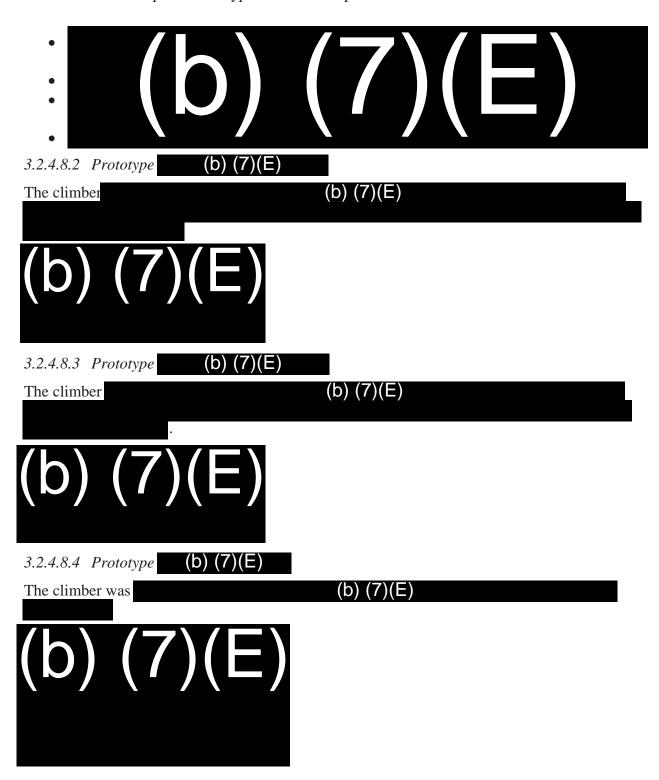
(b) (7)(E)

Figure 191: Prototype (b) (7)(E)



(b) (7)(E)

(b) (7)(E)



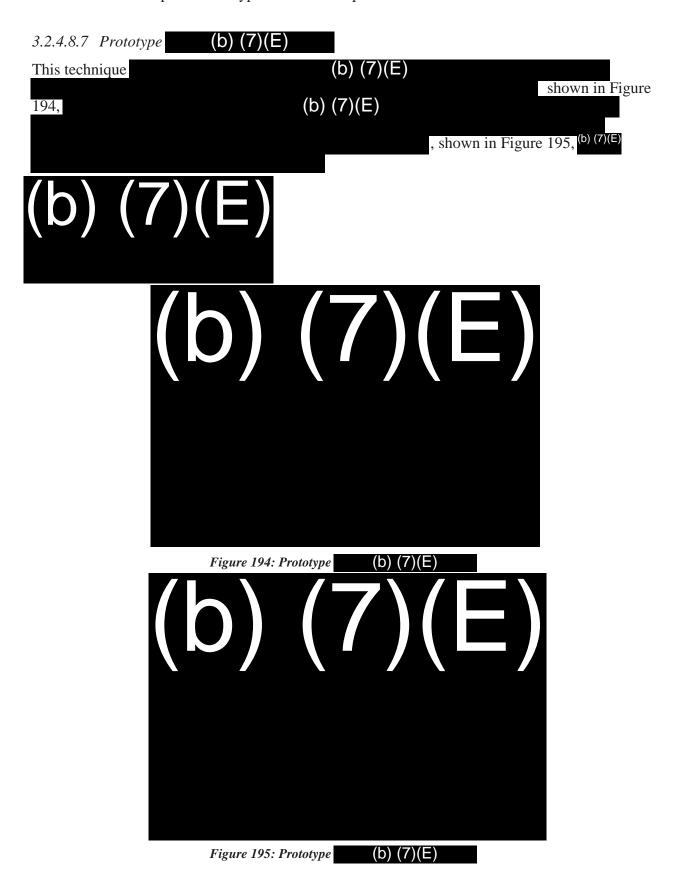
3.2.4.8.5 Prototype (b) (7)(E)

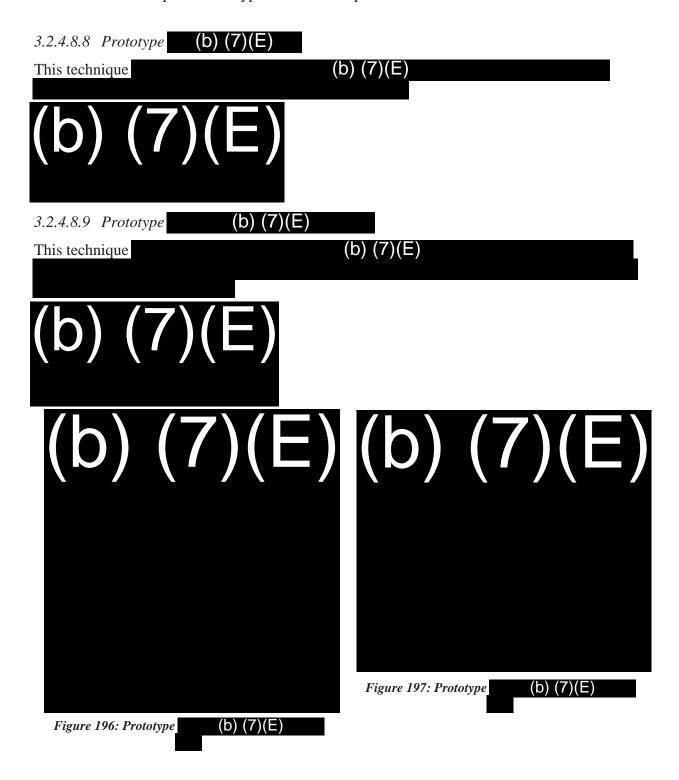
The climber was (b) (7)(E)

3.2.4.8.6 Prototype (b) (7)(E)

(b) (7)(E)

(b) (7)(E)





3.2.4.9 (b) (7)(E)

A consideration when evaluating the prototype

This assessment consisted of

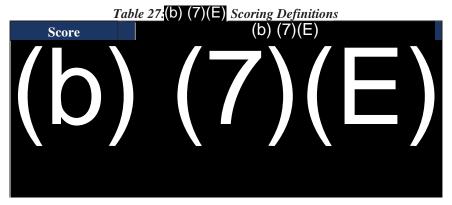
(b) (7)(E)

(b) (7)(E)

(b) (7)(E)

The quantitative scoring ranges are shown in Table 27.

The results of the (b) (7)(E) assessment are listed in Table 28.



3.3 Aesthetics Paired Comparison Test Case

The Aesthetics Paired Comparison Test Case characterized the performance of the submitted solutions capability to be aesthetically pleasing. The test case characterized the prototype performance against the contract requirement for "aesthetically pleasing" by ranking two aesthetic concepts, attractiveness and appropriateness. The goal of the test case was to understand the relationship of the two aesthetic concepts, attractiveness and appropriateness, to wall attributes and the impact of these on variance in patterns of preference.

The Aesthetics Paired Comparison Test Case was executed with 76 participants. They were provided pictures of the prototypes and answered questions about the aesthetic concepts of each. The paired comparison test included an evaluation of wall attributes on the participant's preference of border wall.

Design aesthetics is the deliberate arrangement of factors, such as shape, color, and texture, in a way that appeals to the senses and/or emotions. Aesthetics involves attractiveness, which is visual appeal and essentially a preference. In addition, aesthetics involves the appropriateness of the item for a specific context, and not just that it is attractive. The effective use of aesthetic choices can make a design resonate with a target audience. An aesthetic evaluation focuses on how something is perceived and judged by a person that causes them to place a particular value judgment upon it.

The Aesthetics Paired Comparison Test Case ranked the prototypes by the attractiveness and appropriateness, which in context is the appearance of barrier effectiveness.

3.3.1 Requirement

Table 29 lists the aesthetic requirement for both the Solid Concrete and Other Border Wall submitted solutions.

The aesthetic evaluation was conducted to evaluate the first part of the aesthetic requirement, (b) (7)(E) shall be aesthetically pleasing in color (b) (7)(E) etc., to be consistent with general surrounding environment." The second part of the requirement, the manufacturing/construction process should facilitate changes in color and texture pursuant to site-specific requirements, is characterized in Section 3.4.

Table 29: Aesthetics Paired Comparison Requirement Solid Other Border Concrete Wall Requirement Wall Reference Reference Name Name (b) (7)(E)) shall be aesthetically pleasing in color, (b) (7)(E) , etc., to be consistent with general surrounding environment.

3.3.2 Test Case Execution

Paired comparison data was collected from both personnel from the Office of Acquisition, Arlington, VA and from personnel on-site at Pogo Row, including leadership, subject matter experts, and users. The aesthetics test case focused on how the border wall is perceived and judged by participants that causes them to place a value judgment upon it.

The aesthetics test examines two concepts, each with four factors. The first concept is attractiveness, with four factors:

- Color hue, intensity, brightness, depth
- Texture look/feel of the physical surface, smoothness, roughness, shape, configuration
- Pattern large visual shape, arrangements, decorations
- Wall top style appearance of top of the wall, top in relation to rest of wall

The second concept is appropriateness, which in the context of the prototypes is the appearance of border wall effectiveness. The four appropriateness factors are:

- Texture look/feel of the physical surface, smoothness, roughness, shape, configuration
- Wall top style appearance of top of the wall, top in relation to rest of wall
- Apparent difficulty to breach/scale difficulty to get past the wall, impenetrability
- Provision of situation awareness ability to understand activity near, around, by the wall

The participants came from readily available populations at the CBP Office of Acquisition in Arlington, VA, and the personnel involved in the mock-up and prototype testing in San Diego, CA. All participants were asked to indicate if their career specialty was law enforcement, engineer (civil or related discipline), government leadership, or other.

There was a total of 76 participants. Forty-two from the CBP Office of Acquisition in Arlington, VA and 34 from the San Diego, CA test location. Twenty-one self-identified as law enforcement, 30 as engineers, 9 as government leadership, and 16 as other.

Participants were asked to indicate if they had seen the wall prototypes in person, only in pictures, or never before completing the aesthetics test. Twenty-seven participants had seen the wall prototypes in person, 38 had seen the wall prototypes only in pictures, and 11 had not seen the wall prototypes at all.

For this test case, there were four sets of paired comparisons. Set 1 was the comparison of pictures of the wall prototypes based on attractiveness. Set 2 was the comparison of importance of the attractiveness factors. Set 3 was the comparison of pictures of the wall prototypes based on appearance of barrier effectiveness. Set 4 was the comparison of importance of the barrier effectiveness factors.

The paired comparison test was implemented in an Excel-based tool which displayed the pairs, collected input, stored the inputs, and provided initial analysis of the preferences. As can be seen in Figure 198 and Figure 199, participants indicated how much they preferred one option over the other, or if they had no preference. Since there are eight wall prototypes, the participants did 28 comparisons for each of the concepts (attractiveness and appearance of barrier effectiveness) and 6 comparisons for each set of four factors, for a total of 78 comparisons. The paired comparison took 10-15 minutes per participant.

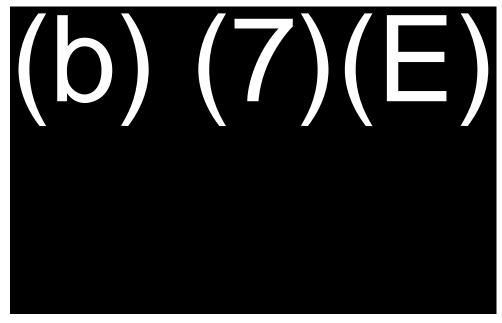


Figure 198: Example of picture comparison from Excel-based paired comparison tool

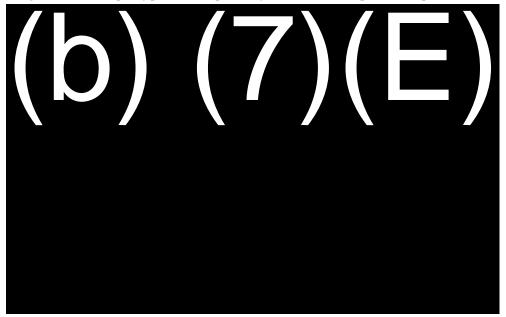


Figure 199: Example of factor comparison from Excel-based paired comparison tool

3.3.3 Analysis

The methodology used for the aesthetics test was a paired, or pairwise, comparison. The paired comparison has been used by psychologists since the 1920s to elicit ordered value judgements from participants. The strength of the paired comparison is its match to human cognition and using humans' strong ability to compare two objects to each other.

A separate analysis was completed for each set of comparisons. The analyses provide participants' ordered preference of the wall prototypes for attractiveness and separately for appearance of barrier effectiveness, as well as each set of factors ordered by importance for all participants. Additionally, order preferences were calculated and compared for career specialty and familiarity with the wall prototypes categories to examine any differences due to these factors.

The participants' preferences in each set of comparisons were converted to priority weights. The participants' priority weights were then combined for each option (wall prototype or factor) by calculating the geometric mean of the weights.

3.3.4 Aesthetics Paired Comparison Results

For attractiveness, the three prototypes ranked highest were barrier effectiveness, the three prototypes ranked highest were barrier effectiveness, the three prototypes ranked highest were and barrier and barrier and barrier and barrier effectiveness, the three prototypes ranked highest were and barrier and barrier and barrier appearance and barrier appearance and barrier and barrier effectiveness, the three prototypes ranked highest were and barrier and barrier and barrier and barrier effectiveness, the three prototypes ranked highest were and barrier effectiveness, the three prototypes ranked highest were and barrier and barrier and barrier and barrier effectiveness.

Table 30: Aesthetics Performance Characterization Statements

Prototype	Performance Characterization Statements
(b) (7)(E	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 3 for attractive appearance and ranked number 1 for effective appearance.
(b) (7)(E	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 5 for attractive appearance and ranked number 5 for effective appearance
(b) (7)(E	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 1 for attractive appearance and ranked number 3 for effective appearance
(b) (7)(E	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 7 for attractive appearance and ranked number 4 for effective appearance
(b) (7)(E)	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 8 for attractive appearance and ranked number 8 for effective appearance
(b) (7)(E)	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 2 for attractive appearance and ranked number 3 for effective appearance
(b) (7)(E)	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 4 for attractive appearance and ranked number 7 for effective appearance
(b) (7)(E)	In the paired comparison test of 8 prototype border walls, the submitted solution ranked number 6 for attractive appearance and ranked number 6 for effective appearance

As shown in Table 31 and Table 33, prototypes and are highly ranked in both the attractiveness and appearance of barrier effectiveness categories. For attractiveness (see Table 32), the texture factor is ranked the highest, followed by the pattern and wall top style and finally color with the lowest weight. For appearance of barrier effectiveness (see Table 34), the highest ranked factor is appearance of breaching difficulty then situational awareness, followed by texture and wall top style. Despite the high weight for the situational awareness factor, the top three ranked walls are solid, which precludes viewing the situation on the other side of the wall.

Table 31: Attractiveness wall prototype rankings from all participants

Prototype	Combined Priority Weights	Rank
(b) (7)(E)	0.1093	3
(b) (7)(E	0.0872	5
(b) (7)(E)	0.1674	1
(b) (7)(E	0.0794	7
(b) (7)(E)	0.0633	8
(b) (7)(E)	0.1233	2
(b) (7)(E)	0.0977	4
(b) (7)(E)	0.0839	6

Table 32: Attractiveness factor rankings for all participants

Factor	Combined Priority Weights	Rank
Color	0.1776	4
Pattern	0.2043	2
Texture	0.2514	1
Wall top	0.2015	3

Table 33: Appearance of barrier effectiveness rankings for all participants

Prototype	Combined Priority Weights	Rank
(b) (7)(E)	(b) (7)(E)	1
(b) (7)(E		5
(b) (7)(E)		2
(b) (7)(E		4
(b) (7)(E)		8
(b) (7)(E)		3
(b) (7)(E)		7
(b) (7)(E)		6

Table 34: Appearance of barrier effectiveness factor rankings for all participants



In addition to calculating the combined weights for all the participants, weights were also calculated for participants based on their self-identified career position: law enforcement, engineer, government leadership, or other. For wall type attractiveness ranking (see Table 35), all four career positions ranked first. All but government leadership ranked second with government leadership ranking second. For the attractiveness factors (see Table 36), there is not a clear number one rank across the career positions, and the weightings are all very similar, meaning there wasn't much difference to the participants. For appearance of barrier effectiveness (see Table 37), law enforcement and engineers ranked (b) (7)(E)

dditionally, there is a larger preference (weight) for breaching difficulty and a somewhat larger preference for situational awareness compared to either wall top style or texture.

Table 35: Attractiveness wall prototype rankings by participant position

	Law Enf	orcement	Eng	ineer		nment ership	Ot	her
Wall	Weight	Rank	Weight	Rank	Weight	Rank	Weight	Rank
(b) (7)(E) (b) (7)(E) (c) (7)(E) (d) (7)(E) (d) (7)(E) (e) (7)(E) (f) (7)(E)								

Table 36: Attractiveness factor rankings by participant position

	Law Enforcement Engineer Government Leadership		Law Enforcement		Otl	her		
Factor	Weight	Rank	Weight	Rank	Weight	Rank	Weight	Rank
Color	0.1469	4	0.1802	4	0.1195	4	0.2329	2
Pattern	0.2376	1	0.1824	3	0.1835	3	0.2701	1
Texture	0.2369	2	0.2450	1	0.2960	1	0.2176	3
Wall top	0.2073	3	0.2250	2	0.2273	2	0.1361	4

Table 37: Appearance of barrier effectiveness rankings by participant position

	Law Enf	orcement	Eng	ineer		nment ership	Otl	her
Wall	Weight	Rank	Weight	Rank	Weight	Rank	Weight	Rank
(b) (7)(E) (b) (7)(E) (c) (7)(E) (d) (7)(E) (e) (7)(E) (f) (7)(E) (f) (7)(E)		b						

(b) (7)(E)

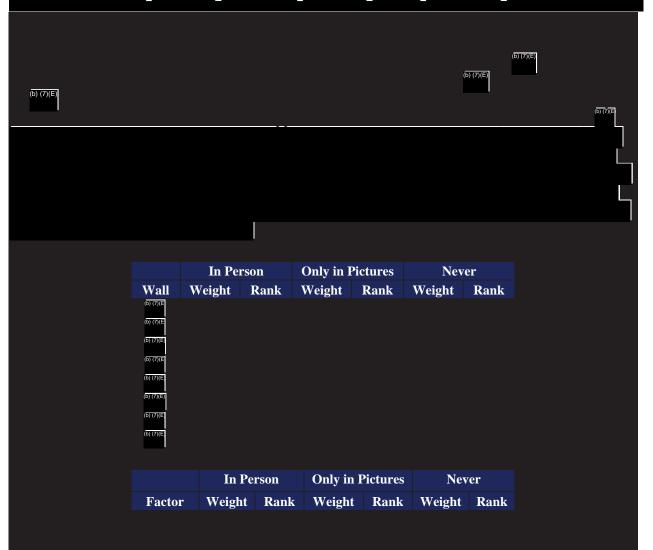


Table 41: Appearance of barrier effectiveness rankings by participant prototype familiarity

Table 42: Appearance of barrier effectiveness factor rankings by participant prototype familiarity



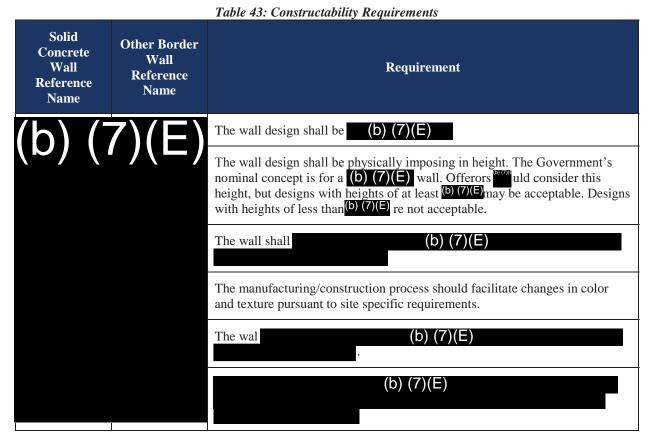
There are minor differences between the participants based on either position or prior wall familiarity. In addition, participants had similar responses for both the attractiveness and appearance of barrier effectiveness, with the same three wall prototypes coming in first, second, and third preferences.

3.4 Constructability Test Case

The Constructability Test Case characterized the performance of the submitted solutions' incorporation of specific constructability design elements. The Constructability Test Case was executed using OFAM engineer observations from the prototype wall construction. The OFAM engineers observed the prototype construction at the Border Prototype Site.

3.4.1 Requirements

Table 43 lists the constructability requirements for both the Solid Concrete and Other Border Wall submitted solutions.



3.4.2 Test Case Execution

The constructability requirements were assessed by inspection during and immediately following mock-up and prototype construction. OFAM engineers, who directly observed the prototype construction, provided a performance characterization for each submitted solution based on the inspection of the prototypes and their construction.

3.4.3 Analysis

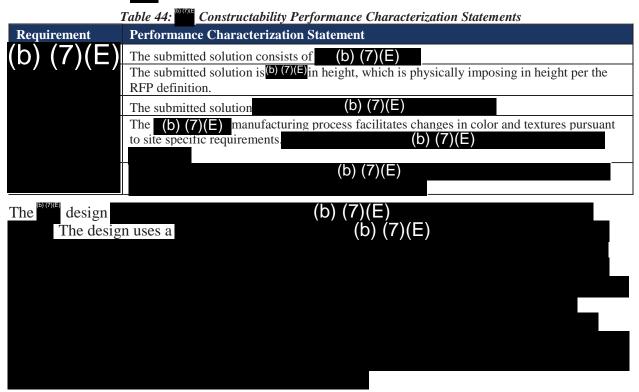
No analysis was conducted for this Test Case.

3.4.4 Constructability Results

Constructability results for each submitted solution are listed by prototype in the corresponding section.

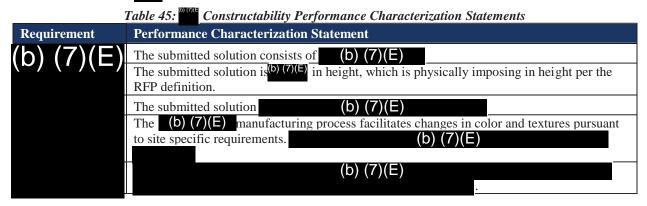
3.4.4.1 *Prototype* (b) (7)(E)

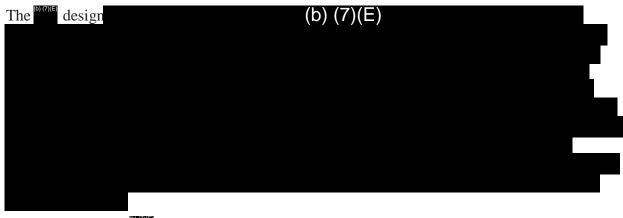
Table 44 lists the Constructability Test Case performance characterization statements for the submitted solution (D)(7)(E)



3.4.4.2 *Prototype* (b) (7)(E)

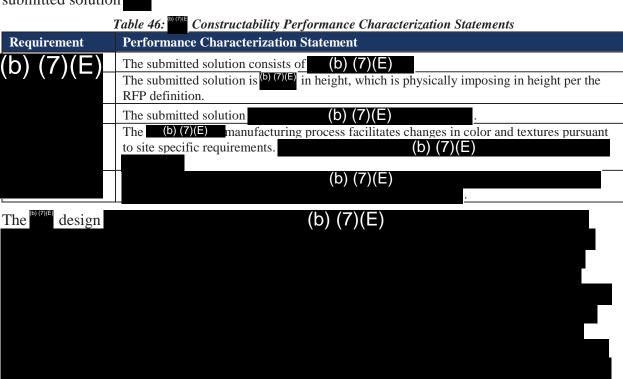
Table 45 lists the Constructability Test Case performance characterization statements for the submitted solution [DIVITE]





3.4.4.3 *Prototype* (6)(7)(E)

Table 46 lists the Constructability Test Case performance characterization statements for the submitted solution (DICTION)



3.4.4.4 *Prototype* (b) (7)(E)

Table 47 lists the Constructability Test Case performance characterization statements for the submitted solution

Table 47: Constructability Performance Characterization Statements

Requirement	Performance Characterization Statement
(b) (7)(E)	The submitted solution consists of (b) (7)(E)
(10) (11)(11)	The submitted solution is (b) (7)(E) in height, which is physically imposing in height per the
	RFP definition.
	The submitted solution (b) (7)(E)
	The (b) (7)(E) does facilitate changes in color and textures pursuant to site
	specific requirements; however, changes in textures introduce added construction process
	complexity. (b) $(7)(E)$
	(b) (7)(E)



3.4.4.5 Prototype (b) (7)(E)

Table 48 lists the Constructability Test Case performance characterization statements for the submitted solution

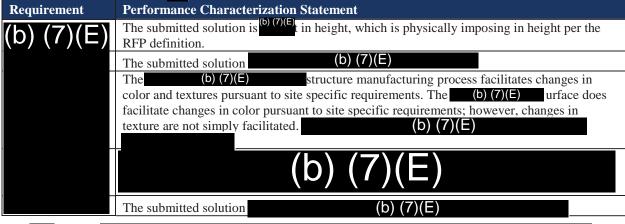
Table 48: Constructability Performance Characterization Statements

Requirement	Performance Characterization Statement
(b) (7)(E)	The submitted solution is (b) (7)(E) in height, which is physically imposing in height per the RFP definition.
	The submitted solution (b) (7)(E)
	The (b) (7)(E) surface does facilitate changes in color pursuant to site specific requirements; however, changes in texture are not simply facilitated. (b) (7)(E)
	(b) (7)(E)
	The submitted solution (b) (7)(E)

3.4.4.6 *Prototype* (b) (7)(E)

Table 49 lists the Constructability Test Case performance characterization statements for the submitted solution (b)(7)(E)

Table 49: Constructability Performance Characterization Statements

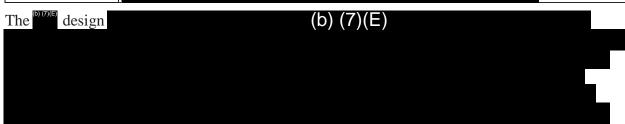


3.4.4.7 *Prototype* (b) (7)(E)

Table 50 lists the Constructability Test Case performance characterization statements for the submitted solution (b) (7)(E)

Table 50: Constructability Performance Characterization Statements

	Tubic 50. Constructioning Terjormance Characterization Statements
Requirement	Performance Characterization Statement
(b) (7)(E)	The submitted solution is (b) (7)(E) in height, which is physically imposing in height per the RFP definition.
	The submitted solution (b) (7)(E) The (b) (7)(E) structure does facilitate changes in color pursuant to site specific
	requirements; however, changes in texture are not simply facilitated. The (b) (7)(E) (b) (7)(E) structure manufacturing process facilitates changes in color and textures
	pursuant to site specific requirements. (b) (7)(E) (b) (7)(E)
	(b) (7)(E)
	(b) (7)(E)
(b) (7)(E)	



3.4.4.8 *Prototype* (b) (7)(E)

Table 51 lists the Constructability Test Case performance characterization statements for the submitted solution (b)(7)(E)

Table 51: Constructability Performance Characterization Statements **Performance Characterization Statement** Requirement The submitted solution is (b) (7)(E) in height, which is physically imposing in height per the RFP definition. (b) (7)(E)The submitted solution (b) (7)(E) structure does facilitate changes in color pursuant to site specific requirements; however, changes in texture are not simply facilitated. Th structure does facilitate changes in color pursuant to site specific requirements; however, changes in texture are not simply facilitated. (b) (7)(E) (b) (7)(E) (b) (7)(E)design

3.5 Engineering Design Review Test Case

The Engineering Design Review Test Case characterized the performance of the submitted solutions' incorporation of specific design elements. The Engineering Design Review Test Case was executed by USACE engineers using as-built design packages and OFAM engineer's observations from the prototype construction.

3.5.1 Requirements

Table 52 lists the engineering design review requirements for both the Solid Concrete and Other Border Wall submitted solutions.

Table 52: Engineering Design Review Requirements Solid Other Border Concrete Wall Wall Requirement Reference Reference Name Name The wall design shall be able to accommodate (b) (7)(E). The wall design shall be able to accommodate Border Patrol approved design standards for pedestrian and automated mechanized vehicle sliding gates (5)(7)(E) (b) (7)(E) The wall design shall be constructible to slopes (b) (7)(E) The wall design should be cost effective to construct, maintain and repair.

3.5.2 Test Case Execution

The submitted design packages were analyzed by subject matter experts to provide performance characterizations for each submitted solution. Subject matter experts were led by USACE engineers and include a design review lead, a civil engineer, and a structural engineer. The design review team consulted with other engineering disciplines and OFAM engineers as needed.

3.5.3 Analysis

USACE led the design review by developing a scoring system, conducting engineer expert analysis, and providing system performance characterizations for each submitted solution.

USACE provided a team of subject matter experts, which review the submittal and photos. Subject matter expertise covered the disciplines of structural engineering, geotechnical engineering, and civil engineering.

Cost estimate analysis

The estimates were created using the design information submitted for the prototype construction. Where variations existed between the as-built and the design submittal, the "as-built" submission was used to determine the actual constructed design and used as the costed design. No estimates were calculated for design alternatives not built.

The cost estimate analysis produced a Current Working Estimate (CWE) for each prototype. USACE ER 1110-3-1300 defines the CWE as the latest construction cost estimate, which includes the estimated contract cost, construction contingency, and supervision and administration (S&A) costs.

The costs for future replacement, based on assumed failure, is escalated 2% per year based on the average change for escalation based on Programming, Administration, and Execution System (PAX) (The DD Form 1391 is used by the Department of Defense to submit requirements and justifications in support of funding requests for military construction to Congress). Each option includes a demolition and disposal cost per mile as well.

Item prices in the estimate are based on information provided in Manufacturing Intelligence and Integration (MII) (second generation Micro-Computer Aided Cost Estimating System (MCACES)), a detailed cost estimating software application that was developed in conjunction with Project Time & Cost LLC (PT&C). The costs for future replacement based on assumed failure is escalated 2% per year based on the average change for escalation based on PAX. Each option includes a demolition and disposal cost per mile as well.

The CWE's were built based on a one-mile increment. Productivity for walls other than concrete is based on 80%, this accounts for the ground being both flat and hilly. The work for the concrete options is based on 65% and there is a factor of 10% added to account for waste due to precast paneling getting destroyed upon placement due to uneven terrain. The current estimate assumes a 5% contingency and 5.7% Supervision, Inspection, and Overhead (SIOH) for USACE supervision. For this analysis, life cycle costs are the costs to construct, complete demolition at the end of the wall life, and reconstruct with a 2% per year rate of inflation.

3.5.4 Engineering Design Review Results

Engineering design review results for each submitted solution in the corresponding section.
Severity levels used in performance characterization statement are defined as follows:
Extensive: Large or complete re-design of foundation, wall, and/or observed construction
techniques would be required to address challenges of (b) (7)(E)

Substantial: Major design changes to foundation, wall, and/or observed construction techniques would be required to address challenges of (b) (7)(E)

Moderate: Some design changes to foundation, wall, and/or observed construction techniques would be required to address challenges o (b) (7)(E)

Minimal: Minor or no design changes to foundation, wall, and/or observed construction techniques would be required to address challenges of (b) (7)(E)

per mile to construct and has an

3.5.4.1 Submitted Solution

Table 53 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Requirement
(b) (7)(E)

The submitted solution accommodates features incorporated into design. (b) (7)(E) will requires significant deviation from submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates

(b) (7)(E)

The submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates

(b) (7)(E)

The submitted solution design features (b) (7)(E)ctions of foundation and (b) (7)(E)

panels, (b) (7)(E)

The construction cost estimate for a wall made of precast concrete panels 36-feetby 10 feet, is (b) (5) per mile. The cost estimate is impacted by the design and construction techniques required to construct this wall.

(b) (5)

he life cycle cost estimate for this design is (b) (5)

The submitted solution is estimated to cost

estimated life cycle cost of (b) (5)

3.5.4.2 Submitted Solution (b)

Table 54 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 54: Engineering Design Review Performance Characterization Statements

Requirement	Performance Characterization Statement
(b) (7)(E)	The submitted solution accommodates (b) (7)(E) only with substantial additional features incorporated into design. (b) (7)(E) will requires significant deviation from submitted design, resulting in variance in appearance and function.
	The submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates only with substantial additional features incorporated into design.
	The submitted solution presents (b) (7)(E)
	The submitted solution is estimated to cost \$ (b) (5) per mile to construct and has an estimated life cycle cost of \$3 (b) (5)

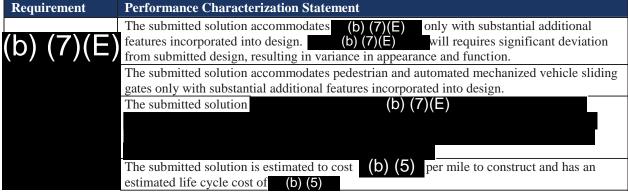
The construction cost estimate for a wall made of a combination pre-cast panels and a cast-in-place fill is (b) (5). Construction costs (b) (5)

The life cycle cost estimate for the design is \$ (b) (5)

3.5.4.3 Submitted Solution

Table 55 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 55: Engineering Design Review Performance Characterization Statements

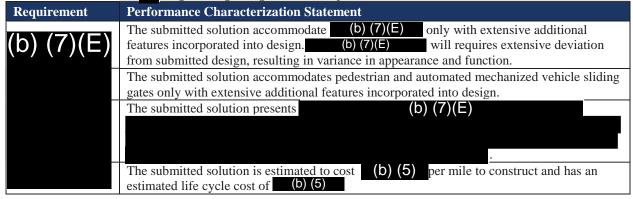


The construction cost estimate for (b) (7)(E) a wall made of (b) (7)(E) is (b) (5) . This cost would (b) (5) . The life cycle cost estimate of the (b) (5) (5)

3.5.4.4 Submitted Solution (6)

Table 56 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 56: Engineering Design Review Performance Characterization Statements



The construction cost estimate for (b) (7)(E) is (b) (5) . The cost . The life cycle estimate for the design is (b) (5)

3.5.4.5 Submitted Solution Solution

Table 57 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 57: Engineering Design Review Performance Characterization Statements

Requirement	Performance Characterization Statement
OBW-TR-07	The submitted solution accommodates (b) (7)(E) only with substantial additional features incorporated into design. (b) (7)(E) will requires significant deviation from submitted design, resulting in variance in appearance and function.
OBW-TR-08	The submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates only with substantial additional features incorporated into design.
OBW-TR-09	The submitted solution (b) (7)(E)
OBW-TR-11	The submitted solution is estimated to cost estimated life cycle cost of (b) (5) per mile to construct and has an estimated life cycle cost of (b) (5)

The construction cost estimate for both a (b) (7)(E) design, is (b) (5)

This design is (b) (5)

The life cycle cost estimate for the design i (D) (5)

3.5.4.6 Submitted Solution

Table 58 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 58: Engineering Design Review Performance Characterization Statements

Requirement	Performance Characterization Statement
	The submitted solution accommodates (b) (7) (E) only with substantial additional
OBW-TR-07	features incorporated into design. (b) (7)(E) will requires significant deviation
	from submitted design, resulting in variance in appearance and function.
OBW-TR-08	The submitted solution accommodates pedestrian and automated mechanized vehicle sliding
ODW IN 00	gates only with substantial additional features incorporated into design.
	The submitted solution (b) $(7)(E)$
OBW-TR-09	
OBW-TR-11	The submitted solution is estimated to cost (b) (5) per mile to construct and has an
OD W-1K-11	estimated life cycle cost of (b) (5)

The construction cost estimate for section design, is (b) (5). This design is (b) (5)

The life cycle cost estimate for the design is (b) (5)

3.5.4.7 Submitted Solution

Table 59 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 59: Engineering Design Review Performance Characterization Statements

Requirement	Performance Characterization Statement					
OBW-TR-07	The submitted solution accommodate (b) (7)(E) only with minimal additional features incorporated into design.					
OBW-TR-08	The submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates only with moderate additional features incorporated into design.					
OBW-TR-09	The submitted solution (b) (7)(E)					
OBW-TR-11	The submitted solution is eastimated life cycle cost o (b) (5) per mile to construct and has an					

The construction cost estimate for (b) (7)(E) a (b) (5)

This design is (b) (5)

The life cycle cost estimate for the design is (b) (5)

3.5.4.8 Submitted Solution (6)(7)

Table 60 lists the Engineering Design Review Test Case performance characterization statements for the submitted solution

Table 60: Engineering Design Review Performance Characterization Statements

Requirement	Performance Characterization Statement
OBW-TR-07	The submitted solution accommodates (b) (7)(E) only with minimal additional features incorporated into design.
OBW-TR-08	The submitted solution accommodates pedestrian and automated mechanized vehicle sliding gates only with moderate additional features incorporated into design.
OBW-TR-09	The submitted solution (b) (7)(E)
OBW-TR-11	The submitted solution is estimated to cost estimated life cycle cost of (b) (5) per mile to construct and has an

The construction cost estimate for the design, a (b) (7)(E) is (b) (5) This design is (b) (5)

The life cycle cost estimate for the design is (b) (5)

3.6 Stakeholder and Subject Matter Expert Feedback

Test team members documented stakeholder and subject matter expert feedback on the Border Wall Mock-ups and Prototypes. The primary source of feedback was from the breachers, scalers, and engineers onsite during the test event. The feedback was documented using TORs. The feedback is summarized in the results sections of the test cases. The full list of TORs is in Appendix B.

Appendix A RFP Requirements

Table 61 and Table 62 list the contract requirements for the Border Wall Mock-ups and Prototypes for Concrete and Other Material, respectively.

Table 61: Concrete Border Wall Requirements

Reference Name	Requirement	Test Strategy
(b) (7)(E)	The wall design shall be (b) (7)(E)	Inspection – Constructability
	The wall design shall be physically imposing in height. The Government's nominal concept is for a highligh wall. Offerors should consider this height, but designs with heights of at least (b) (7)(E) are not acceptable.	Inspection – Constructability
	(b) (7)(E)	Test – Scaling(b) (7)(E) scenario
	The wall design shall include (b) $(7)(E)$	Test – Scaling (b) (7)(E)
	The wall shall (b) (7)(E)	Inspection – Constructability
	The wall shall $(b) (7)(E)$	Test – Breaching scenario
	The north side of wall (i.e. U.S. facing side) shall be aesthetically pleasing in color, (b) (7)(E), etc., to be consistent with general surrounding environment. The manufacturing/construction process should facilitate changes in color and texture pursuant to site specific requirements.	Test – Paired comparison test Inspection – Constructability
	The wall design shall be able to accommodate (b) (7)(E)	Analysis – Design Review
	The wall design shall be able to accommodate Border Patrol approved design standards for pedestrian and automated mechanized vehicle sliding gates (b) (7)(E)	Analysis – Design Review
	The wall design shall be (b) (7)(E)	Analysis – Design Review
	(b) (7)(E)	Inspection - Constructability
	The wall design should be cost effective to construct, maintain and repair.	Analysis – Design Review

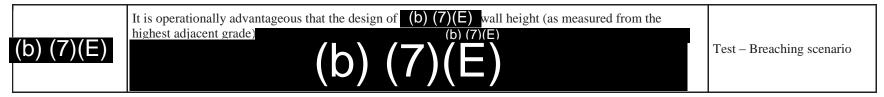


Table 62: Other Border Wall Requirements

Reference Name	Requirement	Test Strategy
(b) (7)(E)	The wall design shall be physically imposing in height. The Government's nominal concept is for a high wall. Offerors should consider this height, but designs with heights of at least (b) (7)(E) may be acceptable. Designs with heights of less than (b) (7)(E) are not acceptable.	Inspection – Constructability
	It shall (b) (7)(E)	Test – Scaling unassisted scenario
	The wall design shall include (b) (7)(E)	Test – Scaling with climbing aids scenario
	The wall shall (b) (7)(E)	Inspection – Constructability
	The wall shall (b) (7)(E)	Test – Breaching scenario
	The north side of wall (i.e. U.S. facing side) shall be aesthetically pleasing in color. (b) (7)(E), etc., to be consistent with general surrounding environment. The manufacturing/construction process should facilitate changes in color and texture pursuant to site specific requirements.	Test – Paired comparison test Inspection – Constructability
	The wall design shall be able to accommodate (b) (7)(E).	Analysis – Design Review
	The wall design shall be able to accommodate Border Patrol approved design standards for pedestrian and automated mechanized vehicle sliding gates (b) (7)(E).	Analysis – Design Review
	The wall design shall be (b) (7)(E)	Analysis – Design Review
	(b) (7)(E)	Inspection – Constructability
	The wall design should be cost effective to construct, maintain and repair.	Analysis – Design Review

(b) (7)(E)	Incorporating (b) (7)(E) but does not negate the requirements listed above is operationally advantageous.	Inspection – Constructability
		Test – Breaching test scenario

Appendix B Test Observation Reports

Table 63 lists the Test Observation Reports collected during the Border Wall Mock-ups and Prototypes Test.

Table 63: Test Observation Reports

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171201 14:44	1	Prototype (b) (7)(E)	Climber Observation	
20171201 11:14	2	Prototype (b) (7)(E)	Climber Observation Alternate technique	(b) (7)(E)
20171204 09:30	3	(b) (7)(E)	Breach Team Observations	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171204 14:00	6	Prototype (b) (7)(E)	Climber Observation Alternate technique	
20171204 14:00	7	Prototype (b) (7)(E)	Climber Observation	
20171204 09:48	8	Prototype (b) (7)(E)	Climber Observation	(b) (7)(E)
20171204 09:29	9	Prototype (b) (7)(E)	Climber Observation Alternate technique	
20171204 10:57	10	Prototype (b) (7)(E)	Climber Observation	
20171204 11:41	11	Prototype (b) (7)(E)	Climber Observation	
20171204 11:59	15	(b) (7)(E)	Breach Team Observations	
20171205 09:32	17	Prototype South Assisted	Climber Observation	
20171205 09:32	18	Prototype South Assisted	Climber Observation	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171205 13:13	19	Prototype (b) (7)(E)	Climber Observation	/L\ /7\/C\
20171205 09:35	20	(b) (7)(E)	Breach Team Observations	(b) (7)(E)
20171205 13:50	23	(b) (7)(E)	Breach Team Observations	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171205 14:05	24	(b) (7)(E)	Breach Team Observations	(b)	(7)(E)
20171205 14:57	25	Prototype (b) (7)(E)	Climber Observation Alternate technique		
20171205 10:36	26	Prototype (b) (7)(E)	Climber Observation		
20171205 14:57	27	Prototype (b) (7)(E)	Climber Observation		
20171205 09:43	28	Prototype	Climber Observation Alternate technique		
20171205 14:00	30	(b) (7)(E)	Breach Team Observations		
20171205 09:15	31	Prototype	Climber Observation Alternate technique		

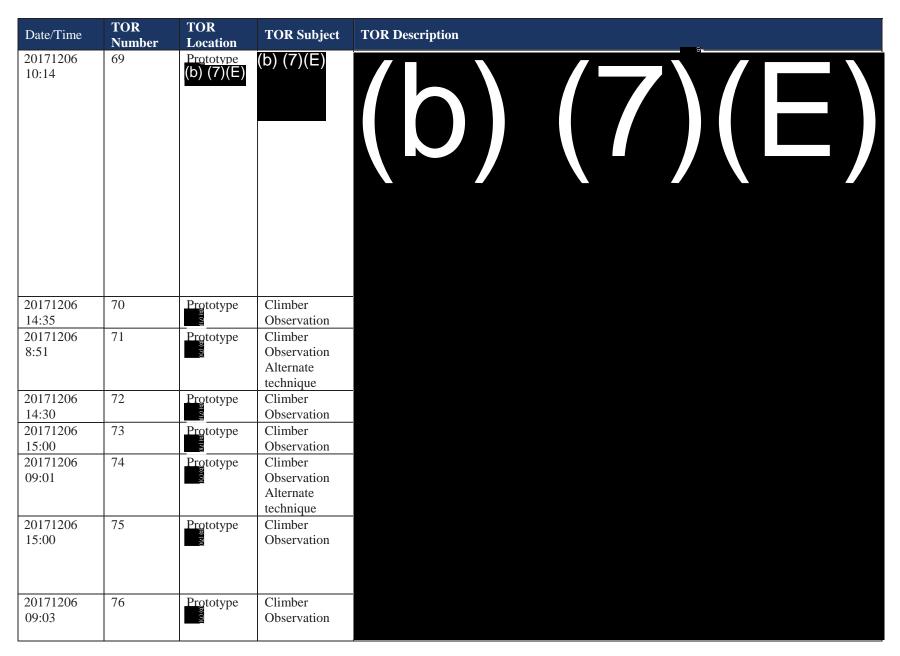
Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171206 09:25	32	Prototype	(b) (7)(E) _{Test}	/L\/_\/_\/
20171206 11:24	33	Prototype	Test	(b) (7)(E)
20171206 11:24	34	Prototype	Гest	
20171206 13:17	35	Prototype	Test	
20171206 11:48	36	Prototype	Гest	
20171206 11:12	37	Prototype	Гest	
20171206 11:41	38	Prototype	Test	
20171206 13:07	39	Prototype	Γest	
20171206 14:35	40	Prototype	Climber Observation	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171206	41	Prototype	Climber Observation	(b)	(7)(E)
20171206 14:39	42	Prototype all	Climber Observation Alternate technique		
20171206 15:00	43	Prototype	Climber Observation Alternate technique		
20171206 14:30	44	Prototype	Climber Observation Alternate technique		
20171206 13:14	45	Prototype	Climber Observation		
20171206 14:35	46	Prototype	Climber Observation		
20171206 07:28	47	Prototype	Climber Observation Alternate technique		
20171206 15:00	48	Prototype	Climber Observation Alternate technique		

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description		
20171206:07 :36	49	Prototype	Climber Observation Alternate technique	/ h		N
20171206 14:35	50	Prototype	Climber Observation	(b)	(7)(E)	
20171206 14:35	51	Prototype	Climber Observation			
20171206 07:43	52	Prototype	Climber Observation Alternate technique			
20171206 15:00	53	Prototype	Climber Observation Alternate technique			
20171206 07:52	54	Prototype	Climber Observation Alternate technique			
20171206 14:30	55	Prototype	Climber Observation Alternate technique			
20171206 07:54	56	Prototype	Climber Observation			

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171206 14:35	57	Prototype	Climber Observation	(b)	(7)(E)
20171206 14:35	58	Prototype	Climber Observation		
20171206 08:02	59	Prototype	Climber Observation Alternate technique		
20171206 15:00	60	Prototype	Climber Observation Alternate technique	-	
20171206 08:04	61	Prototype	Climber Observation Alternate technique	-	
20171206 08:05	62	Prototype	Climber Observation Alternate technique		
20171206 14:30	63	Prototype	Climber Observation Alternate technique	-	
20171206 08:08	64	Prototype	Climber Observation		

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171206 14:35	65	(b) (7)(E) type	Climber Observation	/h\ /7\/C\
20171206 10:52	66	Prototype (b) (7)(E)	(b) (7)(E)	(b) (7)(E)
20171206 13:10	67	Prototype (b) (7)(E)		
20171206 11:08	68	Prototype (b) (7)(E)		



Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171206 12:55	77	Prototype	(b) (7)(E) inspection	(b)	(7)(E)
20171206	78	Prototype			
14:35 20171206 14:56	79	Prototype	Observation Climber Observation Alternate technique		
20171206 14:30	80	Prototype	Climber Observation Alternate technique		
20171206 09:14	81	Prototype	Climber Observation		
20171206 09:17	82	Prototype	Climber Observation		
20171206 14:30	83	Prototype	Climber Observation Alternate technique		
20171206 15:00	84	Prototype	Climber Observation Alternate technique		
20171206 09:19	85	Prototype	Climber Observation Alternate technique		

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171206	86	Prototype	Climber	
09:27		b) (7)(Observation	
20171206	87	Prototype	Climber	(b) (7)(E)
14:35		b) (7)(Observation	
20171206	88	Prototype	Climber	
14:30		6) (7)(6	Observation	
			Alternate	
			technique	
20171206	89	Prototype	Climber	
15:00		9) (7)(Observation	
			Alternate	
			technique	
20171206	90	Prototype	Climber	
09:49		9) (7)(Observation	
			Alternate	
			technique	
20171206	91	Prototype	Climber	
09:51		0.00	Observation	
20171206	92	Prototype	Climber	
14:35		000	Observation	
20171206	93	Prototype	Climber	
14:35) (7)(1	Observation	
20171206	94	Prototype	Climber	
15:00		9) (7)(Observation	
			Alternate	
			technique	
20171206	95	Prototype	Climber	
10:14		973	Observation	
			Alternate	
			technique	
20171206	96	Prototype	Climber	
14:30)(7)(Observation	
			Alternate	
			technique	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171206 10:15	97	Prototype	Climber Observation Alternate technique	1 h	171/ []
20171206 14:35	98	Prototype	Climber Observation Alternate technique		(7)(E)
20171206 11:04	99	Prototype (b) (7)(E)	(b) (7)(E)		
20171206 10:30	100	Prototype (b) (7)(E)			
20171206	101	(b) (7)(E)	Breach Team Observations		
20171206 08:00	102		Breach Team Observations		

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description
20171208 08:15	103	(b) (7)(E)	Breach Team Observations	(b) (7)(E)
20171208 08:15	104		Breach Team Observations	
20171212 07:34	105		Breach cancelled	
20171213 11:14	106		Breach Team Observations	
20171213 11:17	107		Breach Team Observations	
20171213 11:18	108		Breach Team Observations	

Date/Time	TOR Number	TOR Location	TOR Subject	TOR Description	
20171213 11:27	109	(b) (7)(E)	Breach Team Observations		(7)(E)

Appendix C Acronyms

The acronyms used within this document are listed below.

BORTAC Border Patrol Tactical Unit

CBP Customs and Border Protection

CORE Common Operating Response Environment

CRD Capability and Requirements Division

CWE Current Working Estimate

DSR Daily Status Report

IDIQ Indefinite Delivery Indefinite Quantity

I&D Impedance & Denial

MARSOC Marine Special Operations Command

MCACES Micro-Computer Aided Cost Estimating System

MII Manufacturing Intelligence and Integration

OFAM Office of Facilities and Asset Management

RFP Request for Proposal

TEA Test Execution Analyst

TEGR Test Event Gate Review

TOR Test Observation Report

QLB Quick-Look Brief

S&A Supervision and Administration

SIOH Supervision, Inspection, and Overhead

USACE United States Army Corps of Engineers

USBP U.S. Border Patrol

USSOCOM United States Special Operations Command

V&V Verification & Validation